CHAPTER 2 - TOP LINE

LEGENDA

Version
- Cooling only
- Heating only
- Cooling & Heating

Compressor
- Rotary
- Inverter Scroll
- Digital Scroll
- Scroll
- Inverter Screw
- Screw
- Turbocor
- Inverter Centrifugal
- Centrifugal

Fan
- Axial
- Radial
- High ESP Radial
- EC Inverter Plug-Fan

Exchanger
- Plate
- Shell and Tube
- Flooded Shell and Tube
- Microchannel

Solution
- Free-Cooling
- Domestic Hot Water
- AquaLogik
- A Class Cooling
- A Class Heating

Solution
- 4-Pipe system
- Web Monitoring
- Silenced
- Super silenced
- Single Skin
- Double Skin
- Mixing Box
- Economizer
- Economizer and Thermodynamic Coil-Boost Heat Recovery
- Economizer and Cross-flow Heat Recovery
- Economizer and Wheel Heat Recovery

Refrigerant
- R410A
- R452B
- R454B
- R407C
- R134A
- R513A
- R1234ze
- H_2O

CHAPTER 2 - TOP LINE

CHAPTER 2 - TOP LINE

LEGENDA

Version
- Cooling only
- Heating only
- Cooling & Heating

Compressor
- Rotary
- Inverter Scroll
- Digital Scroll
- Scroll
- Inverter Screw
- Screw
- Turbocor
- Inverter Centrifugal
- Centrifugal

Fan
- Axial
- Radial
- High ESP Radial
- EC Inverter Plug-Fan

Exchanger
- Plate
- Shell and Tube
- Flooded Shell and Tube
- Microchannel

Solution
- Free-Cooling
- Domestic Hot Water
- AquaLogik
- A Class Cooling
- A Class Heating

Solution
- 4-Pipe system
- Web Monitoring
- Silenced
- Super silenced
- Single Skin
- Double Skin
- Mixing Box
- Economizer
- Economizer and Thermodynamic Coil-Boost Heat Recovery
- Economizer and Cross-flow Heat Recovery
- Economizer and Wheel Heat Recovery

Refrigerant
- R410A
- R452B
- R454B
- R407C
- R134A
- R513A
- R1234ze
- H_2O

CHAPTER 2 - TOP LINE

CHAPTER 2 - TOP LINE

LEGENDA

Version
- Cooling only
- Heating only
- Cooling & Heating

Compressor
- Rotary
- Inverter Scroll
- Digital Scroll
- Scroll
- Inverter Screw
- Screw
- Turbocor
- Inverter Centrifugal
- Centrifugal

Fan
- Axial
- Radial
- High ESP Radial
- EC Inverter Plug-Fan

Exchanger
- Plate
- Shell and Tube
- Flooded Shell and Tube
- Microchannel

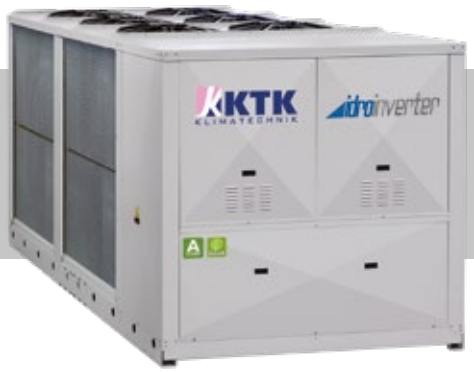
Solution
- Free-Cooling
- Domestic Hot Water
- AquaLogik
- A Class Cooling
- A Class Heating

Solution
- 4-Pipe system
- Web Monitoring
- Silenced
- Super silenced
- Single Skin
- Double Skin
- Mixing Box
- Economizer
- Economizer and Thermodynamic Coil-Boost Heat Recovery
- Economizer and Cross-flow Heat Recovery
- Economizer and Wheel Heat Recovery

Refrigerant
- R410A
- R452B
- R454B
- R407C
- R134A
- R513A
- R1234ze
- H_2O

TOP LINE

Aircooled, Watercooled & Condenserless liquid Chillers and Heat Pumps for wide areas.



TWA 202÷702 S/IK/P/A

A CLASS ENERGY EFFICIENCY AIRCOOLED LIQUID CHILLERS AND HEAT PUMPS WITH AXIAL FANS, INVERTER SCROLL COMPRESSORS AND PLATE EXCHANGER

The A CLASS energy efficiency liquid Chillers and Heat Pumps of the TWA 202÷702 S/IK/P/A series, with R410A refrigerant, are designed to satisfy the needs of medium and wide-sized service sector or industrial ambients.
They are used, combined with Fan Coil units, for the air conditioning or heating of the rooms or to remove the heat developed during industrial processes.
All units feature A CLASS energy efficiency and are equipped with Inverter control on Scroll compressor for a better efficiency at partial loads (SEER/SCOP). The Microchannel condensing coils, available on dedicated versions, ensure an even higher efficiency (high EER), having a better heat exchange than traditional coils. Furthermore, Inverter control is also available on circulating pumps and fans (EC Inverter) for a further efficiency improvement.
The units are characterized by multi-compressor design on double cooling circuit, to reach high energy performances, reduction of current at start-up, elimination of inertial tanks and excellent silent functioning. The use of components built in large series makes them highly reliable and the management of an high number of compressors allows increased life span with reduction of machine stopping risks and easier maintenance operations. A wide range of accessories, factory fitted or supplied separately, complete the outstanding versatility and functionality of the series.
Are available as option the new EC Inverter fans with high available static pressure and efficiency.
The Heat Pump versions are designed for **hot water production up to 55 °C.**

The units are compliant to the ErP Regulation.

On request, units can be supplied with **R452B (TWA 202÷702 S/IG/P/A)** or **R454B (TWA 202÷702 S/IL/P/A)** refrigerant.

FROM 196 KW TO 668 KW.

VERSION

TWA
Cooling only
TWA/MC
Cooling only with MICROCHANNEL condensing coils
TWA/WP
Reversible Heat Pump
TWA/SSL
Super silenced cooling only
TWA/MC/SSL
Super silenced cooling only with MICROCHANNEL condensing coils
TWA/WP/SSL
Super silenced reversible Heat Pump

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- DC INVERTER Scroll and ON-OFF Scroll compressors with oil sight glass, internal overheat protection and crankcase heater.
- Axial fans directly coupled to an electric motor with external rotor.
- Condenser made of copper tube and aluminum finned coils or aluminium MICROCHANNEL coils.
- Evaporator AISI 316 stainless steel braze welded plates type with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch. On the Heat Pump units it is always installed an antifreeze heater.
- Cooling circuit shut-off valve on liquid line in 302÷702 models.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R410A refrigerant. On request R452B or R454B refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses or magnetothermic switches, thermal protection relays for compressors and thermocontacts for fans.
- Condensing Control is included: electronic proportional device that ensures efficient and continuous functioning of the unit with outside air temperature down to –20 °C in cooling mode. It also allows to reduce the sound level especially at night. It consists of a fans speed controller with continuous speed regulation, high and low pressure transducers on cooling circuit and an electrical heater on electrical board.
- Functioning in heating mode with outside air temperature down to -15 °C.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
SL	Unit silencement
RFM	Cooling circuit shut-off valve on discharge line
RFL	Cooling circuit shut-off valve on liquid line
BT	Low water temperature kit
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
DS	Desuperheater
RT	Total heat recovery
TX	Coil with pre-coated fins
TXB	Coil with epoxy treatment
EW	External water connections
PS	Single circulating pump
PSI	Inverter single circulating pump
PD	Double circulating pump
PDI	Inverter double circulating pump
FE	Antifreeze heater for evaporator
FN	Antifreeze heater for pipes
FG	Antifreeze heater for single pump and pipes
FM	Antifreeze heater for double pump and pipes
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
FP	Coils protection metallic guards with filter
AG	Rubber shock absorbers
AM	Spring shock absorbers

TECHNICAL DATA - TWA 202÷702 S/IK/P/A

MODEL			202	242	302	332	372	402	442	482	542	702
Cooling STD versions	Cooling capacity (1)	kW	196	234	287	316	349	383	422	458	515	668
	Absorbed power (1)	kW	61	73	90	98	109	120	133	144	163	211
	EER (1)		3.21	3.21	3.19	3.22	3.20	3.19	3.17	3.18	3.16	3.17
Cooling STD versions (EN14511)	Cooling capacity (1)	kW	195	233	286	315	348	382	421	457	514	666
	Absorbed power (1)	kW	62	74	91	99	110	121	134	145	164	213
	EER (1)		3.15	3.15	3.14	3.18	3.16	3.16	3.14	3.15	3.13	3.13
	SEER (2)		4.39	4.40	4.44	4.45	4.41	4.55	4.67	4.70	4.68	4.67
	Energy Efficiency (2)	%	173	173	175	175	173	179	184	185	184	184
Cooling MC versions	Cooling capacity (1)	kW	196	234	287	316	349	383	422	458	515	668
	Absorbed power (1)	kW	60	72	89	97	108	119	132	143	161	209
	EER (1)		3.27	3.25	3.22	3.26	3.23	3.22	3.20	3.20	3.20	3.20
Cooling MC versions (EN14511)	Cooling capacity (1)	kW	195	233	286	315	348	382	421	457	514	666
	Absorbed power (1)	kW	61	73	90	98	109	120	133	144	162	211
	EER (1)		3.20	3.19	3.18	3.21	3.19	3.18	3.17	3.17	3.17	3.16
	SEER (2)		4.44	4.45	4.49	4.50	4.46	4.60	4.73	4.76	4.74	4.73
	Energy Efficiency (2)	%	175	175	177	177	175	181	186	187	187	186
Heating STD versions	Heating capacity (3)	kW	212	253	311	343	379	417	458	497	559	724
	Absorbed power (3)	kW	63	75	93	102	112	124	137	148	169	218
	COP (3)		3.37	3.37	3.34	3.36	3.38	3.36	3.34	3.36	3.31	3.32
Heating STD versions (EN14511)	Heating capacity (3)	kW	213	254	312	344	380	418	459	499	561	726
	Absorbed power (3)	kW	65	77	95	104	115	127	140	151	172	223
	COP (3)		3.28	3.30	3.28	3.31	3.30	3.29	3.28	3.30	3.26	3.26
	SCOP (4)		3.67	3.57	3.60	3.52	3.61	3.52	3.53	3.48	3.54	3.53
	Energy Efficiency (4)	%	144	140	141	138	141	138	138	136	139	138
Compressor	Quantity	n°	2+2	2+2	2+2	2+2	2+2	3+3	3+3	3+3	3+3	3+3
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2	2	2
	Capacity steps	n°	Stepless									
Evaporator	Water flow	l/s	9.36	11.18	13.71	15.10	16.67	18.30	20.16	21.88	24.61	31.92
	Pressure drops	kPa	38	36	35	37	40	32	33	36	32	37
	Water connections	DN	80	80	80	80	80	150	150	150	150	150
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50									
	Max. running current	A	137	156	194	211	173	250	202	320	355	460
	Max. starting current	A	305	334	407	424	386	428	415	534	617	800
Unit with pump	Pump available static pressure	kPa	160	140	170	185	170	165	145	185	175	145
	Water connections	DN	100	100	100	100	100	150	150	150	150	150
Sound pressure	STD versions (5)	dB(A)	71	73	75	74	74	74	75	75	76	77
	STD versions with SL accessory (5)	dB(A)	68	69	71	71	71	71	72	72	73	74
	SSL versions (5)	dB(A)	65	66	68	67	68	68	69	70	71	---
	MC versions (5)	dB(A)	70	72	74	73	73	73	74	74	75	76
	MC versions with SL accessory (5)	dB(A)	67	68	70	70	70	70	71	71	72	73
	MC/SSL versions (5)	dB(A)	64	65	67	66	67	67	68	69	70	---
Weights	Transport weight	Kg	2251	2384	2511	2791	2851	3186	3248	3658	3836	4392
	Operating weight	Kg	2270	2410	2550	2830	2890	3230	3300	3710	3900	4470

DIMENSIONS

MODEL			202	242	302	332	372	402	442	482	542	702
L	STD-MC	mm	4000	4000	4000	5000	5000	5000	5000	6200	6200	7200
	SSL-MC/SSL	mm	5000	5000	5000	6200	6200	6200	6200	7200	7200	---
W	STD-SSL-MC-MC/SSL	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
H	STD-SSL-MC-MC/SSL	mm	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100

CLEARANCE AREA

TWA 202÷702 S/IK/P/A

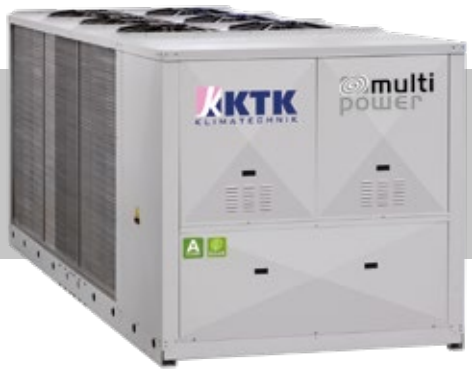
500	1800	1000	1800

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, ambient air temperature 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Heated water from 40 to 45 °C, ambient air temperature 7 °C d.b./6 °C w.b.
4. Seasonal energy efficiency of heating at low temperature with average climatic conditions. According to EU Regulation n. 813/2013.
5. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Weights of SSL and WP versions are specified on technical brochure.
N.B. Data of MC versions are specified on technical brochure.



TWA 212÷682 S/K/P/AF

A CLASS ENERGY EFFICIENCY AIRCOOLED LIQUID CHILLERS AND HEAT PUMPS WITH AXIAL FANS, SCROLL COMPRESSORS AND PLATE EXCHANGER.

The TWA 212÷682 S/K/P/AF liquid Chillers and Heat Pumps are characterized by A CLASS energy efficiency. The units are characterized by multi-compressor design on double cooling circuit, to reach high energy performances, reduction of current at start-up, elimination of inertial tanks and excellent silent functioning. The use of components built in large series makes them highly reliable and the management of an high number of compressors allows increased life span with reduction of machine stopping risks and easier maintenance operations. A wide range of accessories, factory fitted or supplied separately, complete the outstanding versatility and functionality of the series.
Are available as option the new EC Inverter fans with high available static pressure and efficiency.
The Heat Pump versions are designed for **hot water production up to 55 °C.**

The units are compliant to the ErP Regulation.

On request, units can be supplied with **R452B (TWA 212÷682 S/G/P/AF)** or **R454B (TWA 212÷682 S/L/P/AF)** refrigerant.

FROM 197 KW TO 692 KW.

VERSION

TWA
Cooling only
TWA/WP
Reversible Heat Pump
TWA/SSL
Super silenced cooling only
TWA/WP/SSL
Super silenced reversible Heat Pump

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Scroll compressors with oil sight glass, internal overheat protection and crankcase heater.
- Axial fans directly coupled to an electric motor with external rotor.
- Condenser made of copper tubes and aluminium finned coils.
- Evaporator AISI 316 stainless steel braze welded plates type with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch. On the Heat Pump units it is always installed an antifreeze heater.
- Cooling circuit shut-off valve on liquid line in 302÷682 models.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R410A refrigerant. On request R452B or R454B refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses or magnetothermic switches, thermal protection relays for compressors and thermocontacts for fans.
- Functioning in heating mode with outside air temperature down to -15 °C.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
SL	Unit silencement
RFM	Cooling circuit shut-off valve on discharge line
RFL	Cooling circuit shut-off valve on liquid line
CT	Condensing control down to 0 °C
CC	Condensing control down to -20 °C
BT	Low water temperature kit
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
DS	Desuperheater
RT	Total heat recovery
TX	Coil with pre-coated fins
EW	External water connections
PS	Single circulating pump
PSI	Inverter single circulating pump
PD	Double circulating pump
PDI	Inverter double circulating pump
FE	Antifreeze heater for evaporator
FN	Antifreeze heater for pipes
FG	Antifreeze heater for single pump and pipes
FM	Antifreeze heater for double pump and pipes
SS	Soft start
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
FP	Coils protection metallic guards with filter
AG	Rubber shock absorbers
AM	Spring shock absorbers

TECHNICAL DATA - TWA 212÷682 S/K/P/AF

MODEL			212	222	242	272	302	342	362
Cooling	Cooling capacity (1)	kW	197	220	245	271	300	329	361
	Absorbed power (1)	kW	62	69	76	83	95	105	111
	EER (1)		3.18	3.19	3.22	3.27	3.16	3.13	3.25
Cooling (EN14511)	Cooling capacity (1)	kW	196	219	244	270	299	328	360
	Absorbed power (1)	kW	63	70	77	84	96	105	112
	EER (1)		3.11	3.13	3.17	3.21	3.11	3.12	3.21
	SEER (2)		4.18	4.19	4.23	4.24	4.20	4.20	4.21
	Energy Efficiency (2)	%	164	165	166	167	165	165	165
Heating	Heating capacity (3)	kW	214	239	266	295	325	359	391
	Absorbed power (3)	kW	65	73	81	88	99	109	119
	COP (3)		3.29	3.27	3.28	3.35	3.28	3.29	3.29
Heating (EN14511)	Heating capacity (3)	kW	215	240	267	296	327	360	393
	Absorbed power (3)	kW	67	75	83	90	102	112	122
	COP (3)		3.21	3.20	3.22	3.29	3.21	3.21	3.22
	SCOP (4)		3.35	3.42	3.35	3.34	3.37	3.34	3.35
	Energy Efficiency (4)	%	131	134	131	131	132	131	131
Compressor	Quantity	n°	3+3	3+3	3+3	3+3	4+4	4+4	4+4
	Refrigerant circuits	n°	2	2	2	2	2	2	2
	Capacity steps	n°	6				8		
Evaporator	Water flow	l/s	9.41	10.51	11.71	12.95	14.33	15.72	17.25
	Pressure drops	kPa	45	49	44	42	50	39	46
	Water connections	DN	80	80	80	80	80	80	80
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50						
	Max. running current	A	152	166	187	199	224	241	258
	Max. starting current	A	276	299	354	367	357	409	426
Unit with pump	Pump available static pressure	kPa	155	135	205	185	180	185	170
	Water connections	DN	100	100	100	100	100	100	100
Sound pressure	STD version (5)	dB(A)	72	73	74	74	74	74	74
	With SL accessory (5)	dB(A)	69	70	71	71	71	71	72
	SSL version (5)	dB(A)	66	66	67	68	67	68	68
Weights	Transport weight	Kg	1854	2171	2289	2317	2437	2680	2690
	Operating weight	Kg	1870	2190	2310	2340	2460	2710	2720

MODEL			412	442	482	562	622	682
Cooling	Cooling capacity (1)	kW	396	435	485	538	609	692
	Absorbed power (1)	kW	124	137	154	169	192	220
	EER (1)		3.19	3.18	3.15	3.18	3.17	3.15
Cooling (EN14511)	Cooling capacity (1)	kW	394	433	484	536	607	690
	Absorbed power (1)	kW	126	139	155	171	194	222
	EER (1)		3.13	3.12	3.12	3.13	3.13	3.11
	SEER (2)		4.48	4.56	4.59	4.57	4.56	4.60
	Energy Efficiency (2)	%	176	179	181	180	179	181
Heating	Heating capacity (3)	kW	431	473	526	586	663	754
	Absorbed power (3)	kW	129	143	162	176	202	231
	COP (3)		3.34	3.31	3.25	3.33	3.28	3.26
Heating (EN14511)	Heating capacity (3)	kW	433	475	528	588	665	756
	Absorbed power (3)	kW	133	147	165	181	206	236
	COP (3)		3.26	3.23	3.20	3.25	3.23	3.20
	SCOP (4)		3.36	3.32	3.36	3.31	3.33	3.43
	Energy Efficiency (4)	%	131	130	131	129	130	134
Compressor	Quantity	n°	5+5	5+5	6+6	6+6	6+6	6+6
	Refrigerant circuits	n°	2	2	2	2	2	2
	Capacity steps	n°	8		10			
Evaporator	Water flow	l/s	18.92	20.78	23.17	25.70	29.10	33.06
	Pressure drops	kPa	49	49	33	41	34	32
	Water connections	DN	80	80	150	150	150	150
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50					
	Max. running current	A	274	324	358	391	446	500
	Max. starting current	A	407	492	525	558	623	678
Unit with pump	Pump available static pressure	kPa	155	125	185	170	160	145
	Water connections	DN	100	100	100	100	150	150
Sound pressure	STD version (5)	dB(A)	76	76	75	76	77	77
	With SL accessory (5)	dB(A)	73	73	72	73	74	74
	SSL version (5)	dB(A)	69	69	69	70	---	---
Weights	Transport weight	Kg	2869	3004	3512	3642	4420	4458
	Operating weight	Kg	2900	3040	3560	3690	4480	4520

DIMENSIONS

MODEL			212	222	242	272	302	342	362	412	442	482	562	622	682
L	STD	mm	4000	4000	4000	4000	5000	5000	5000	5000	5000	6200	6200	7200	7200
	SSL	mm	5000	5000	5000	5000	6200	6200	6200	6200	6200	7200	7200	---	---
W	STD/SSL	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
H	STD/SSL	mm	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100

CLEARANCE AREA

TWA 212÷682 S/K/P/AF

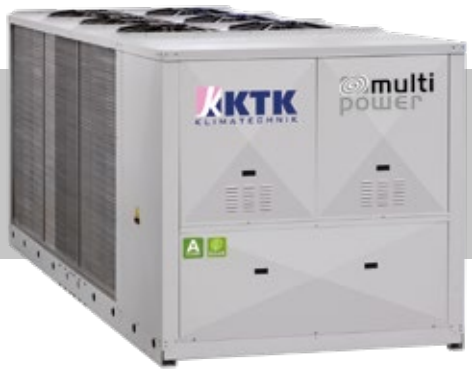
500	1800	1000	1800

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, ambient air temperature 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Heated water from 40 to 45 °C, ambient air temperature 7 °C d.b./6 °C w.b.
4. Seasonal energy efficiency of heating at low temperature with average climatic conditions. According to EU Regulation n. 813/2013.
5. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Weights of SSL and WP versions are specified on technical brochure.



TWA/WP 212÷682 S/K/P/A

A CLASS ENERGY EFFICIENCY AIRCOOLED REVERSIBLE HEAT PUMPS WITH AXIAL FANS, SCROLL COMPRESSORS AND PLATE EXCHANGER.

The TWA/WP 212÷682 S/K/P/A reversible Heat Pumps are characterized by A CLASS energy efficiency. The units are characterized by multi-compressor design on double cooling circuit, to reach high energy performances, reduction of current at start-up, elimination of inertial tanks and excellent silent functioning. The use of components built in large series makes them highly reliable and the management of an high number of compressors allows increased life span with reduction of machine stopping risks and easier maintenance operations. A wide range of accessories, factory fitted or supplied separately, complete the outstanding versatility and functionality of the series.
Are available as option the new EC Inverter fans with high available static pressure and efficiency.
Units are designed for **hot water production up to 55 °C.**

The units are compliant to the ErP Regulation.

On request, units can be supplied with **R452B (TWA/WP 212÷682 S/G/P/A)** or **R454B (TWA/WP 212÷682 S/L/P/A)** refrigerant.

FROM 227 KW TO 762 KW.

VERSION

TWA/WP
Reversible Heat Pump
TWA/WP/SSL
Super silenced reversible Heat Pump

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Scroll compressors with oil sight glass, internal overheat protection and crankcase heater.
- Axial fans directly coupled to an electric motor with external rotor.
- Condenser made of copper tubes and aluminium finned coils.
- Evaporator AISI 316 stainless steel braze welded plates type with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch. On the units it is always installed an antifreeze heater.
- Cooling circuit shut-off valve on liquid line in 302÷682 models.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R410A refrigerant. On request R452B or R454B refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses or magnetothermic switches, thermal protection relays for compressors and thermocontacts for fans.
- Functioning in heating mode with outside air temperature down to -15 °C.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
SL	Unit silencement
RFM	Cooling circuit shut-off valve on discharge line
RFL	Cooling circuit shut-off valve on liquid line
CT	Condensing control down to 0 °C
CC	Condensing control down to -20 °C
BT	Low water temperature kit
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
DS	Desuperheater
RT	Total heat recovery
TX	Coil with pre-coated fins
EW	External water connections
PS	Single circulating pump
PSI	Inverter single circulating pump
PD	Double circulating pump
PDI	Inverter double circulating pump
FN	Antifreeze heater for pipes
FG	Antifreeze heater for single pump and pipes
FM	Antifreeze heater for double pump and pipes
SS	Soft start
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
AG	Rubber shock absorbers
AM	Spring shock absorbers

TECHNICAL DATA - TWA/WP 212÷682 S/K/P/A

MODEL			212	222	242	272	302	342	362
Heating	Heating capacity (1)	kW	227	256	272	294	342	369	389
	Absorbed power (1)	kW	66	75	81	85	102	106	112
	COP (1)		3.44	3.41	3.36	3.46	3.35	3.48	3.47
Heating (EN14511)	Heating capacity (1)	kW	228	257	273	295	343	370	390
	Absorbed power (1)	kW	68	77	83	87	105	108	115
	COP (1)		3.35	3.34	3.29	3.39	3.27	3.43	3.39
	SCOP (2)		3.40	3.47	3.40	3.39	3.42	3.39	3.40
	Energy Efficiency (2)	%	133	136	133	133	134	133	133
Cooling	Cooling capacity (3)	kW	194	217	239	259	294	322	339
	Absorbed power (3)	kW	68	75	78	85	100	107	113
	EER (3)		2.85	2.89	3.06	3.05	2.94	3.01	3.00
Cooling (EN14511)	Cooling capacity (3)	kW	193	216	238	258	293	321	338
	Absorbed power (3)	kW	69	76	79	86	101	108	114
	EER (3)		2.80	2.84	3.01	3.00	2.90	2.97	2.96
	SEER (4)		4.05	4.06	4.10	4.11	4.07	4.07	4.08
	Energy Efficiency (4)	%	159	159	161	161	160	160	160
Compressor	Quantity	n°	3+3	3+3	3+3	3+3	4+4	4+4	4+4
	Refrigerant circuits	n°	2	2	2	2	2	2	2
	Capacity steps	n°	6				8		
Evaporator	Water flow	l/s	9.27	10.37	11.42	12.37	14.05	15.38	16.20
	Pressure drops	kPa	44	55	42	38	49	37	41
	Water connections	DN	80	80	80	80	80	80	80
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50						
	Max. running current	A	152	166	187	199	224	241	258
	Max. starting current	A	276	299	354	367	357	409	426
Unit with pump	Pump available static pressure	kPa	155	130	205	190	180	185	175
	Water connections	DN	100	100	100	100	100	100	100
Sound pressure	STD version (5)	dB(A)	72	71	71	72	72	73	74
	With SL accessory (5)	dB(A)	69	68	68	69	69	70	71
	SSL version (5)	dB(A)	65	65	65	66	66	67	67
Weights	Transport weight	Kg	1954	2291	2409	2437	2567	2820	2830
	Operating weight	Kg	1970	2310	2430	2460	2590	2850	2860

MODEL			412	442	482	562	622	682
Heating	Heating capacity (1)	kW	420	476	532	566	677	762
	Absorbed power (1)	kW	125	141	157	169	202	226
	COP (1)		3.36	3.38	3.39	3.35	3.35	3.37
Heating (EN14511)	Heating capacity (1)	kW	422	478	533	568	679	764
	Absorbed power (1)	kW	128	144	160	172	206	230
	COP (1)		3.30	3.32	3.33	3.30	3.30	3.32
	SCOP (2)		3.41	3.37	3.41	3.36	3.38	3.48
	Energy Efficiency (2)	%	133	132	133	131	132	136
Cooling	Cooling capacity (3)	kW	359	421	475	512	597	671
	Absorbed power (3)	kW	127	144	162	172	207	241
	EER (3)		2.83	2.92	2.93	2.98	2.88	2.78
Cooling (EN14511)	Cooling capacity (3)	kW	358	419	474	510	595	669
	Absorbed power (3)	kW	128	146	163	174	209	243
	EER (3)		2.80	2.87	2.91	2.93	2.85	2.75
	SEER (4)		4.35	4.42	4.45	4.55	4.55	4.55
	Energy Efficiency (4)	%	171	174	175	179	179	179
Compressor	Quantity	n°	5+5	5+5	6+6	6+6	6+6	6+6
	Refrigerant circuits	n°	2	2	2	2	2	2
	Capacity steps	n°	8		10			
Evaporator	Water flow	l/s	17.15	20.11	22.69	24.46	28.52	32.06
	Pressure drops	kPa	46	46	32	37	33	30
	Water connections	DN	80	80	150	150	150	150
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50					
	Max. running current	A	274	324	358	391	446	500
	Max. starting current	A	407	492	525	558	623	678
Unit with pump	Pump available static pressure	kPa	160	130	185	175	160	145
	Water connections	DN	100	100	100	100	150	150
Sound pressure	STD version (5)	dB(A)	74	76	76	76	76	77
	With SL accessory (5)	dB(A)	71	73	73	73	73	74
	SSL version (5)	dB(A)	67	68	69	70	---	---
Weights	Transport weight	Kg	3019	3164	3702	3832	4660	4698
	Operating weight	Kg	3050	3200	3750	3880	4720	4770

DIMENSIONS

MODEL			212	222	242	272	302	342	362	412	442	482	562	622	682
L	STD	mm	2800	4000	4000	4000	4000	5000	5000	5000	5000	6200	6200	7200	7200
	SSL	mm	4000	4000	5000	5000	5000	5000	5000	5000	6200	6200	7200	---	---
W	STD/SSL	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
H	STD/SSL	mm	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100

CLEARANCE AREA

TWA/WP 212÷682 S/K/P/A

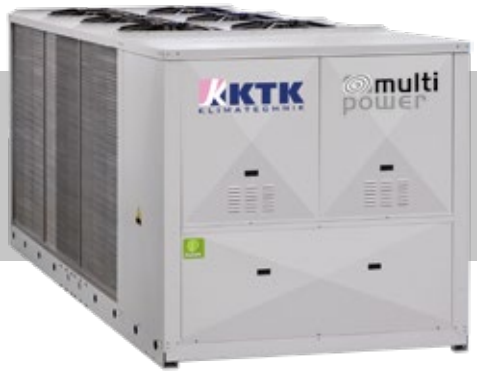
500	1800	1000	1800

Electrical board side

NOTES

1. Heated water from 40 to 45 °C, ambient air temperature 7 °C d.b./6 °C w.b.
2. Seasonal energy efficiency of heating at low temperature with average climatic conditions. According to EU Regulation n. 813/2013.
3. Chilled water from 12 to 7 °C, ambient air temperature 35 °C.
4. Seasonal energy efficiency of process cooling at high temperature. According to EU Regulation n. 2016/2281.
4. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Weights of SSL version are specified on technical brochure.



TWA 212÷1102 S/K/P

AIRCOOLED LIQUID CHILLERS AND HEAT PUMPS WITH AXIAL FANS, SCROLL COMPRESSORS AND PLATE EXCHANGER.

The liquid Chillers and Heat Pumps of the TWA 212÷1102 S/K/P series, with R410A refrigerant, are designed for large-sized service sector or industrial ambients.
The units are characterized by multi-compressor design on double cooling circuit, to reach high energy performances, reduction of current at start-up, elimination of inertial tanks and excellent silent functioning. The use of components built in large series makes them highly reliable and the management of an high number of compressors allows increased life span with reduction of machine stopping risks and easier maintenance operations. A wide range of accessories, factory fitted or supplied separately, complete the outstanding versatility and functionality of the series.
Are available as option the new EC Inverter fans with high available static pressure and efficiency.

Cooling only units are compliant to the ErP 2021 Regulation for process cooling application; for comfort cooling application they are compliant if provided with EC or ECH accessory (EC Inverter fans).
Heat pump models 212÷412 are compliant to the ErP Regulation; models 442÷1102 are compliant if provided with EC or ECH accessory (EC Inverter fans).

On request, units can be supplied with **R452B (TWA 212÷1102 S/G/P)** or **R454B (TWA 212÷1102 S/L/P)** refrigerant.

FROM 199 KW TO 1051 KW.

VERSION

TWA
Cooling only
TWA/WP
Reversible Heat Pump
TWA/SSL
Super silenced cooling only
TWA/WP/SSL
Super silenced reversible Heat Pump

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Scroll compressors with oil sight glass, internal overheat protection and crankcase heater.
- Axial fans directly coupled to an electric motor with external rotor.
- Condenser made of copper tubes and aluminium finned coils.
- Evaporator AISI 316 stainless steel braze welded plates type with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch. On the Heat Pump units it is always installed an antifreeze heater.
- Cooling circuit shut-off valve on liquid line in 302÷1102 models.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R410A refrigerant. On request R452B or R454B refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses or magnetothermic switches, thermal protection relays for compressors and thermocontacts for fans.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
SL	Unit silencement
RFM	Cooling circuit shut-off valve on discharge line
RFL	Cooling circuit shut-off valve on liquid line
CT	Condensing control down to 0 °C
CC	Condensing control down to -20 °C
BT	Low water temperature kit
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
DS	Desuperheater
RT	Total heat recovery
TX	Coil with pre-coated fins
EW	External water connections
PS	Single circulating pump
PSI	Inverter single circulating pump
PD	Double circulating pump
PDI	Inverter double circulating pump
FE	Antifreeze heater for evaporator
FN	Antifreeze heater for pipes
FG	Antifreeze heater for single pump and pipes
FM	Antifreeze heater for double pump and pipes
SS	Soft start
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
FP	Coils protection metallic guards with filter
AG	Rubber shock absorbers
AM	Spring shock absorbers

TECHNICAL DATA - TWA 212÷1102 S/K/P

MODEL			212	222	242	272	302	342	362	412	442
Cooling	Cooling capacity (1)	kW	199	226	251	276	304	335	367	403	444
	Absorbed power (1)	kW	69	80	85	94	104	113	122	132	155
	EER (1)		2.88	2.83	2.95	2.94	2.92	2.96	3.01	3.05	2.86
Cooling (EN14511)	Cooling capacity (1)	kW	198	225	250	275	303	334	365	402	442
	Absorbed power (1)	kW	70	81	86	95	105	115	124	134	157
	EER (1)		2.84	2.78	2.89	2.89	2.87	2.91	2.95	3.00	2.81
	SEER (2)		3.82	3.86	3.99	4.00	3.87	3.96	4.09	4.28	4.33
	Energy Efficiency (2)	%	150	151	157	157	152	155	161	168	170
	SEER with EC or ECH accessory (2)		4.13	4.11	4.17	4.22	4.15	4.23	4.34	4.55	4.56
	Energy Efficiency with EC or ECH accessory (2)	%	162	161	164	166	163	166	171	179	179
Heating	Heating capacity (3)	kW	228	255	283	310	338	369	401	441	510
	Absorbed power (3)	kW	73	83	90	103	108	121	132	141	164
	COP (3)		3.12	3.07	3.14	3.01	3.13	3.05	3.04	3.13	3.11
Heating (EN14511)	Heating capacity (3)	kW	228	255	283	311	338	370	402	442	511
	Absorbed power (3)	kW	73	83	90	103	108	122	133	142	165
	COP (3)		3.12	3.07	3.14	3.01	3.12	3.04	3.03	3.12	3.10
	SCOP (4)		3.20	3.21	3.22	3.21	3.22	3.21	3.22	3.21	3.22
	Energy Efficiency (4)	%	125	125	126	125	126	125	126	125	126
Compressor	Quantity	n°	3+3	3+3	3+3	3+3	4+4	4+4	4+4	5+5	5+5
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2	2
	Capacity steps	n°	6				8				
Evaporator	Water flow	l/s	9.51	10.80	11.99	13.19	14.52	16.01	17.53	19.25	21.21
	Pressure drops	kPa	40	51	62	54	50	49	59	47	59
	Water connections	DN	80	80	80	80	80	80	80	80	80
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50								
	Max. running current	A	152	166	179	191	216	233	250	274	316
	Max. starting current	A	276	299	347	359	349	401	418	407	484
Unit with pump	Pump available static pressure	kPa	155	130	175	160	180	170	145	140	110
	Water connections	DN	100	100	100	100	100	100	100	100	100
Sound pressure	STD version (5)	dB(A)	70	70	70	72	72	72	73	73	72
	With SL accessory (5)	dB(A)	67	67	67	69	69	69	69	70	69
	SSL version (5)	dB(A)	64	64	64	66	65	65	67	66	66
Weights	Transport weight	Kg	1654	1674	1763	1961	2199	2457	2566	2610	3179
	Operating weight	Kg	1670	1690	1780	1980	2220	2480	2590	2640	3210

MODEL			482	562	622	682	762	862	962	1102
Cooling	Cooling capacity (1)	kW	495	546	602	671	751	845	942	1051
	Absorbed power (1)	kW	170	184	211	243	275	303	336	365
	EER (1)		2.91	2.97	2.85	2.76	2.73	2.79	2.80	2.88
Cooling (EN14511)	Cooling capacity (1)	kW	493	544	599	669	749	842	939	1047
	Absorbed power (1)	kW	172	186	214	246	277	306	339	369
	EER (1)		2.87	2.92	2.81	2.72	2.70	2.75	2.77	2.84
	SEER (2)		4.30	4.32	4.39	4.32	4.34	4.33	4.34	4.33
	Energy Efficiency (2)	%	169	170	173	170	171	170	171	170
	SEER with EC or ECH accessory (2)		4.55	4.55	4.55	4.56	4.55	4.56	4.55	4.55
	Energy Efficiency with EC or ECH accessory (2)	%	179	179	179	179	179	179	179	179
Heating	Heating capacity (3)	kW	564	620	684	776	861	962	1078	1210
	Absorbed power (3)	kW	182	202	223	249	282	312	349	383
	COP (3)		3.10	3.07	3.07	3.12	3.05	3.08	3.09	3.16
Heating (EN14511)	Heating capacity (3)	kW	565	621	685	777	862	963	1079	1211
	Absorbed power (3)	kW	183	203	224	250	283	313	350	384
	COP (3)		3.09	3.07	3.06	3.11	3.05	3.08	3.08	3.15
	SCOP (4)		3.19	3.19	3.19	3.19	3.19	3.19	3.19	3.19
	Energy Efficiency (4)	%	125	125	125	125	125	125	125	125
Compressor	Quantity	n°	6+6	6+6	6+6	6+6	6+6	6+6	6+6	6+6
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2
	Capacity steps	n°	10							
Evaporator	Water flow	l/s	23.65	26.09	28.76	32.06	35.88	40.37	45.01	50.21
	Pressure drops	kPa	49	60	58	49	41	51	42	52
	Water connections	DN	80	80	80	150	150	150	150	150
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50							
	Max. running current	A	350	375	422	485	545	598	676	746
	Max. starting current	A	518	543	600	662	759	812	938	1007
Unit with pump	Pump available static pressure	kPa	165	145	135	125	165	140	130	100
	Water connections	DN	100	100	150	150	150	150	150	150
Sound pressure	STD version (5)	dB(A)	73	75	76	76	76	76	76	77
	With SL accessory (5)	dB(A)	70	72	73	73	73	73	73	74
	SSL version (5)	dB(A)	67	69	70	70	69	70	---	---
Weights	Transport weight	Kg	3294	3463	3517	3682	4200	4518	4918	5044
	Operating weight	Kg	3330	3500	3560	3730	4260	4580	4990	5120

DIMENSIONS

MODEL			212	222	242	272	302	342	362	412	442	482	562	622	682	762	862	962	1102
L	STD	mm	2800	2800	2800	2800	4000	4000	4000	4000	5000	5000	5000	5000	5000	6200	6200	7200	7200
	SSL	mm	2800	2800	2800	2800	4000	4000	4000	4000	5000	5000	5000	5000	6200	7200	7200	---	---
W	STD/SSL	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
H	STD/SSL	mm	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100

CLEARANCE AREA

TWA 212÷1102 S/K/P

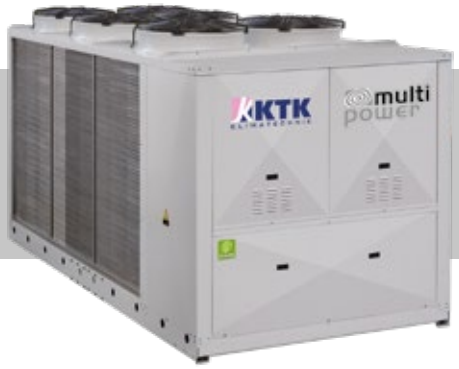
500	1800	1000	1800

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, ambient air temperature 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Heated water from 40 to 45 °C, ambient air temperature 7 °C d.b./6 °C w.b.
4. Seasonal energy efficiency of heating at low temperature with average climatic conditions. According to EU Regulation n. 813/2013.
5. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Weights of SSL and WP versions are specified on technical brochure.



TWA/FC 212÷1102 S/K/P

AIRCOOLED LIQUID CHILLERS FREE-COOLING WITH AXIAL FANS, SCROLL COMPRESSORS AND PLATE EXCHANGER.

The liquid Chillers of the TWA/FC 212÷1102 S/K/P series, with R410A refrigerant, provide advanced technology, flexible and reliable, through an intelligent control module which optimizes the operating times and the powers delivered by the Scroll compressors, according to the needs of the systems, both civil and industrial, where the production of chilled water is required in continuous service throughout the year. During the cold months, in **FREE-COOLING** operating mode, the liquid returning from the system is cooled directly, by way of the forced convection of outside air through the condensing coil, thus reducing the energy required for the Scroll compressors operation that the units are equipped with. A system of 3-way valves, controlled by the electronic microprocessor controller that manages the entire unit, can, depending on outside air temperature, operate in CHILLER, FREE-COOLING or MIXED (CHILLER and FREE-COOLING at the same time) mode. TWA/FC 212÷1102 S/K/P allows the reduction of inrush currents generated, the elimination of inertial accumulation tanks and an excellent silent functioning, as the fans adjust their speed to the actual load of the system, providing great benefits especially at night.
Are available as option the new EC Inverter fans with high available static pressure and efficiency.

The units are compliant to the ErP 2021 Regulation for process cooling application.

On request, units can be supplied with **R452B (TWA/FC 212÷1102 S/G/P)** or **R454B (TWA/FC 212÷1102 S/L/P)** refrigerant.

FROM 208 KW TO 1102 KW.

VERSION

TWA/FC
Cooling only

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Scroll compressors with oil sight glass, internal overheat protection and crankcase heater.
- Axial fans directly coupled to an electric motor with external rotor.
- Condenser made of copper tubes and aluminium finned coils combined with FREE-COOLING coils.
- Evaporator AISI 316 stainless steel braze welded plates type with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valve on liquid line in 302÷1102 models.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R410A refrigerant. On request R452B or R454B refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses or magnetothermic switches, thermal protection relays for compressors and thermocontacts for fans.
- Condensing Control is included: electronic proportional device that ensures efficient and continuous functioning of the unit with outside air temperature down to –20 °C. It also allows to reduce the sound level especially at night. It consists of a fans speed controller with continuous speed regulation, high and low pressure transducers on cooling circuit and an electrical heater on electrical board.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
SL	Unit silencement
RFM	Cooling circuit shut-off valve on discharge line
RFL	Cooling circuit shut-off valve on liquid line
BT	Low water temperature kit
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
TX	Coil with pre-coated fins
PS	Single circulating pump
PSI	Inverter single circulating pump
PD	Double circulating pump
PDI	Inverter double circulating pump
SS	Soft start
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
AG	Rubber shock absorbers
AM	Spring shock absorbers

TECHNICAL DATA - TWA/FC 212÷1102 S/K/P

MODEL			212	222	242	272	302	342	362	412	442
Cooling	Cooling capacity (1)	kW	208	236	263	290	328	365	401	441	483
	Absorbed power (1)	kW	76	87	88	98	108	123	132	147	163
	EER (1)		2.74	2.71	2.99	2.96	3.04	2.97	3.04	3.00	2.96
Cooling (EN14511)	Cooling capacity (1)	kW	206	234	260	287	325	362	398	438	479
	Absorbed power (1)	kW	78	89	91	101	111	126	135	150	167
	EER (1)		2.64	2.63	2.86	2.84	2.93	2.87	2.95	2.92	2.87
	SEPR (2)		3.80	3.83	3.96	3.99	3.85	3.96	4.07	4.27	4.31
	Energy Efficiency (2)	%	149	150	155	157	151	155	160	168	169
Free-Cooling cycle	Air temperature (3)	°C	-2.0	-2.8	-2.5	-0.2	-2.7	-3.5	-1.0	-2.0	-1.0
	Absorbed power (3)	kW	7.0	7.0	10.5	10.5	14.0	14.0	14.0	14.0	17.5
Compressor	Quantity	n°	3+3	3+3	3+3	3+3	4+4	4+4	4+4	5+5	5+5
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2	2
	Capacity steps	n°	4							6	
Water circuit	Water flow	l/s	11.02	12.38	13.87	15.31	17.32	19.34	21.21	23.33	25.52
	Pressure drops	kPa	102	126	165	124	112	106	115	100	120
	Water connections	DN	100	100	100	100	100	100	100	100	100
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50								
	Max. running current	A	152	166	187	199	232	249	266	282	332
	Max. starting current	A	276	299	354	367	365	417	433	415	500
Unit with pump	Pump available static pressure	kPa	150	115	70	100	95	80	105	115	85
	Water connections	DN	100	100	100	100	100	100	100	100	100
Sound pressure	STD version (4)	dB(A)	70	70	71	73	73	73	74	75	74
	With SL accessory (4)	dB(A)	68	67	68	70	70	70	71	72	71
Weights	Transport weight	Kg	2175	2185	2360	2435	2990	3020	3220	3510	3920
	Operating weight	Kg	2310	2320	2500	2630	3190	3220	3470	3770	4250

MODEL			482	562	622	682	762	862	962	1102
Cooling	Cooling capacity (1)	kW	536	590	665	738	827	920	1014	1102
	Absorbed power (1)	kW	179	199	230	266	305	340	368	412
	EER (1)		2.99	2.96	2.89	2.77	2.71	2.71	2.76	2.67
Cooling (EN14511)	Cooling capacity (1)	kW	532	585	659	731	818	911	1004	1102
	Absorbed power (1)	kW	183	204	236	273	314	349	378	412
	EER (1)		2.91	2.87	2.79	2.68	2.61	2.61	2.66	2.67
	SEPR (2)		4.29	4.31	4.39	4.32	4.33	4.31	4.34	4.32
	Energy Efficiency (2)	%	169	169	173	170	170	169	171	170
Free-Cooling cycle	Air temperature (3)	°C	-2.2	-2.7	-3.0	-3.5	-2.5	-0.1	0.1	-0.4
	Absorbed power (3)	kW	17.5	17.5	17.5	21.0	24.5	28.0	31.5	31.5
Compressor	Quantity	n°	6+6	6+6	6+6	6+6	6+6	6+6	6+6	6+6
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2
	Capacity steps	n°	8							
Water circuit	Water flow	l/s	28.28	31.09	35.11	38.89	43.64	48.52	53.51	58.13
	Pressure drops	kPa	121	132	148	152	172	151	162	173
	Water connections	DN	125	125	125	150	150	150	150	150
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50							
	Max. running current	A	365	391	438	500	561	622	699	769
	Max. starting current	A	533	558	615	678	774	835	961	1031
Unit with pump	Pump available static pressure	kPa	110	90	60	160	125	125	90	110
	Water connections	DN	125	125	125	150	150	150	150	150
Sound pressure	STD version (4)	dB(A)	74	76	78	78	79	78	78	79
	With SL accessory (4)	dB(A)	71	74	75	75	75	75	75	76
Weights	Transport weight	Kg	4180	4220	5060	5240	5830	6880	7410	7530
	Operating weight	Kg	4520	4560	5460	5650	6320	7600	8220	8340

DIMENSIONS

MODEL			212	222	242	272	302	342	362	412	442	482	562	622	682	762	862	962	1102
L	STD	mm	4000	4000	4000	4000	5000	5000	5000	5000	6200	6200	6200	7200	7200	8400	9600	10600	10600
W	STD	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
H	STD	mm	2360	2360	2360	2360	2360	2360	2360	2360	2360	2360	2360	2360	2360	2360	2360	2360	2360

CLEARANCE AREA

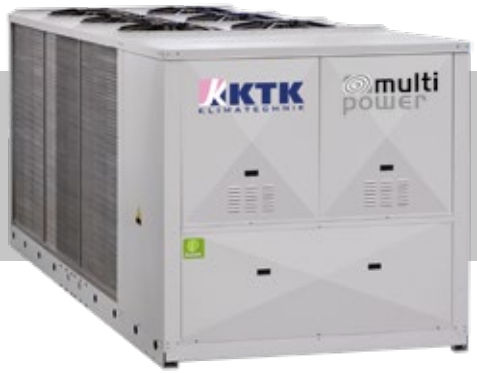
TWA/FC 212÷1102 S/K/P

500	1800	1000	1800

NOTES

1. Chilled water (with ethylene glycol at 30%) from 15 to 10 °C, ambient air temperature 35 °C.
2. Seasonal energy efficiency of process cooling at high temperature. According to EU Regulation n. 2016/2281.
3. Ambient air temperature at which the cooling capacity indicated in point (1) is reached.
4. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

Electrical board side



TWA 212÷1102 S/K

AIRCOOLED LIQUID CHILLERS AND HEAT PUMPS WITH AXIAL FANS, SCROLL COMPRESSORS AND SHELL AND TUBE EXCHANGER.

The liquid Chillers and Heat Pumps of the TWA 212÷1102 S/K series, with R410A refrigerant, are designed for large-sized service sector or industrial ambients.
The units are characterized by multi-compressor design on double cooling circuit, to reach high energy performances, reduction of current at start-up, elimination of inertial tanks and excellent silent functioning. The use of components built in large series makes them highly reliable and the management of an high number of compressors allows increased life span with reduction of machine stopping risks and easier maintenance operations. A wide range of accessories, factory fitted or supplied separately, complete the outstanding versatility and functionality of the series.
Are available as option the new EC Inverter fans with high available static pressure and efficiency.

Cooling only units are compliant to the ErP 2021 Regulation for process cooling application; for comfort cooling application they are compliant if provided with EC or ECH accessory (EC Inverter fans).
Heat pump models 212÷412 are compliant to the ErP Regulation; models 442÷1102 are compliant if provided with EC or ECH accessory (EC Inverter fans).

On request, units can be supplied with **R452B (TWA 212÷1102 S/G)** or **R454B (TWA 212÷1102 S/L)** refrigerant.

FROM 200 KW TO 1062 KW.

VERSION

TWA
Cooling only
TWA/WP
Reversible Heat Pump
TWA/SSL
Super silenced cooling only
TWA/WP/SSL
Super silenced reversible Heat Pump

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Scroll compressors with oil sight glass, internal overheat protection and crankcase heater.
- Axial fans directly coupled to an electric motor with external rotor.
- Condenser made of copper tubes and aluminium finned coils.
- Shell and tube evaporator with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valve on liquid line in 302÷1102 models.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R410A refrigerant. On request R452B or R454B refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses or magnetothermic switches, thermal protection relays for compressors and thermocontacts for fans.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
SL	Unit silencement
RFM	Cooling circuit shut-off valve on discharge line
RFL	Cooling circuit shut-off valve on liquid line
CT	Condensing control down to 0 °C
CC	Condensing control down to -20 °C
BT	Low water temperature kit
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
HR	Desuperheater
HRT/S	Total heat recovery in series
HRT/P	Total heat recovery in parallel
TX	Coil with pre-coated fins
EW	External water connections
PU	Single circulating pump
PUI	Inverter single circulating pump
PD	Double circulating pump
PDI	Inverter double circulating pump
FE	Antifreeze heater for evaporator
FN	Antifreeze heater for pipes
FZ	Antifreeze heater for evaporator, single pump and pipes
FH	Antifreeze heater for evaporator, double pump and pipes
SS	Soft start
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
FP	Coils protection metallic guards with filter
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWA 212÷1102 S/K

MODEL			212	222	242	272	302	342	362	412	442
Cooling	Cooling capacity (1)	kW	200	224	248	270	302	328	367	404	445
	Absorbed power (1)	kW	70	80	86	97	105	115	121	136	158
	EER (1)		2.86	2.80	2.88	2.78	2.88	2.85	3.03	2.97	2.82
Cooling (EN14511)	Cooling capacity (1)	kW	199	223	247	269	301	326	365	403	444
	Absorbed power (1)	kW	71	81	87	98	106	117	123	137	159
	EER (1)		2.80	2.75	2.84	2.74	2.84	2.79	2.97	2.94	2.79
	SEER (2)		3.82	3.81	3.86	3.96	3.90	4.03	4.13	4.12	4.11
	Energy Efficiency (2)	%	150	149	151	155	153	158	162	162	161
	SEER with EC or ECH accessory (2)		4.13	4.11	4.17	4.22	4.15	4.23	4.34	4.56	4.56
	Energy Efficiency with EC or ECH accessory (2)	%	162	161	164	166	163	166	171	179	179
Heating	Heating capacity (3)	kW	229	252	280	304	336	362	401	442	512
	Absorbed power (3)	kW	74	83	91	106	109	123	130	145	167
	COP (3)		3.09	3.04	3.08	2.87	3.08	2.94	3.08	3.05	3.07
Heating (EN14511)	Heating capacity (3)	kW	229	252	280	305	336	363	402	443	513
	Absorbed power (3)	kW	74	83	91	107	109	124	131	146	168
	COP (3)		3.09	3.04	3.08	2.86	3.07	2.93	3.07	3.04	3.06
	SCOP (4)		3.22	3.20	3.21	3.22	3.21	3.22	3.23	3.21	3.20
	Energy Efficiency (4)	%	126	125	125	126	125	126	126	125	125
Compressor	Quantity	n°	3+3	3+3	3+3	3+3	4+4	4+4	4+4	5+5	5+5
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2	2
	Capacity steps	n°	6				8				
Evaporator	Water flow	l/s	9.44	10.58	11.71	12.75	14.26	15.49	17.33	19.08	21.01
	Pressure drops	kPa	45	42	45	50	48	56	55	45	33
	Water connections	DN	100	100	100	100	100	100	100	125	125
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50								
	Max. running current	A	152	166	179	191	216	233	250	274	316
	Max. starting current	A	276	299	347	359	349	401	418	407	484
Unit with pump	Pump available static pressure	kPa	150	140	195	170	180	165	150	140	135
	Water connections	DN	100	100	100	100	100	100	100	100	100
Sound pressure	STD version (5)	dB(A)	70	70	70	72	72	72	73	73	72
	With SL accessory (5)	dB(A)	67	67	67	69	69	69	69	70	69
	SSL version (5)	dB(A)	64	64	64	66	65	65	67	66	66
Weights	Transport weight	Kg	1703	1723	1813	2003	2253	2532	2642	2691	3283
	Operating weight	Kg	1750	1770	1860	2050	2310	2600	2710	2780	3380

MODEL			482	562	622	682	762	862	962	1102
Cooling	Cooling capacity (1)	kW	510	551	614	684	766	862	961	1062
	Absorbed power (1)	kW	174	186	214	250	281	307	340	369
	EER (1)		2.93	2.96	2.87	2.74	2.73	2.81	2.83	2.88
Cooling (EN14511)	Cooling capacity (1)	kW	508	549	611	682	763	858	958	1058
	Absorbed power (1)	kW	176	188	217	252	284	311	343	373
	EER (1)		2.89	2.92	2.82	2.71	2.69	2.76	2.79	2.84
	SEER (2)		4.12	4.12	4.12	4.11	4.10	4.11	4.12	4.12
	SEER with EC or ECH accessory (2)	%	162	162	162	161	161	161	162	162
	Energy Efficiency with EC or ECH accessory (2)		4.55	4.55	4.55	4.56	4.55	4.56	4.55	4.55
	Energy Efficiency (2)	%	179	179	179	179	179	179	179	179
Heating	Heating capacity (3)	kW	581	626	698	791	878	981	1100	1222
	Absorbed power (3)	kW	186	204	226	257	288	316	353	388
	COP (3)		3.12	3.07	3.09	3.08	3.05	3.10	3.12	3.15
Heating (EN14511)	Heating capacity (3)	kW	582	627	699	792	879	982	1101	1223
	Absorbed power (3)	kW	187	205	227	258	289	317	354	389
	COP (3)		3.12	3.06	3.08	3.07	3.04	3.10	3.11	3.14
	SCOP (4)		3.19	3.19	3.19	3.19	3.19	3.19	3.19	3.19
	Energy Efficiency (4)	%	125	125	125	125	125	125	125	125
Compressor	Quantity	n°	6+6	6+6	6+6	6+6	6+6	6+6	6+6	6+6
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2
	Capacity steps	n°	10							
Evaporator	Water flow	l/s	24.08	26.02	28.99	32.30	36.17	40.71	45.38	50.15
	Pressure drops	kPa	43	54	59	46	55	62	47	52
	Water connections	DN	125	125	125	150	150	150	150	150
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50							
	Max. running current	A	350	375	422	485	545	598	676	746
	Max. starting current	A	518	543	600	662	759	812	938	1007
Unit with pump	Pump available static pressure	kPa	165	150	130	130	150	125	125	95
	Water connections	DN	100	100	150	150	150	150	150	150
Sound pressure	STD version (5)	dB(A)	73	75	76	76	76	76	76	77
	With SL accessory (5)	dB(A)	70	72	73	73	73	73	73	74
	SSL version (5)	dB(A)	67	69	70	70	69	70	---	---
Weights	Transport weight	Kg	3383	3565	3605	3840	4385	4705	5210	5330
	Operating weight	Kg	3480	3670	3720	3970	4540	4860	5470	5590

DIMENSIONS

MODEL			212	222	242	272	302	342	362	412	442	482	562	622	682	762	862	962	1102
L	STD	mm	2800	2800	2800	2800	4000	4000	4000	4000	5000	5000	5000	5000	5000	6200	6200	7200	7200
	SSL	mm	2800	2800	2800	2800	4000	4000	4000	4000	5000	5000	5000	5000	6200	7200	7200	---	---
W	STD/SSL	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
H	STD/SSL	mm	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100

CLEARANCE AREA

TWA 212÷1102 S/K

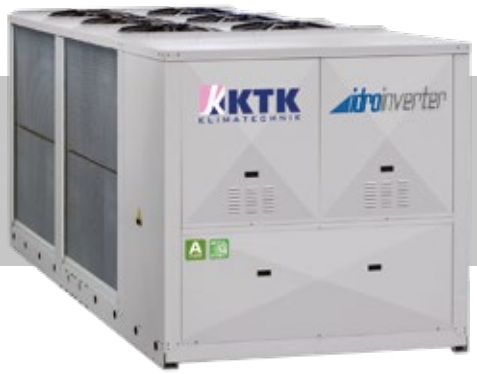
500	1800	1000	1800

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, ambient air temperature 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Heated water from 40 to 45 °C, ambient air temperature 7 °C d.b./6 °C w.b.
4. Seasonal energy efficiency of heating at low temperature with average climatic conditions. According to EU Regulation n. 813/2013.
5. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Weights of SSL and WP versions are specified on technical brochure.



TWA 202÷1352 VV/H/A

A CLASS ENERGY EFFICIENCY AIRCOOLED LIQUID CHILLERS WITH AXIAL FANS, (INVERTER) SCREW COMPRESSORS AND SHELL AND TUBE EXCHANGER.

The TWA 202÷1352 VV/H/A units in A CLASS energy efficiency, with **HFO-R1234ze** refrigerant, are designed to provide an effective solution to highly selective system needs. The latest generation refrigerant HFO-R1234ze, with GWP<1 (Global Warming Potential), is the most environmentally sustainable refrigerant on the market, and meets the strictest international environmental regulations. The innovative heat exchangers, traditional or Microchannel, the Screw compressors and the new design optimized in every detail ensure the reach of the highest efficiency. Furthermore, accessories as the Inverter control on one or both Screw compressors, fans and on circulating pumps (EC Inverter) are also available for getting the highest efficiency at part load. The super silenced versions, obtained through acoustic insulation on compressors and on whole structure and wider exchangers, are particularly suitable for installations where extremely quiet operation are essential for the ideal execution of the system.
Are available as option the new EC Inverter fans with high available static pressure and efficiency.

The models 202÷362 are compliant to the ErP 2021 Regulation for process cooling application; the models 412÷1352 are compliant with EC or ECH accessory (EC Inverter fans).
The units are compliant to the ErP 2021 Regulation for comfort cooling application with EC or ECH accessory (EC Inverter fans).

FROM 197 KW TO 1353 KW.

VERSION

TWA
Cooling only
TWA/MC
Cooling only with MICROCHANNEL condensing coils
TWA/SSL
Super silenced cooling only
TWA/MC/SSL
Super silenced cooling only with MICROCHANNEL condensing coils

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Screw compressors with built-in oil separator, suction filter, crankcase heater, oil sight glass, thermal protection and stepless capacity steps.
- Axial fans directly coupled to an electric motor with external rotor.
- Condenser made of copper tube and aluminum finned coils or aluminium MICROCHANNEL coils.
- Shell and tube evaporator with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- HFO-R1234ze refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses, thermal protection relays for compressors and thermocontacts for fans.
- Condensing Control is included: electronic proportional device that ensures efficient and continuous functioning of the unit with outside air temperature down to 0 °C. It also allows to reduce the sound level especially at night. It consists of a fans speed controller with continuous speed regulation and high and low pressure transducers on cooling circuit.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
SL	Unit silencement
CC	Condensing control down to -20 °C
BT	Low water temperature kit
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
HR	Desuperheater
HRT/S	Total heat recovery in series
HRT/P	Total heat recovery in parallel
TX	Coil with pre-coated fins
TXB	Coil with epoxy treatment
EW	External water connections
SP	Inertial tank
PU	Single circulating pump
PUI	Inverter single circulating pump
PD	Double circulating pump
PDI	Inverter double circulating pump
SPU	Inertial tank and single circulating pump
SPUI	Inertial tank and Inverter single circulating pump
SPD	Inertial tank and double circulating pump
SPDI	Inertial tank and Inverter double circulating pump
FE	Antifreeze heater for evaporator
FX	Antifreeze heater for evaporator and pipes
FB	Antifreeze heater for evaporator/tank
FQ	Antifreeze heater on evaporator/tank and pipes
FZ	Antifreeze heater for evaporator, single pump and pipes
FH	Antifreeze heater for evaporator, double pump and pipes
FU	Antifreeze heater for evaporator/tank, single pump and pipes
FD	Antifreeze heater for evaporator/tank, double pump and pipes
II	Inverter on one compressor and soft start
ID	Inverter on all compressors
SS	Soft start
WM	Web Monitoring - Wireless remote monitoring (GPRS/EDGE/3G/TCP-IP)
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
FP	Coils protection metallic guards with filter
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWA 202÷1352 VV/H/A

MODEL			202	262	312	362	412	472	552
Cooling STD version	Cooling capacity (1)	kW	197	261	309	366	406	464	548
	Absorbed power (1)	kW	63	83	98	116	129	147	168
	EER (1)		3.13	3.14	3.15	3.16	3.15	3.16	3.26
Cooling STD version (EN14511)	Cooling capacity (1)	kW	197	260	308	365	405	463	547
	Absorbed power (1)	kW	63	84	99	117	130	149	169
	EER (1)		3.13	3.10	3.11	3.12	3.12	3.11	3.24
	SEER (2)		3.81	3.84	3.94	3.89	4.09	4.03	4.11
	Energy Efficiency (2)	%	149	151	155	153	161	158	161
	SEER with EC or ECH accessory (2)		4.17	4.20	4.39	4.26	4.55	4.55	4.57
	Energy Efficiency with EC or ECH accessory (2)	%	164	165	173	167	179	179	180
Cooling MC version	Cooling capacity (1)	kW	197	261	309	366	406	464	548
	Absorbed power (1)	kW	62	81	96	114	126	144	165
	EER (1)		3.18	3.22	3.22	3.21	3.22	3.22	3.32
Cooling MC version (EN14511)	Cooling capacity (1)	kW	197	260	308	365	405	463	547
	Absorbed power (1)	kW	62	82	97	115	127	146	166
	EER (1)		3.18	3.17	3.18	3.17	3.19	3.17	3.30
	SEER (2)		3.85	3.88	3.95	3.93	4.1	4.04	4.12
	Energy Efficiency (2)	%	151	152	155	154	161	159	162
	SEER with EC or ECH accessory (2)		4.22	4.25	4.43	4.30	4.55	4.55	4.61
	Energy Efficiency with EC or ECH accessory (2)	%	166	167	174	169	179	179	181
Compressor	Quantity	n°	2	2	2	2	2	2	2
	Refrigerant circuits	n°	2	2	2	2	2	2	2
	Capacity steps	n°				Stepless			
Evaporator	Water flow	l/s	9.41	12.47	14.76	17.49	19.40	22.17	26.18
	Pressure drops	kPa	39	37	32	34	31	28	37
	Water connections	DN	125	125	150	150	150	150	150
Electrical characteristics	Power supply	V/Ph/Hz				400/3/50			
	Max. running current	A	203	275	319	355	413	467	512
	Max. starting current	A	291	417	488	586	642	723	783
Unit with tank and pump	Pump available static pressure	kPa	155	185	180	155	140	180	160
	Tank water volume	l	2000	2000	2000	2000	2000	2000	2000
	Water connections	DN	100	100	100	100	125	125	150
Sound pressure	STD version (3)	dB(A)	75	76	76	77	77	78	78
	With SL accessory (3)	dB(A)	72	73	73	74	74	75	75
	SSL version (3)	dB(A)	67	68	68	69	69	70	70
Weights	Transport weight (4)	Kg	2700	3215	3540	4015	4120	4625	5165
	Operating weight (4)	Kg	2790	3300	3670	4180	4280	4820	5430

MODEL			612	722	812	982	1062	1232	1352
Cooling STD version	Cooling capacity (1)	kW	608	717	809	980	1064	1228	1353
	Absorbed power (1)	kW	189	223	249	300	333	379	422
	EER (1)		3.22	3.22	3.25	3.27	3.20	3.24	3.21
Cooling STD version (EN14511)	Cooling capacity (1)	kW	606	714	806	978	1061	1224	1348
	Absorbed power (1)	kW	191	225	251	302	336	383	427
	EER (1)		3.17	3.17	3.21	3.24	3.16	3.20	3.16
	SEER (2)		4.15	4.16	4.13	4.15	4.13	4.16	4.18
	Energy Efficiency (2)	%	163	163	162	163	162	163	164
	SEER with EC or ECH accessory (2)		4.56	4.57	4.57	4.58	4.55	4.55	4.55
	Energy Efficiency with EC or ECH accessory (2)	%	179	180	180	180	179	179	179
Cooling MC version	Cooling capacity (1)	kW	608	717	809	980	1064	1228	1353
	Absorbed power (1)	kW	185	219	244	294	326	371	414
	EER (1)		3.29	3.27	3.32	3.33	3.26	3.31	3.27
Cooling MC version (EN14511)	Cooling capacity (1)	kW	606	714	806	978	1061	1224	1348
	Absorbed power (1)	kW	187	221	246	296	329	375	418
	EER (1)		3.24	3.23	3.28	3.30	3.22	3.26	3.22
	SEER (2)		4.16	4.17	4.14	4.16	4.13	4.18	4.19
	Energy Efficiency (2)	%	163	164	163	163	162	164	165
	SEER with EC or ECH accessory (2)		4.60	4.61	4.61	4.62	4.55	4.55	4.55
	Energy Efficiency with EC or ECH accessory (2)	%	181	181	181	182	179	179	179
Compressor	Quantity	n°	2	2	2	2	2	2	2
	Refrigerant circuits	n°	2	2	2	2	2	2	2
	Capacity steps	n°				Stepless			
Evaporator	Water flow	l/s	29.05	34.26	38.65	46.82	50.84	58.67	64.64
	Pressure drops	kPa	33	40	42	30	38	47	54
	Water connections	DN	150	200	200	200	200	250	250
Electrical characteristics	Power supply	V/Ph/Hz				400/3/50			
	Max. running current	A	597	670	731	764	831	951	1039
	Max. starting current	A	896	947	1091	1206	1244	1450	1494
Unit with tank and pump	Pump available static pressure	kPa	145	160	140	120	170	180	155
	Tank water volume	l	3000	3000	3000	-	-	-	-
	Water connections	DN	150	150	150	-	-	-	-
Sound pressure	STD version (3)	dB(A)	78	80	81	82	82	84	84
	With SL accessory (3)	dB(A)	75	77	78	79	79	81	81
	SSL version (3)	dB(A)	70	72	73	74	74	76	76
Weights	Transport weight (4)	Kg	5260	6240	7460	8995	9435	11230	11560
	Operating weight (4)	Kg	5520	6570	7880	9500	9910	11800	12190

DIMENSIONS

MODEL			202	262	312	362	412	472	552	612	722	812	982	1062	1232	1352
L	STD	mm	4400	5000	5000	5550	5550	6700	6700	6700	8900	10050	11100	12250	13400	13400
	SSL	mm	5000	5550	5550	6700	6700	8900	8900	8900	10050	11100	12250	13400	-	-
W	STD-SSL-MC-MC/SSL	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
H	STD	mm	2100	2100	2100	2100	2100	2100	2100	2100	2100	2550	2550	2550	2550	2550
	SSL	mm	2100	2100	2100	2100	2100	2100	2100	2100	2550	2550	2550	2550	-	-

CLEARANCE AREA

TWA 202÷1352 VV/H/A

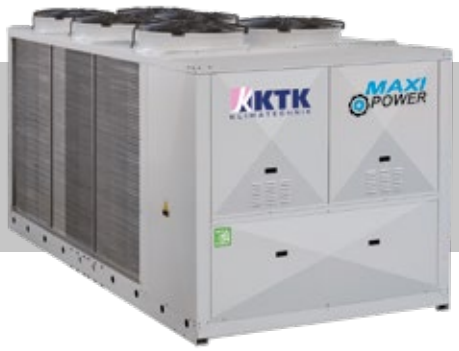
500	1800	1000	1800

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, ambient air temperature 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.
4. Unit without tank and pump.

N.B. Weights of SSL versions are specified on technical brochure.
N.B. Data of MC versions are specified on technical brochure.



TWA/FC 202÷1062 VV/H

AIRCOOLED LIQUID CHILLERS FREE-COOLING WITH AXIAL FANS, SCREW COMPRESSORS AND SHELL AND TUBE EXCHANGER.

The liquid Chillers of the TWA/FC 202÷1062 VV/H series, with **HFO-R1234ze** refrigerant, offer innovative technology to meet the needs of large systems for both domestic as well as industrial applications requiring the production of cooled water continuously year-round. The latest generation refrigerant HFO-R1234ze, with GWP<1 (Global Warming Potential), is the most environmentally sustainable refrigerant on the market, and meets the strictest international environmental regulations. During the cold months, in **FREE-COOLING** operating mode, the liquid returning from the system is cooled directly by forced convection of outdoor air through the condensing coil, thus saving energy by not operating the unit's Screw compressors. A 3-Way valve system is controlled by the electronic microprocessor controller, allowing functioning in CHILLER, FREE-COOLING or MIXED (simultaneously CHILLER and FREE-COOLING) modes.
Are available as option the new EC Inverter fans with high available static pressure and efficiency.

The units are compliant to the ErP 2021 Regulation for process cooling application if provided with EC or ECH accessory (EC Inverter fans).

FROM 232 KW TO 1144 KW.

VERSION

TWA/FC
Cooling only

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Screw compressors with built-in oil separator, suction filter, crankcase heater, oil sight glass, thermal protection and stepless capacity steps.
- Axial fans directly coupled to an electric motor with external rotor.
- Condenser made of copper tubes and aluminium finned coils combined with FREE-COOLING coils.
- Shell and tube evaporator with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- HFO-R1234ze refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses, thermal protection relays for compressors and thermocontacts for fans.
- Condensing Control is included: electronic proportional device that ensures efficient and continuous functioning of the unit with outside air temperature down to –20 °C. It also allows to reduce the sound level especially at night. It consists of a fans speed controller with continuous speed regulation, high and low pressure transducers on cooling circuit and an electrical heater on electrical board.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
SL	Unit silencement
BT	Low water temperature kit
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
HRT/P	Total heat recovery in parallel
TX	Coil with pre-coated fins
SP	Inertial tank
PU	Single circulating pump
PUI	Inverter single circulating pump
PD	Double circulating pump
PDI	Inverter double circulating pump
SPU	Inertial tank and single circulating pump
SPUI	Inertial tank and Inverter single circulating pump
SPD	Inertial tank and double circulating pump
SPDI	Inertial tank and Inverter double circulating pump
II	Inverter on one compressor and soft start
ID	Inverter on all compressors
SS	Soft start
WM	Web Monitoring - Wireless remote monitoring (GPRS/EDGE/3G/TCP-IP)
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWA/FC 202÷1062 VV/H

MODEL			202	262	312	362	412	472	552	612	722	812	982	1062
Cooling	Cooling capacity (1)	kW	232	297	350	404	444	519	604	684	801	891	1044	1144
	Absorbed power (1)	kW	67	87	107	125	142	158	187	205	239	271	338	362
	EER (1)		3.46	3.41	3.27	3.23	3.13	3.28	3.23	3.34	3.35	3.29	3.09	3.16
Cooling (EN14511)	Cooling capacity (1)	kW	231	295	346	401	440	516	600	678	796	885	1035	1132
	Absorbed power (1)	kW	68	89	111	128	146	161	191	211	244	277	347	374
	EER (1)		3.40	3.31	3.12	3.13	3.01	3.20	3.14	3.21	3.26	3.19	2.98	3.03
	SEPR with EC or ECH accessory (2)		5.59	5.57	5.52	5.63	5.5	5.67	5.63	5.66	5.71	5.74	5.50	5.50
Free-Cooling cycle	Air temperature (3)	°C	2.0	0.0	1.3	1.0	-0.5	-0.5	0.5	-1.0	-0.5	-0.5	-1.0	0.0
	Absorbed power (3)	kW	10.8	10.8	14.4	14.4	14.4	18.0	21.6	21.6	21.6	25.2	28.8	32.4
Compressor	Quantity	n°	2	2	2	2	2	2	2	2	2	2	2	2
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2	2	2	2	2
	Capacity steps	n°	Stepless											
Water circuit	Water flow	l/s	11.6	14.9	17.5	20.2	22.2	25.9	30.2	34.2	40.1	44.6	52.2	57.2
	Pressure drops	kPa	77	96	143	118	132	77	104	124	98	108	138	169
	Water connections	DN	100	100	100	125	125	125	150	150	150	150	200	200
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50											
	Max. running current	A	211	275	327	355	413	467	520	605	670	731	764	831
	Max. starting current	A	299	417	496	586	642	723	791	904	947	1091	1206	1244
Unit with tank and pump	Pump available static pressure	kPa	148	114	117	137	158	193	146	106	162	132	112	111
	Tank water volume	l	2000	2000	2000	2000	2000	2000	2000	2000	3000	-	-	-
	Water connections	DN	100	100	100	125	125	125	150	150	150	150	200	200
Sound pressure	STD version (4)	dB(A)	75	76	76	77	77	78	78	78	80	81	82	82
	With SL accessory (4)	dB(A)	72	73	73	74	74	75	75	75	77	78	79	79
Weights	Transport weight (5)	Kg	3150	3420	4020	4410	4560	5440	6800	7280	8420	8900	10690	11570
	Operating weight (5)	Kg	3390	3720	4400	4850	5040	6010	7420	7980	9420	10000	11890	12940

DIMENSIONS

MODEL			202	262	312	362	412	472	552	612	722	812	982	1062
L	STD	mm	4400	4400	5550	5550	5550	6700	10050	10050	10050	10050	12250	13400
W	STD	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
H	STD	mm	2360	2360	2360	2360	2360	2360	2360	2360	2750	2750	2750	2750

CLEARANCE AREA

TWA/FC 202÷1062 VV/H

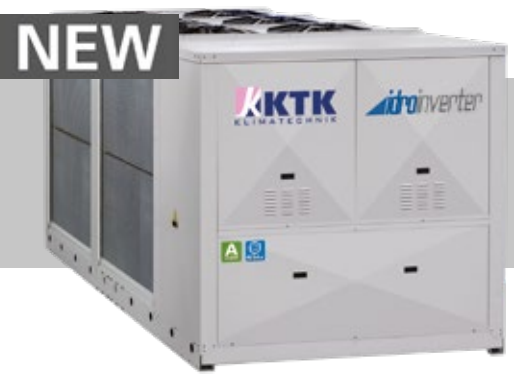
500	1800	1000	1800

Electrical board side

NOTES

1. Chilled water (with ethylene glycol at 30%) from 15 to 10 °C, ambient air temperature 35 °C.
2. Seasonal energy efficiency of process cooling at high temperature. According to EU Regulation n. 2016/2281.
3. Ambient air temperature at which the cooling capacity indicated in point (1) is reached.
4. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.
5. Unit without tank and pump.

NEW



TWA 332÷1822 VV/Y/A

A CLASS ENERGY EFFICIENCY AIRCOOLED LIQUID CHILLERS AND HEAT PUMPS WITH AXIAL FANS, (INVERTER) SCREW COMPRESSORS AND SHELL AND TUBE EXCHANGER.

The TWA 332÷1822 VV/Y/A units in A CLASS energy efficiency have extremely high efficiency levels due to reduced electrical absorption and a high efficiency of the compressor-exchanger combination. The latest generation Screw compressors and the new design optimized in every detail ensure the reach of the highest efficiency. Furthermore, accessories as the Inverter control on Screw compressors, on circulating pumps and EC Inverter on fans are also available for getting the highest efficiency at part load. The super silenced version, obtained through acoustic insulation on compressors and wider exchangers, is particularly suitable for installations where extremely quiet operation are essential for the ideal execution of the system.
The Microchannel condensing coils, available on dedicated versions, ensure an even higher efficiency (high EER), having a better heat exchange than traditional coils. A wide range of accessories, factory fitted or supplied separately, complete the outstanding versatility and functionality of the series.
Are available as option the new **EC Inverter fans with high available static pressure and efficiency**.
The Heat Pump versions are designed for **hot water production up to 55 °C.**

Cooling only models 322÷402 are compliant to the ErP 2021 Regulation. Cooling only models 462÷1822 are compliant to the ErP 2021 Regulation for process cooling application; for comfort cooling application they are compliant with EC or ECH accessory (EC Inverter fans). Heat pump models 322÷482 are compliant to the ErP Regulation; models 602÷1822 are compliant if provided with EC or ECH accessory (EC Inverter fans).

TWA 332÷1822 VV/J/A
On request, units can be supplied with **R513A** refrigerant.

FROM 263 KW TO 1533 KW.

VERSION

TWA
Cooling only
TWA/MC
Cooling only with MICROCHANNEL condensing coils
TWA/WP
Reversible Heat Pump
TWA/SSL
Super silenced cooling only
TWA/MC/SSL
Super silenced cooling only with MICROCHANNEL condensing coils
TWA/WP/SSL
Super silenced reversible Heat Pump

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Screw compressors with built-in oil separator, suction filter, crankcase heater, oil sight glass, thermal protection and stepless capacity steps.
- Axial fans directly coupled to an electric motor with external rotor.
- Condenser made of copper tube and aluminum finned coils or aluminium MICROCHANNEL coils.
- Shell and tube evaporator with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R134a refrigerant. On request R513A refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses, thermal protection relays for compressors and thermocontacts for fans.
- Condensing Control is included: electronic proportional device that ensures efficient and continuous functioning of the unit with outside air temperature down to 0 °C in cooling mode. It also allows to reduce the sound level especially at night. It consists of a fans speed controller with continuous speed regulation and high and low pressure transducers on cooling circuit.
- Functioning in heating mode with outside air temperature down to -10 °C.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
SL	Unit silencement
CC	Condensing control down to -20 °C
BT	Low water temperature kit
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
HR	Desuperheater
HRT/S	Total heat recovery in series
HRT/P	Total heat recovery in parallel
TX	Coil with pre-coated fins
TXB	Coil with epoxy treatment
EW	External water connections
SP	Inertial tank
PU	Single circulating pump
PUI	Inverter single circulating pump
PD	Double circulating pump
PDI	Inverter double circulating pump
SPU	Inertial tank and single circulating pump
SPUI	Inertial tank and Inverter single circulating pump
SPD	Inertial tank and double circulating pump
SPDI	Inertial tank and Inverter double circulating pump
FE	Antifreeze heater for evaporator
FX	Antifreeze heater for evaporator and pipes
FB	Antifreeze heater for evaporator/tank
FQ	Antifreeze heater on evaporator/tank and pipes
FZ	Antifreeze heater for evaporator, single pump and pipes
FH	Antifreeze heater for evaporator, double pump and pipes
FU	Antifreeze heater for evaporator/tank, single pump and pipes
FD	Antifreeze heater for evaporator/tank, double pump and pipes
II	Inverter on one compressor and soft start
ID	Inverter on all compressors
SS	Soft start
WM	Web Monitoring - Wireless remote monitoring (GPRS/EDGE/3G/TCP-IP)
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
FP	Coils protection metallic guards with filter
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWA 332÷1822 VV/Y/A

MODEL			332	352	402	462	482	602	742	912	1202	1342	1522	1702	1822
Cooling STD versions	Cooling capacity (1)	kW	263	313	359	413	464	574	696	839	959	1136	1264	1398	1533
	Absorbed power (1)	kW	82	96	114	131	146	179	219	256	305	352	380	440	480
	EER (1)		3.21	3.26	3.15	3.15	3.18	3.21	3.18	3.28	3.14	3.23	3.33	3.18	3.19
Cooling STD versions (EN14511)	Cooling capacity (1)	kW	262	312	358	412	463	573	694	837	956	1132	1263	1397	1532
	Absorbed power (1)	kW	83	97	115	132	147	180	221	258	308	356	383	444	485
	EER (1)		3.16	3.22	3.11	3.12	3.15	3.18	3.14	3.24	3.10	3.18	3.3	3.15	3.16
	SEER (2)		4.13	4.25	4.22	4.14	4.18	4.19	4.11	4.25	4.3	4.23	4.24	4.17	4.22
	Energy Efficiency (2)	%	162	167	166	163	164	165	161	167	169	166	167	164	166
	SEER with EC or ECH accessory (2)		4.63	4.76	4.73	4.73	4.74	4.77	4.65	4.86	4.85	4.69	4.74	4.71	4.73
	Energy Efficiency with EC or ECH accessory (2)	%	182	187	186	186	187	188	183	191	191	185	187	185	186
Cooling MC versions	Cooling capacity (1)	kW	263	313	359	413	464	574	696	839	959	1136	1264	1398	1533
	Absorbed power (1)	kW	80	94	112	128	143	175	215	251	299	345	372	431	470
	EER (1)		3.29	3.33	3.21	3.23	3.24	3.28	3.24	3.34	3.21	3.29	3.4	3.24	3.26
Cooling MC versions (EN14511)	Cooling capacity (1)	kW	262	312	358	412	463	573	694	837	956	1132	1263	1397	1532
	Absorbed power (1)	kW	81	95	113	129	144	176	217	253	302	349	375	435	475
	EER (1)		3.23	3.28	3.17	3.19	3.22	3.26	3.20	3.31	3.17	3.24	3.37	3.21	3.23
	SEER con EC/ECH (2)		4.14	4.26	4.23	4.15	4.19	4.19	4.12	4.25	4.31	4.25	4.24	4.17	4.23
	Energy Efficiency (2)	%	163	167	166	163	165	165	162	167	169	167	167	164	166
	SEER with EC or ECH accessory (2)		4.64	4.77	4.74	4.74	4.75	4.78	4.66	4.87	4.86	4.7	4.75	4.72	4.74
	Energy Efficiency with EC or ECH accessory (2)	%	183	188	187	187	187	188	183	192	191	185	187	186	187
Heating STD versions	Heating capacity (3)	kW	272	324	372	428	480	594	721	869	993	1176	---	---	---
	Absorbed power (3)	kW	81	95	113	130	144	177	217	253	302	348	---	---	---
	COP (3)		3.36	3.41	3.29	3.29	3.33	3.36	3.32	3.43	3.29	3.38	---	---	---
Heating STD versions (EN14511)	Heating capacity (3)	kW	273	325	373	430	482	596	723	872	996	1180	---	---	---
	Absorbed power (3)	kW	83	97	116	133	147	181	222	259	309	356	---	---	---
	COP (3)		3.29	3.34	3.23	3.23	3.27	3.29	3.26	3.36	3.22	3.31	---	---	---
	SCOP (4)		3.20	3.32	3.34	3.33	3.32	3.34	3.32	3.36	3.32	3.36	---	---	---
	Energy Efficiency (4)	%	125	130	131	130	130	131	130	131	130	131	---	---	---
Compressor	Quantity	n°	2	2	2	2	2	2	2	2	2	2	2	2	2
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2	2	2	2	2	2
	Capacity steps	n°	Stepless												
Evaporator	Water flow	l/s	12.57	14.95	17.15	19.73	22.17	27.42	33.25	40.09	45.82	54.28	60.39	66.79	73.24
	Pressure drops	kPa	30	26	49	44	34	28	42	34	39	48	38	46	59
	Water connections	DN	125	125	150	150	150	150	150	200	200	200	250	250	250
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50												
	Max. running current	A	201	237	261	301	337	393	485	580	664	720	922	876	1002
	Max. starting current	A	263	281	337	361	405	504	596	785	827	855	1267	1261	1379
Unit with tank and pump	Pump available static pressure	kPa	130	150	155	140	175	160	165	145	120	160	140	95	180
	Tank water volume	l	2000	2000	2000	2000	2000	2000	3000	3000	---	---	---	---	---
	Water connections	DN	100	100	100	125	125	150	150	150	200	200	200	200	200
Sound pressure	STD versions (5)	dB(A)	76	76	76	76	77	76	77	77	77	78	79	79	80
	STD versions with SL accessory (5)	dB(A)	73	73	73	73	74	73	74	74	74	75	76	76	77
	SSL versions (5)	dB(A)	66	66	66	65	66	66	67	68	68	---	---	---	---
	MC versions (5)	dB(A)	75	75	75	75	76	75	76	76	76	77	78	78	79
	MC versions with SL accessory (5)	dB(A)	72	72	72	72	73	72	73	73	73	74	75	75	76
	MC/SSL versions (5)	dB(A)	65	65	65	64	65	65	66	67	67	---	---	---	---
Weights	Transport weight (6)	Kg	3562	3609	3708	4207	4782	5202	6496	7430	7484	8773	9640	10380	10800
	Operating weight (6)	Kg	3690	3740	3850	4390	5070	5540	6790	8070	8170	9230	10160	10890	11270

DIMENSIONS

MODEL			332	352	402	462	482	602	742	912	1202	1342	1522	1702	1822
L	STD-MC	mm	4400	4400	5000	5550	6200	6700	8900	11100	11100	11100	13400	13400	13400
	SSL-MC/SSL	mm	5550	5550	5550	6700	8900	8900	11100	11100	11100	13400	---	---	---
	WP	mm	5550	5550	5550	7750	7750	8900	10050	13400	13400	13400	---	---	---
	WP/SSL	mm	7750	7750	7750	8900	10050	10050	13400	13400	13400	---	---	---	---
W	STD-SSL-MC-MC/SSL	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
	WP-WP/SSL	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	---	---	---
H	STD-MC	mm	2100	2100	2100	2100	2100	2100	2100	2100	2100	2500	2500	2500	2500
	SSL-MC/SSL	mm	2100	2100	2100	2100	2100	2100	2100	2500	2500	2500	---	---	---
	WP	mm	2100	2100	2100	2100	2100	2100	2100	2100	2100	2500	---	---	---
	WP/SSL	mm	2100	2100	2100	2100	2100	2100	2100	2500	2500	---	---	---	---

CLEARANCE AREA

TWA 332÷1822 VV/Y/A

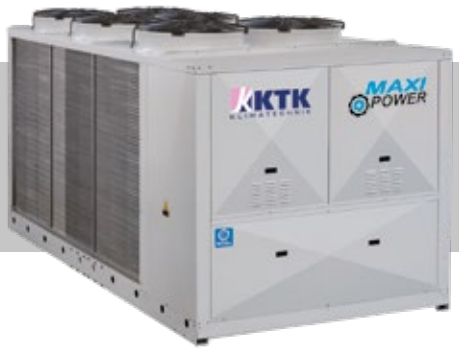
500	1800	1000	1800

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, ambient air temperature 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Heated water from 40 to 45 °C, ambient air temperature 7 °C d.b./6 °C w.b.
4. Seasonal energy efficiency of heating at low temperature with average climatic conditions. According to EU Regulation n. 813/2013.
5. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.
6. Unit without tank and pump.

N.B. Weights of SSL and WP versions are specified on technical brochure.
N.B. Data of MC versions are specified on technical brochure.



TWA/FC 302÷1622 VV/Y

AIRCOOLED LIQUID CHILLERS FREE-COOLING WITH AXIAL FANS, SCREW COMPRESSORS AND SHELL AND TUBE EXCHANGER.

The liquid Chillers of the TWA/FC 302÷1622 VV/Y series, with R134a refrigerant, offer innovative technology to meet the needs of large systems for both domestic as well as industrial applications requiring the production of cooled water continuously year-round.
During the cold months, in **FREE-COOLING** operating mode, the liquid returning from the system is cooled directly by forced convection of outdoor air through the condensing coil, thus saving energy by not operating the unit's Screw compressors. A 3-Way valve system is controlled by the electronic microprocessor controller, allowing functioning in CHILLER, FREE-COOLING or MIXED (simultaneously CHILLER and FREE-COOLING) modes.
Are available as option the new EC Inverter fans with high available static pressure and efficiency.

The models 302÷392 are compliant to the ErP 2021 Regulation for process cooling application with EC or ECH accessory (EC Inverter fans). The models 452÷1622 are compliant to the ErP 2021 Regulation for process cooling application with EC or ECH accessory (EC Inverter fans) and ID accessory (Inverter on all compressors).

On request, units can be supplied with **R513A** refrigerant **(TWA/FC 302÷1622 VV/J).**

FROM 217 KW TO 1460 KW.

VERSION

TWA/FC
Cooling only

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Screw compressors with built-in oil separator, suction filter, crankcase heater, oil sight glass, thermal protection and stepless capacity steps.
- Axial fans directly coupled to an electric motor with external rotor.
- Condenser made of copper tubes and aluminium finned coils combined with FREE-COOLING coils.
- Shell and tube evaporator with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R134a refrigerant. On request R513A refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses, thermal protection relays for compressors and thermocontacts for fans.
- Condensing Control is included: electronic proportional device that ensures efficient and continuous functioning of the unit with outside air temperature down to –20 °C. It also allows to reduce the sound level especially at night. It consists of a fans speed controller with continuous speed regulation, high and low pressure transducers on cooling circuit and an electrical heater on electrical board.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
SL	Unit silencement
BT	Low water temperature kit
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
HRT/P	Total heat recovery in parallel
TX	Coil with pre-coated fins
SP	Inertial tank
PU	Single circulating pump
PUI	Inverter single circulating pump
PD	Double circulating pump
PDI	Inverter double circulating pump
SPU	Inertial tank and single circulating pump
SPUI	Inertial tank and Inverter single circulating pump
SPD	Inertial tank and double circulating pump
SPDI	Inertial tank and Inverter double circulating pump
II	Inverter on one compressor and soft start
ID	Inverter on all compressors
SS	Soft start
WM	Web Monitoring - Wireless remote monitoring (GPRS/EDGE/3G/TCP-IP)
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWA/FC 302÷1622 VV/Y

MODEL			302	322	342	392	452	492	592
Cooling	Cooling capacity (1)	kW	217	258	315	375	418	473	569
	Absorbed power (1)	kW	83	97	114	148	157	184	210
	EER (1)		2.61	2.66	2.76	2.53	2.66	2.57	2.71
Cooling (EN14511)	Cooling capacity (1)	kW	215	255	311	371	413	469	565
	Absorbed power (1)	kW	85	100	118	152	162	188	215
	EER (1)		2.53	2.55	2.64	2.44	2.55	2.49	2.63
	SEPR with EC or ECH accessory (2)		5.00	5.04	5.03	5.03	5.30	5.20	5.40
	SEPR with EC or ECH and ID accessory (2)		5.35	5.39	5.38	5.38	5.64	5.57	5.76
Free-Cooling cycle	Air temperature (3)	°C	-2.5	-2.0	-2.0	-4.5	-3.7	-4.0	-3.5
	Absorbed power (3)	kW	8	12	12	12	12	16	20
Compressor	Quantity	n°	2	2	2	2	2	2	2
	Refrigerant circuits	n°	2	2	2	2	2	2	2
	Capacity steps	n°	Stepless						
Water circuit	Water flow	l/s	11.22	13.34	16.29	19.38	21.61	24.45	29.42
	Pressure drops	kPa	125	170	180	168	191	130	115
	Water connections	DN	100	100	100	125	125	125	150
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50						
	Max. running current	A	194	201	237	261	293	337	393
	Max. starting current	A	256	263	281	337	353	405	504
Unit with tank and pump	Pump available static pressure	kPa	125	105	130	105	100	140	105
	Tank water volume	l	1100	1100	1100	1100	1100	1100	2000
	Water connections	DN	100	100	100	125	125	125	150
Sound pressure	STD version (4)	dB(A)	75	75	76	76	76	77	77
	With SL accessory (4)	dB(A)	72	72	73	73	73	74	74
Weights	Transport weight (5)	Kg	3250	3320	3620	3805	4180	4510	5310
	Operating weight (5)	Kg	3450	3520	3870	4060	4530	4850	5700

MODEL			732	902	1102	1272	1432	1622
Cooling	Cooling capacity (1)	kW	709	847	994	1139	1288	1460
	Absorbed power (1)	kW	263	316	370	434	490	541
	EER (1)		2.70	2.68	2.69	2.62	2.63	2.70
Cooling (EN14511)	Cooling capacity (1)	kW	702	838	984	1126	1272	1436
	Absorbed power (1)	kW	270	325	380	447	507	565
	EER (1)		2.60	2.58	2.59	2.52	2.51	2.54
	SEPR with EC or ECH accessory (2)		5.40	5.20	5.20	5.20	5.30	5.30
	SEPR with EC or ECH and ID accessory (2)		5.74	5.5	5.57	5.5	5.62	5.64
Free-Cooling cycle	Air temperature (3)	°C	-4.3	-4.3	-4.6	-4.7	-4.1	-3.9
	Absorbed power (3)	kW	20	22	22	25	29	36
Compressor	Quantity	n°	2	2	2	2	2	2
	Refrigerant circuits	n°	2	2	2	2	2	2
	Capacity steps	n°	Stepless					
Water circuit	Water flow	l/s	36.65	43.79	51.38	58.88	66.58	75.47
	Pressure drops	kPa	160	164	160	200	225	300
	Water connections	DN	150	150	200	200	200	200
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50					
	Max. running current	A	437	565	649	713	720	896
	Max. starting current	A	526	770	812	848	855	1688
Unit with tank and pump	Pump available static pressure	kPa	115	130	140	170	120	115
	Tank water volume	l	2000	2000	2000	---	---	---
	Water connections	DN	150	150	200	200	200	200
Sound pressure	STD version (4)	dB(A)	77	79	79	79	79	80
	With SL accessory (4)	dB(A)	74	76	76	76	76	77
Weights	Transport weight (5)	Kg	6820	7710	8605	9590	10070	11750
	Operating weight (5)	Kg	7420	8350	9410	10550	10900	12970

DIMENSIONS

MODEL			302	322	342	392	452	492	592	732	902	1102	1272	1432	1622
L	STD	mm	4400	4400	4400	4400	5550	5550	6700	10050	10050	10050	10050	11100	13400
W	STD	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
H	STD	mm	2360	2360	2360	2360	2360	2360	2360	2360	2360	2750	2750	2750	2750

CLEARANCE AREA

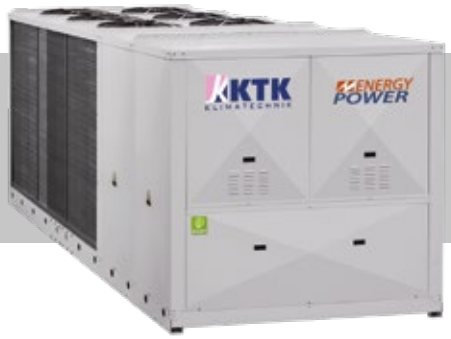
TWA/FC 302÷1622 VV/Y

500	1800	1000	1800

Electrical board side

NOTES

1. Chilled water (with ethylene glycol at 30%) from 15 to 10 °C, ambient air temperature 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Ambient air temperature at which the cooling capacity indicated in point (1) is reached.
4. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.
5. Unit without tank and pump.



TWA/EP 172÷632 S/K/P

AIRCOOLED 4-PIPE MULTIFUNCTIONAL UNITS WITH AXIAL FANS, SCROLL COMPRESSORS AND PLATE EXCHANGERS.

ENERGYPOWER is the range of high efficiency multifunctional units for 4-Pipe systems.
The units TWA/EP 172÷632 S/K/P feature R410A refrigerant and Scroll compressors activated in series based on the requested thermal load, to reach high EER/COP/TER and SEER/SCOP energy values. The units are characterized by double cooling circuit. Thanks to the advanced control system, ENERGYPOWER units can simultaneously fulfill the heating, cooling and domestic hot water request of the building. The unit can manage the opposed thermal loads at the same time and reach the highest possible efficiency. ENERGYPOWER units make the traditional layout of the technical plants easier because the production of thermal energy for the several users are joint in one unit only; the result is an advantage in terms of installation, maintenance and management and in the meantime of the comfort needs.
Are available as option the new EC Inverter fans with high available static pressure and efficiency.
Units are designed for **hot water production up to 55 °C.**

The models 172÷392 are compliant to the ErP Regulation. The models 492÷632 are compliant to the ErP 2021 Regulation for comfort cooling application if provided with EC or ECH accessory (EC Inverter fans).

On request, units can be supplied with **R452B (TWA/EP 172÷632 S/G/P)** or **R454B (TWA/EP 172÷632 S/L/P)** refrigerant.

FROM 167 KW TO 643 KW.

VERSION

TWA/EP
Multifunctional unit
TWA/EP/SSL
Super silenced multifunctional unit

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Scroll compressors with oil sight glass, internal overheat protection and crankcase heater.
- Axial fans directly coupled to an electric motor with external rotor.
- Copper tube and aluminum finned coils.
- Condenser AISI 316 stainless steel braze welded plates type with two independent circuits on the refrigerant side and one on the water side. On the units it is always installed an antifreeze heater.
- Evaporator AISI 316 stainless steel braze welded plates type with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch. On the units it is always installed an antifreeze heater.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R410A refrigerant. On request R452B or R454B refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses, thermal protection relays for compressors and thermocontacts for fans.
- Condensing Control is included: electronic proportional device that ensures efficient and continuous functioning of the unit with outside air temperature down to –20 °C in cooling mode. It also allows to reduce the sound level especially at night. It consists of a fans speed controller with continuous speed regulation, high and low pressure transducers on cooling circuit and an electrical heater on electrical board.
- Functioning in heating mode with outside air temperature down to -15 °C.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
SL	Unit silencement
RFM	Cooling circuit shut-off valve on discharge line
RFL	Cooling circuit shut-off valve on liquid line
BT	Low water temperature kit
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
TX	Coil with pre-coated fins
PSC	Single circulating pump cooling side
PSIC	Inverter single circulating pump cooling side
PDC	Double circulating pump cooling side
PDIC	Inverter double circulating pump cooling side
PSH	Single circulating pump heating side
PSIH	Inverter single circulating pump heating side
PDH	Double circulating pump heating side
PDIH	Inverter double circulating pump heating side
FNC	Antifreeze heater for pipes cooling side
FNH	Antifreeze heater for pipes heating side
FGC	Antifreeze heater for single pump and pipes cooling side
FMC	Antifreeze heater for double pump and pipes cooling side
FGH	Antifreeze heater for single pump and pipes heating side
FMH	Antifreeze heater for double pump and pipes heating side
SS	Soft start
TS	Touch screen Interface
WM	Web Monitoring - Wireless remote monitoring (GPRS/EDGE/3G/TCP-IP)
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
AG	Rubber shock absorbers
AM	Spring shock absorbers

TECHNICAL DATA - TWA/EP 172÷632 S/K/P

MODEL			172	212	222	242	272	302	342	392	492	542	592	632
Cooling only	Cooling capacity (1)	kW	167	190	216	241	264	301	339	395	459	522	583	643
	Absorbed power (1)	kW	57	69	75	85	93	104	114	140	169	193	210	225
	EER (1)		2.93	2.75	2.88	2.84	2.84	2.89	2.97	2.82	2.72	2.70	2.78	2.86
Cooling only (EN14511)	Cooling capacity (1)	kW	166	189	215	240	263	300	338	394	457	520	581	641
	Absorbed power (1)	kW	58	70	76	85	94	105	115	141	171	195	212	227
	EER (1)		2.86	2.70	2.83	2.82	2.80	2.86	2.94	2.79	2.67	2.67	2.74	2.82
	SEER (2)		4.14	4.22	4.18	4.17	4.22	4.19	4.2	4.26	4.31	4.34	4.39	4.3
	Energy Efficiency (2)	%	163	166	164	164	166	165	165	167	169	171	173	169
	SEER with EC or ECH accessory (2)		4.44	4.38	4.43	4.42	4.42	4.44	4.47	4.49	4.56	4.56	4.55	4.55
	Energy Efficiency with EC or ECH accessory (2)	%	175	172	174	174	174	175	176	177	179	179	179	179
Heating only	Heating capacity (3)	kW	180	204	231	257	281	318	361	427	515	570	632	693
	Absorbed power (3)	kW	55	64	72	79	86	97	109	128	159	168	195	208
	COP (3)		3.25	3.20	3.22	3.25	3.28	3.28	3.31	3.34	3.24	3.39	3.24	3.33
Heating only (EN14511)	Heating capacity (3)	kW	181	205	232	258	282	319	362	429	517	572	634	696
	Absorbed power (3)	kW	56	65	73	80	87	98	111	131	162	172	200	214
	COP (3)		3.23	3.15	3.18	3.23	3.24	3.26	3.26	3.27	3.19	3.33	3.17	3.25
	SCOP (4)		3.52	3.36	3.65	3.58	3.43	3.63	3.68	3.51	3.51	3.80	3.56	3.53
	Energy Efficiency (4)	%	138	131	143	140	134	142	144	137	137	149	139	138
Cooling + Heating	Cooling capacity (5)	kW	170	195	214	243	270	303	334	405	465	543	594	652
	Heating capacity (5)	kW	220	255	281	318	351	396	436	527	613	712	777	849
	Absorbed power (5)	kW	50	60	67	75	81	93	102	122	148	169	183	197
	TER (5)		7.80	7.50	7.39	7.48	7.67	7.52	7.55	7.64	7.28	7.43	7.49	7.62
Cooling + Heating (EN14511)	Cooling capacity (5)	kW	169	194	213	242	269	302	333	404	463	541	592	650
	Heating capacity (5)	kW	221	256	282	319	352	397	438	529	615	715	780	852
	Absorbed power (5)	kW	51	61	68	76	82	94	103	123	150	171	185	199
	TER (5)		7.65	7.38	7.28	7.38	7.57	7.44	7.49	7.59	7.19	7.35	7.42	7.55
Compressor	Quantity	n°	4	4	4	4	4	4	6	6	6	6	6	6
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2	2	2	2	2
	Capacity steps	n°	4						6					
Evaporator - cooling side	Water flow	l/s	7.98	9.08	10.32	11.51	12.61	14.38	16.20	18.87	21.93	24.94	27.85	30.72
	Pressure drops	kPa	34	33	36	35	42	36	45	44	53	43	34	40
	Water connections	DN	100	100	100	100	100	100	100	100	125	150	150	150
Condenser - heating side	Water flow (5)	l/s	8.60	9.75	11.04	12.28	13.43	15.19	17.25	20.40	24.61	27.23	30.20	33.11
	Pressure drops (5)	kPa	35	36	39	30	37	33	43	43	42	49	48	54
	Water connections (5)	DN	100	100	100	100	100	100	100	100	125	150	150	150
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50											
	Max. running current	A	133	151	171	186	201	227	255	301	386	416	453	483
	Max. starting current	A	301	328	347	400	415	488	432	515	647	755	792	822
Unit with pump - cooling side	Pump available static pressure	kPa	175	170	160	150	130	145	125	160	125	165	165	145
	Water connections	DN	100	100	100	100	100	100	100	100	125	150	150	150
Unit with pump - heating side	Pump available static pressure	kPa	170	165	150	145	125	140	120	150	110	150	140	120
	Water connections	DN	100	100	100	100	100	100	100	100	125	150	150	150
Sound pressure	STD version (6)	dB(A)	70	70	71	71	71	72	74	74	76	77	78	79
	With SL accessory (6)	dB(A)	67	67	68	68	68	69	71	71	73	74	75	76
	SSL version (6)	dB(A)	64	64	65	65	65	66	67	67	70	70	71	72
Weights	Transport weight	Kg	2200	2230	2350	2390	2420	3180	3420	3530	4530	4600	5320	5350
	Operating weight	Kg	2300	2330	2450	2500	2530	3310	3560	3680	4730	4840	5630	5670

DIMENSIONS

MODEL			172	212	222	242	272	302	342	392	492	542	592	632
L	STD	mm	3350	3350	3350	3350	3350	5000	5000	5000	6200	6200	7200	7200
	SSL	mm	3350	3350	3350	5000	5000	5000	6200	6200	7200	7200	7200	7200
W	STD/SSL	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
H	STD/SSL	mm	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100

CLEARANCE AREA

TWA/EP 172÷632 S/K/P

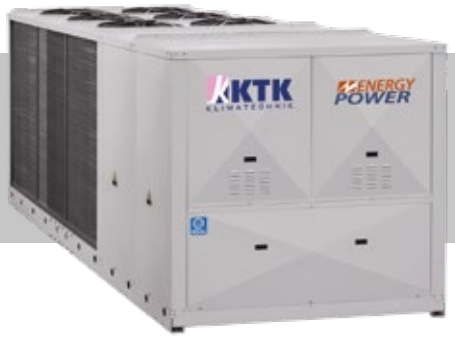
500	1800	1000	1800

NOTES

1. Chilled water from 12 to 7 °C, ambient air temperature 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Heated water from 40 to 45 °C, ambient air temperature 7 °C d.b./6 °C w.b.
4. Seasonal energy efficiency of heating at low temperature with average climatic conditions. According to EU Regulation n. 813/2013.
5. Chilled water from 12 to 7 °C, heated water from 40 to 45 °C.
6. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Weights of SSL version are specified on technical brochure.

Electrical board side



TWA/EP 362÷1492 VV/Y

AIRCOOLED 4-PIPE MULTIFUNCTIONAL UNITS WITH AXIAL FANS, (INVERTER) SCREW COMPRESSORS AND SHELL AND TUBE EXCHANGERS.

ENERGYPOWER is the range of high efficiency multifunctional units for 4-Pipe systems.
The units TWA/EP 362÷1492 VV/Y ENERGYPOWER, with R134a refrigerant, are provided with latest generation Screw compressors, to reach high EER/COP/TER and SEER/SCOP energy values. Thanks to the advanced control system, the units can simultaneously fulfill the heating, cooling and domestic hot water request of the building. The unit can manage the opposed thermal loads at the same time and reach the highest possible efficiency. ENERGYPOWER units make the traditional layout of the technical plants easier because the production of thermal energy for the several users are joint in one unit only; the result is an advantage in terms of installation, maintenance and management and in the meantime of the comfort needs. Furthermore, accessories as the Inverter control on one or both Screw compressors, fans and on circulating pumps (EC Inverter) are also available for getting the highest efficiency at part load.
Are available as option the new EC Inverter fans with high available static pressure and efficiency.

The models 362÷552 are compliant to the ErP Regulation. The models 632÷1492 are compliant to the ErP 2021 Regulation for comfort cooling application if provided with EC or ECH accessory (EC Inverter fans) and ID accessory (Inverter on all compressors).

FROM 278 KW TO 1133 KW.

On request, units can be supplied with **R513A** refrigerant **(TWA/EP 362÷1492 VV/J)**.

VERSION

TWA/EP
Multifunctional unit
TWA/EP/SSL
Super silenced multifunctional unit

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Screw compressors with built-in oil separator, suction filter, crankcase heater, oil sight glass, thermal protection and stepless capacity steps.
- Axial fans directly coupled to an electric motor with external rotor.
- Copper tube and aluminum finned coils.
- Shell and tube type condenser, with two independent circuits on the refrigerant side and one on the water side.
- Shell and tube evaporator, with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R134a refrigerant. On request R513A refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses, thermal protection relays for compressors and thermocontacts for fans.
- Condensing Control is included: electronic proportional device that ensures efficient and continuous functioning of the unit with outside air temperature down to 0 °C in cooling mode. It also allows to reduce the sound level especially at night. It consists of a fans speed controller with continuous speed regulation and high and low pressure transducers on cooling circuit.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
SL	Unit silencement
CC	Condensing control down to -20 °C
BT	Low water temperature kit
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
TX	Coil with pre-coated fins
PUC	Single circulating pump cooling side
PUIC	Inverter single circulating pump cooling side
PDC	Double circulating pump cooling side
PDIC	Inverter double circulating pump cooling side
FI	Antifreeze heater for evaporator and condenser
FNC	Antifreeze heater for pipes cooling side
FNH	Antifreeze heater for pipes heating side
FGC	Antifreeze heater for single pump and pipes cooling side
FMC	Antifreeze heater for double pump and pipes cooling side
II	Inverter on one compressor and soft start
ID	Inverter on all compressors
SS	Soft start
TS	Touch screen Interface
WM	Web Monitoring - Wireless remote monitoring (GPRS/EDGE/3G/TCP-IP)
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWA/EP 362÷1492 VV/Y

MODEL			362	412	482	552	632	742	882	1082	1292	1492
Cooling only	Cooling capacity (1)	kW	278	312	366	423	484	564	676	822	978	1133
	Absorbed power (1)	kW	89	100	116	133	153	177	210	258	315	365
	EER (1)		3.12	3.12	3.16	3.18	3.16	3.19	3.22	3.19	3.10	3.10
Cooling only (EN14511)	Cooling capacity (1)	kW	277	311	364	421	482	562	674	819	974	1128
	Absorbed power (1)	kW	90	101	118	135	155	179	212	261	319	370
	EER (1)		3.08	3.08	3.08	3.12	3.11	3.14	3.18	3.14	3.05	3.05
	SEER (2)		3.93	3.93	3.89	3.92	3.91	3.92	3.92	3.90	3.88	3.88
	Energy Efficiency (2)	%	154	154	153	154	153	154	154	153	152	152
	SEER with EC or ECH accessory (2)		4.73	4.73	4.73	4.75	4.74	4.75	4.78	4.75	4.72	4.72
	Energy Efficiency with EC or ECH accessory (2)	%	186	186	186	187	187	187	188	187	186	186
Heating only	Heating capacity (3)	kW	283	320	375	431	490	572	672	838	990	1156
	Absorbed power (3)	kW	86	91	107	122	139	159	190	231	271	313
	COP (3)		3.29	3.52	3.50	3.53	3.53	3.60	3.54	3.63	3.65	3.69
Heating only (EN14511)	Heating capacity (3)	kW	284	321	376	432	491	574	674	840	992	1159
	Absorbed power (3)	kW	88	93	109	124	141	162	193	235	276	319
	COP (3)		3.23	3.45	3.45	3.48	3.48	3.54	3.49	3.57	3.59	3.63
	SCOP (4)		3.20	3.42	3.41	3.40	3.39	3.69	3.63	3.71	3.90	4.00
	Energy Efficiency (4)	%	125	134	133	133	133	145	142	145	153	157
Cooling + Heating	Cooling capacity (5)	kW	276	318	370	429	492	575	686	834	996	1181
	Heating capacity (5)	kW	359	404	469	544	621	726	865	1054	1261	1495
	Absorbed power (5)	kW	83	87	99	115	130	152	179	220	265	314
	TER (5)		7.65	8.30	8.47	8.46	8.56	8.56	8.66	8.58	8.52	8.52
Cooling + Heating (EN14511)	Cooling capacity (5)	kW	275	317	368	427	490	573	684	831	992	1176
	Heating capacity (5)	kW	360	405	470	545	622	728	867	1057	1264	1499
	Absorbed power (5)	kW	84	88	101	117	132	154	181	223	269	319
	TER (5)		7.56	8.20	8.30	8.31	8.42	8.45	8.57	8.47	8.39	8.39
Compressor	Quantity	n°	2	2	2	2	2	2	2	2	2	2
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2	2	2
	Capacity steps	n°	Stepless									
Evaporator - cooling side	Water flow	l/s	13.28	14.91	17.49	20.21	23.12	26.95	32.30	39.27	46.73	54.13
	Pressure drops	kPa	33	43	51	48	48	46	48	47	52	64
	Water connections	DN	100	100	125	125	125	150	150	150	150	200
Condenser - heating side	Water flow (6)	l/s	13.52	15.29	17.92	20.59	23.41	27.33	32.11	40.04	47.30	55.23
	Pressure drops (6)	kPa	21	23	20	18	17	20	18	20	20	20
	Water connections (6)	DN	100	100	125	125	125	150	150	150	150	200
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50									
	Max. running current	A	237	237	269	301	309	393	445	580	664	720
	Max. starting current	A	281	281	345	361	369	504	534	785	827	855
Unit with pump	Pump available static pressure	kPa	185	155	155	140	155	140	115	135	100	145
	Water connections	DN	100	100	125	125	125	150	150	150	150	200
Sound pressure	STD version (5)	dB(A)	77	77	77	78	78	78	79	80	80	81
	With SL accessory (5)	dB(A)	73	73	74	75	74	75	76	76	76	77
	SSL version (5)	dB(A)	67	67	68	69	69	70	70	72	72	72
Weights	Transport weight	Kg	4090	4110	4820	5460	5970	6950	8100	9340	9760	10430
	Operating weight	Kg	4330	4460	5280	5980	6480	7570	8880	10200	10740	11800

DIMENSIONS

MODEL			362	412	482	552	632	742	882	1082	1292	1492
L	STD	mm	5550	5550	6700	7750	8900	8900	10050	11100	11100	11100
	SSL	mm	6700	6700	7750	7750	8900	10050	11100	12250	12250	12250
W	STD/SSL	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
H	STD	mm	2100	2100	2100	2100	2100	2500	2500	2500	2500	2500
	SSL	mm	2100	2100	2100	2100	2500	2500	2500	2500	2500	2500

CLEARANCE AREA

TWA/EP 362÷1492 VV/Y

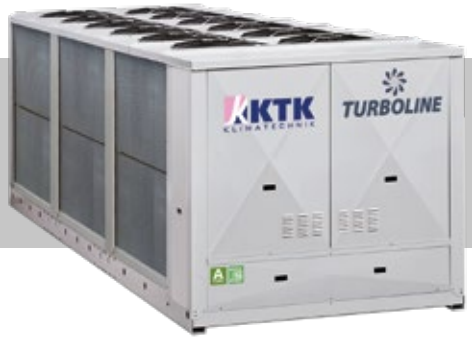
500	1800	1000	1800

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, ambient air temperature 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Heated water from 40 to 45 °C, ambient air temperature 7 °C d.b./6 °C w.b.
4. Seasonal energy efficiency of heating at low temperature with average climatic conditions. According to EU Regulation n. 813/2013.
5. Chilled water from 12 to 7 °C, heated water from 40 to 45 °C.
6. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Weights of SSL version are specified on technical brochure.



TWA 281÷1432 TT/H

A CLASS ENERGY EFFICIENCY AIRCOOLED LIQUID CHILLERS WITH AXIAL FANS, TURBOCOR (MAGNETIC LEVITATION) COMPRESSORS AND FLOODED SHELL AND TUBE EXCHANGER.

TURBOLINE

The innovative TWA 281÷1432 TT/H **TURBOLINE** units, with **HFO-R1234ze** refrigerant, are designed to provide an effective solution to highly selective system needs. The latest generation refrigerant HFO-R1234ze, with GWP<1 (Global Warming Potential), is the most environmentally sustainable refrigerant on the market, and meets the strictest international environmental regulations. Furthermore, thanks to Turbocor compressors, the units perform with top efficiency at partial loads, low inrush currents, an excellent silent functioning and reduced weight.
The use of TURBOCOR dynamic partial-load oil-free magnetic levitation compressors managed by the TURBOSOFT self-adaptive electronic control, of flooded shell & tube evaporator and innovative heat exchangers, traditional or Microchannel, results in a high energy efficiency with unequalled SEER values, with minimum water content, and an excellent silent functioning. Compared to traditional units, equipped with Screw compressors, TURBOLINE units have low operational costs during their entire operating period, even lower than 50%. Besides, the units are equipped with a WEB MONITORING system for the monitoring and remote management of the units through the GPRS/EDGE/3G/TCP-IP communication protocol. Users enabled to the use of this service can, by a dedicated Web page, have access to the Monitoring, Managing and Statistics activities.
Are available as option the new EC Inverter fans with high available static pressure and efficiency.

The units are compliant to the ErP 2021 Regulation.

FROM 262 KW TO 1340 KW.

VERSION

TWA
Cooling only
TWA/MC
Cooling only with MICROCHANNEL coils

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Semi-hermetic centrifugal compressors with dual Turbocor turbine, oil free, magnetic rising rotor, thermal protection, continuous capacity adjustment system thanks to built-in INVERTER, automatic anti-cavitation system. The power circuit of the compressor is fitted with a set of electrolytic condensers to control the rising in the event of a power failure, reactor for the power factor correction, EMI filter for electromagnetic compatibility.
- Axial fans directly coupled to an electric motor with external rotor.
- Condenser made of copper tube and aluminum finned coils or aluminium MICROCHANNEL coils.
- High efficiency flooded shell and tube type evaporator, with one or two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on suction, discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- HFO-R1234ze refrigerant.
- Electrical board includes: main on-off switch with door lock, fuses, electronic/digital overload device to protect the compressors and thermo-contacts for fans, interface relay and terminals for external connections.
- Condensing Control is included: electronic proportional device that ensures efficient and continuous functioning of the unit with outside air temperature down to –20 °C. It also allows to reduce the sound level especially at night. It consists of a fans speed controller with continuous speed regulation, high and low pressure transducers on cooling circuit and an electrical heater on electrical board.
- TURBOSOFT control and regulation system is fitted with RS485 serial interface and Web Monitoring device for remote monitoring via GPRS/EDGE/3G/TCP-IP network.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
HR	Desuperheater
HRT/S	Total heat recovery in series
HRT/P	Total heat recovery in parallel
TX	Coil with pre-coated fins
TXB	Coil with epoxy treatment
EW	External water connections
PU	Single circulating pump
PD	Double circulating pump
FE	Antifreeze heater for evaporator
FX	Antifreeze heater for evaporator and pipes
FZ	Antifreeze heater for evaporator, single pump and pipes
FH	Antifreeze heater for evaporator, double pump and pipes
TS	Touch screen Interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
FP	Coils protection metallic guards with filter
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWA 281÷1432 TT/H

MODEL			281	361	561	721	831	1071	1431	562	722	1432
Cooling STD version	Cooling capacity (1)	kW	262	335	524	670	777	1000	1340	524	670	1340
	Absorbed power (1)	kW	76	94	154	191	228	280	377	154	193	381
	EER (1)		3.45	3.56	3.40	3.51	3.41	3.57	3.55	3.40	3.51	3.55
Cooling STD version (EN14511)	Cooling capacity (1)	kW	261	334	522	668	774	997	1336	523	668	1335
	Absorbed power (1)	kW	77	95	156	193	231	283	381	155	195	386
	EER (1)		3.39	3.52	3.35	3.46	3.35	3.52	3.51	3.37	3.46	3.51
	SEER (2)		5.50	5.73	5.52	5.70	5.60	5.88	5.86	5.52	5.70	5.59
	Energy Efficiency (2)	%	217	226	218	225	221	232	232	218	225	221
Cooling MC version	Cooling capacity (1)	kW	262	335	524	670	777	1000	1340	524	670	1340
	Absorbed power (1)	kW	72	89	145	181	216	264	356	145	183	360
	EER		3.64	3.76	3.59	3.70	3.60	3.79	3.76	3.59	3.70	3.76
Cooling MC version (EN14511)	Cooling capacity (1)	kW	259	334	518	668	774	997	1336	519	668	1335
	Absorbed power (1)	kW	73	90	147	183	219	267	360	146	185	365
	EER (1)		3.55	3.71	3.52	3.65	3.53	3.73	3.71	3.55	3.65	3.71
	SEER (2)		5.55	5.79	5.58	5.76	5.65	5.94	5.93	5.58	5.76	5.65
	Energy Efficiency (2)	%	219	229	220	227	223	235	234	220	227	223
Compressor	Quantity	n°	1	1	2	2	3	3	4	2	2	4
	Refrigerant circuits	n°	1	1	1	1	1	1	1	2	2	2
	Capacity steps	n°	Stepless									
Evaporator	Water flow	l/s	12.52	16.01	25.04	32.01	37.12	47.78	64.02	25.04	32.01	64.02
	Pressure drops	kPa	40	47	47	50	40	43	32	47	50	32
	Water connections	DN	100	100	125	125	150	150	150	125	125	150
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50									
	Max. running current	A	173	173	339	347	505	520	678	339	347	678
	Max. starting current	A	25	25	191	199	357	372	530	191	199	530
Unit with pump	Pump available static pressure	kPa	140	120	110	125	105	120	145	110	125	145
	Water connections	DN	100	100	150	150	150	150	200	150	150	200
Sound pressure	STD version (3)	dB(A)	70	70	71	71	71	71	72	71	71	72
	MC version (3)	dB(A)	69	69	70	70	70	70	71	70	70	71
Weights	Transport weight	Kg	2610	3000	4050	4460	6050	6820	8100	4290	4700	8400
	Operating weight	Kg	2670	3070	4150	4580	6210	7010	8400	4390	4820	8700

DIMENSIONS

MODEL			281	361	561	721	831	1071	1431	562	722	1432
L	STD/MC	mm	4000	5000	6200	7200	8400	10050	11700	6200	7200	11700
W	STD/MC	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
H	STD/MC	mm	2100	2100	2100	2100	2500	2500	2500	2100	2100	2500

CLEARANCE AREA

TWA 281÷1432 TT/H

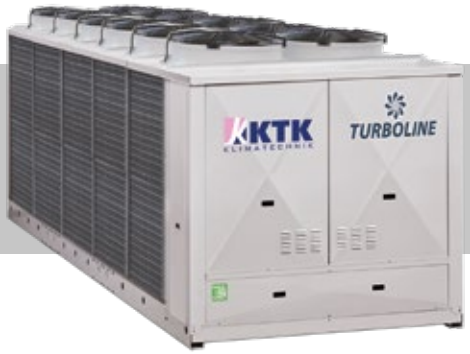
500	1800	1000	1800

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, ambient air temperature 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Data of MC version are specified on technical brochure.



TWA/FC 281÷1432 TT/H

AIRCOOLED LIQUID CHILLERS FREE-COOLING WITH AXIAL FANS, TURBOCOR (MAGNETIC LEVITATION) COMPRESSORS AND FLOODED SHELL AND TUBE EXCHANGER.

TURBOLINE

FROM 279 KW TO 1386 KW.

The innovative TWA/FC 281÷1432 TT/H **TURBOLINE** units, with **HFO-R1234ze** refrigerant and **FREE-COOLING** technology, are designed to provide an effective solution to installation requirements of large areas, both commercial and industrial, where the production of chilled water is required in continuous service throughout the year. The latest generation refrigerant HFO-R1234ze, with GWP<1 (Global Warming Potential), is the most environmentally sustainable refrigerant on the market, and meets the strictest international environmental regulations. Furthermore, thanks to Turbocor compressors, the units perform with top efficiency at partial loads, low inrush currents, an excellent silent functioning and reduced weight. The unit, designed with specific attention to every aspect of construction and combined with the use of TURBOCOR dynamic partialization oil-free magnetic levitation compressors - managed by the TURBOSOFT self-adaptive electronic control - and with the use of flooded shell & tube evaporator, achieves a high rate of energy efficiency, with unequalled SEPR values, with minimum water content, and an excellent silent functioning. Depending on outside air temperature, the microprocessor controller manages the functioning in CHILLER, FREE-COOLING or MIXED (both CHILLER and FREE-COOLING) mode. The units are also equipped with a WEB MONITORING system for the monitoring and remote management of the units through the communication protocol GPRS/EDGE/3G/TCP-IP. Users enabled to the use of this service can, by a dedicated Web page, have access to the Monitoring, Managing and Statistics activities. Are available as option the new EC Inverter fans with high available static pressure and efficiency.

The units are compliant to the ErP 2021 Regulation for process cooling application.

VERSION

TWA/FC

Cooling only

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Semi-hermetic centrifugal compressors with dual Turbocor turbine, oil free, magnetic rising rotor, thermal protection, continuous capacity adjustment system thanks to built-in INVERTER, automatic anti-cavitation system. The power circuit of the compressor is fitted with a set of electrolytic condensers to control the rising in the event of a power failure, reactor for the power factor correction, EMI filter for electromagnetic compatibility.
- Axial fans directly coupled to an electric motor with external rotor.
- Condenser made of copper tubes and aluminium finned coils combined with FREE-COOLING coils.
- High efficiency flooded shell and tube type evaporator, with one or two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on suction, discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- HFO-R1234ze refrigerant.
- Electrical board includes: main on-off switch with door lock, fuses, electronic/digital overload device to protect the compressors and thermo-contacts for fans, interface relay and terminals for external connections.
- Condensing Control is included: electronic proportional device that ensures efficient and continuous functioning of the unit with outside air temperature down to –20 °C. It also allows to reduce the sound level especially at night. It consists of a fans speed controller with continuous speed regulation, high and low pressure transducers on cooling circuit and an electrical heater on electrical board.
- TURBOSOFT control and regulation system is fitted with RS485 serial interface and Web Monitoring device for remote monitoring via GPRS/EDGE/3G/TCP-IP network.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
HRT/P	Total heat recovery in parallel
TX	Coil with pre-coated fins
PU	Single circulating pump
PD	Double circulating pump
TS	Touch screen Interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWA/FC 281÷1432 TT/H

MODEL			281	361	561	721	831	1071	1431	562	722	1432
Cooling	Cooling capacity (1)	kW	279	348	554	698	837	1040	1386	554	698	1386
	Absorbed power (1)	kW	75	95	160	193	242	283	387	160	193	387
	EER (1)		3.72	3.66	3.46	3.62	3.46	3.67	3.58	3.46	3.62	3.58
Cooling (EN14511)	Cooling capacity (1)	kW	277	345	551	694	831	1031	1366	551	694	1366
	Absorbed power (1)	kW	77	98	163	198	248	292	407	163	198	407
	EER (1)		3.60	3.52	3.38	3.51	3.35	3.53	3.36	3.38	3.51	3.36
	SEPR (2)		7.35	7.30	7.13	7.25	7.42	7.43	7.43	7.13	7.25	7.45
Free-Cooling cycle	Air temperature (3)	°C	3.0	2.5	1.5	-1.0	0.0	0.5	-1.0	1.5	-1.0	-1.0
	Absorbed power (3)	kW	10.8	14.4	21.6	21.6	25.2	32.4	36.0	21.6	21.6	36.0
Compressor	Quantity	n°	1	1	2	2	3	3	4	2	2	4
	Refrigerant circuits	n°	1	1	1	1	1	1	1	2	2	2
	Capacity steps	n°	Stepless									
Water circuit	Water flow	l/s	14.42	17.98	28.63	36.07	43.26	53.75	71.63	28.63	36.07	71.63
	Pressure drops	kPa	88	103	78	94	101	142	253	78	94	253
	Water connections	DN	100	100	125	125	150	150	150	125	125	150
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50									
	Max. running current	A	173	181	347	347	505	520	678	347	347	678
	Max. starting current	A	25	33	199	199	357	372	530	199	199	530
Unit with pump	Pump available static pressure	kPa	140	125	110	180	150	150	160	110	180	160
	Water connections	DN	100	100	150	150	150	150	200	150	150	200
Sound pressure (4)		dB(A)	69	70	71	71	71	71	72	71	71	72
Weights	Transport weight	Kg	3620	3730	5560	5640	7890	8910	10800	5740	5820	11000
	Operating weight	Kg	3900	4030	6040	6160	8610	9810	11840	6220	6340	12040

DIMENSIONS

MODEL			281	361	561	721	831	1071	1431	562	722	1432
L	STD	mm	5000	5000	7200	7200	8400	10050	11700	7200	7200	11700
W	STD	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
H	STD	mm	2360	2360	2360	2360	2750	2750	2750	2360	2360	2750

CLEARANCE AREA

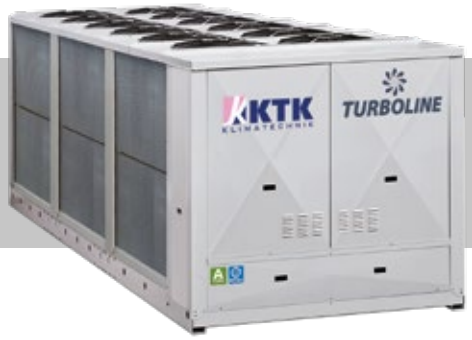
TWA/FC 281÷1432 TT/H

500	1800	1000	1800

Electrical board side

NOTES

1. Chilled water (with ethylene glycol at 30%) from 15 to 10 °C, ambient air temperature 35 °C.
2. Seasonal energy efficiency of process cooling at high temperature. According to EU Regulation n. 2016/2281.
3. Ambient air temperature at wich the cooling capacity indicated in point (1) is reached.
4. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.



TWA 251÷1502 TT/Y

A CLASS ENERGY EFFICIENCY AIRCOOLED LIQUID CHILLERS WITH AXIAL FANS, TURBOCOR (MAGNETIC LEVITATION) COMPRESSORS AND FLOODED SHELL AND TUBE EXCHANGER.

TURBOLINE

The innovative TWA 251÷1502 TT/Y **TURBOLINE** units, with R134a refrigerant, are designed to provide an effective solution to highly selective system needs. Efficiency at partial loads, low inrush currents, an excellent silent functioning, reduced weight and the specific design and handling of every manufacturing aspect make the TURBOLINE series the top unit of the range.
The use of TURBOCOR dynamic partial-load oil-free magnetic levitation compressors managed by the TURBOSOFT self-adaptive electronic control, of flooded shell & tube evaporator and innovative heat exchangers, traditional or Microchannel, results in a high energy efficiency with unequalled SEER values, with minimum water content, and an excellent silent functioning. Compared to traditional units, equipped with Screw compressors, TURBOLINE units have low operational costs during their entire operating period, even lower than 50%. Besides, the units are equipped with a WEB MONITORING system for the monitoring and remote management of the units through the GPRS/EDGE/3G/TCP-IP communication protocol. Users enabled to the use of this service can, by a dedicated Web page, have access to Monitoring, Managing and Statistics activities.
Are available as option the new EC Inverter fans with high available static pressure and efficiency.

The units are compliant to the ErP 2021 Regulation.

On request, units can be supplied with **R513A** refrigerant **(TWA 251÷1502 TT/J)**.

FROM 248 KW TO 1456 KW.

VERSION

TWA
Cooling only
TWA/MC
Cooling only with MICROCHANNEL coils

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Semi-hermetic centrifugal compressors with dual Turbocor turbine, oil free, magnetic rising rotor, thermal protection, continuous capacity adjustment system thanks to built-in INVERTER, automatic anti-cavitation system. The power circuit of the compressor is fitted with a set of electrolytic condensers to control the rising in the event of a power failure, reactor for the power factor correction, EMI filter for electromagnetic compatibility.
- Axial fans directly coupled to an electric motor with external rotor.
- Condenser made of copper tube and aluminum finned coils or aluminium MICROCHANNEL coils.
- High efficiency flooded shell and tube type evaporator, with one or two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on suction, discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R134a refrigerant. On request R513A refrigerant.
- Electrical board includes: main on-off switch with door lock, fuses, electronic/digital overload device to protect the compressors and thermo-contacts for fans, interface relay and terminals for external connections.
- Condensing Control is included: electronic proportional device that ensures efficient and continuous functioning of the unit with outside air temperature down to –20 °C. It also allows to reduce the sound level especially at night. It consists of a fans speed controller with continuous speed regulation, high and low pressure transducers on cooling circuit and an electrical heater on electrical board.
- TURBOSOFT control and regulation system is fitted with RS485 serial interface and Web Monitoring device for remote monitoring via GPRS/EDGE/3G/TCP-IP network.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
HR	Desuperheater
HRT/S	Total heat recovery in series
HRT/P	Total heat recovery in parallel
TX	Coil with pre-coated fins
TXB	Coil with epoxy treatment
EW	External water connections
PU	Single circulating pump
PD	Double circulating pump
FE	Antifreeze heater for evaporator
FX	Antifreeze heater for evaporator and pipes
FZ	Antifreeze heater for evaporator, single pump and pipes
FH	Antifreeze heater for evaporator, double pump and pipes
TS	Touch screen Interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
FP	Coils protection metallic guards with filter
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWA 251÷1502 TT/Y

MODEL			251	291	341	411	521	641	801	981	1101
Cooling STD version	Cooling capacity (1)	kW	248	282	335	403	509	627	770	929	1075
	Absorbed power (1)	kW	73	81	97	116	145	185	221	274	311
	EER (1)		3.40	3.48	3.45	3.47	3.51	3.39	3.48	3.39	3.46
Cooling STD version (EN14511)	Cooling capacity (1)	kW	247	281	334	402	507	624	767	925	1072
	Absorbed power (1)	kW	74	82	98	117	147	188	224	278	315
	EER (1)		3.32	3.43	3.40	3.42	3.46	3.33	3.43	3.32	3.41
	SEER (2)		4.88	5.06	5.07	5.18	5.14	5.16	5.34	5.29	5.36
	Energy Efficiency (2)	%	192	199	200	204	203	203	211	209	211
Cooling MC version	Cooling capacity (1)	kW	248	282	335	403	509	627	770	929	1075
	Absorbed power (1)	kW	64	73	86	106	132	163	198	243	281
	EER		3.88	3.86	3.90	3.80	3.86	3.85	3.89	3.82	3.83
Cooling MC version (EN14511)	Cooling capacity (1)	kW	248	282	335	403	509	627	770	929	1075
	Absorbed power (1)	kW	64	73	86	106	132	163	198	243	281
	EER (1)		3.88	3.86	3.90	3.80	3.86	3.85	3.89	3.82	3.83
	SEER (2)		4.93	5.11	5.12	5.23	5.19	5.22	5.40	5.34	5.41
	Energy Efficiency (2)	%	194	201	202	206	205	206	213	211	213
Compressor	Quantity	n°	1	1	1	1	2	2	2	2	3
	Refrigerant circuits	n°	1	1	1	1	1	1	1	1	1
	Capacity steps	n°	Stepless								
Evaporator	Water flow	l/s	11.85	13.47	16.01	19.25	24.32	29.96	36.79	44.39	51.36
	Pressure drops	kPa	64	40	40	35	44	56	46	68	46
	Water connections	DN	100	100	100	125	125	150	150	150	150
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50								
	Max. running current	A	168	168	168	262	329	337	509	517	763
	Max. starting current	A	25	25	25	33	186	194	280	288	534
Unit with pump	Pump available static pressure	kPa	150	200	195	165	175	145	155	120	170
	Water connections	DN	100	100	100	125	125	150	150	150	150
Sound pressure	STD version (3)	dB(A)	69	69	69	69	70	70	70	69	70
	MC version (3)	dB(A)	68	68	68	68	69	69	69	68	69
Weights	Transport weight	Kg	2440	2440	2770	2790	3685	4020	4055	5710	6460
	Operating weight	Kg	2510	2510	2900	2920	3825	4170	4225	5910	6680

MODEL			1291	1501	522	642	802	982	1102	1292	1502
Cooling STD version	Cooling capacity (1)	kW	1260	1456	509	627	770	929	1075	1260	1456
	Absorbed power (1)	kW	362	433	145	185	221	274	309	362	433
	EER (1)		3.48	3.36	3.51	3.39	3.48	3.39	3.48	3.48	3.36
Cooling STD version (EN14511)	Cooling capacity (1)	kW	1256	1450	507	624	767	925	1072	1256	1450
	Absorbed power (1)	kW	366	439	147	188	224	278	312	366	439
	EER (1)		3.43	3.31	3.46	3.33	3.43	3.32	3.43	3.43	3.31
	SEER (2)		5.40	5.25	5.14	5.16	5.34	5.29	5.36	5.40	5.25
	Energy Efficiency (2)	%	213	207	203	203	211	209	211	213	207
Cooling MC version	Cooling capacity (1)	kW	1260	1456	509	627	770	929	1075	1260	1456
	Absorbed power (1)	kW	328	381	132	163	198	243	279	328	381
	EER		3.84	3.82	3.86	3.85	3.89	3.82	3.85	3.84	3.82
Cooling MC version (EN14511)	Cooling capacity (1)	kW	1260	1456	509	627	770	929	1075	1260	1456
	Absorbed power (1)	kW	328	381	132	163	198	243	279	328	381
	EER (1)		3.84	3.82	3.86	3.85	3.89	3.82	3.85	3.84	3.82
	SEER (2)		5.46	5.31	5.19	5.22	5.40	5.34	5.41	5.46	5.31
	Energy Efficiency (2)	%	215	209	205	206	213	211	213	215	209
Compressor	Quantity	n°	4	4	2	2	2	2	4	4	4
	Refrigerant circuits	n°	1	1	2	2	2	2	2	2	2
	Capacity steps	n°	Stepless								
Evaporator	Water flow	l/s	60.20	69.56	24.32	29.96	36.79	44.39	51.36	60.20	69.56
	Pressure drops	kPa	50	59	44	56	46	68	41	50	59
	Water connections	DN	200	200	125	150	150	150	150	200	200
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50								
	Max. running current	A	658	1002	329	337	509	517	650	658	1002
	Max. starting current	A	515	773	186	194	280	288	507	515	773
Unit with pump	Pump available static pressure	kPa	220	185	175	145	155	120	170	220	185
	Water connections	DN	200	200	125	150	150	150	150	200	200
Sound pressure	STD version (3)	dB(A)	71	71	70	70	70	69	70	71	71
	MC version (3)	dB(A)	70	70	69	69	69	68	69	70	70
Weights	Transport weight	Kg	7430	7640	3700	4250	4270	5820	6690	7570	7850
	Operating weight	Kg	7660	7880	3845	4405	4445	6030	6915	7805	8095

DIMENSIONS

MODEL			251	291	341	411	521	641	801	981	1101	1291	1501	522	642	802	982	1102	1292	1502
L	STD/MC	mm	4000	4000	5000	5000	6200	7200	7200	8400	10050	11100	11100	6200	7200	7200	8400	10050	11100	11100
W	STD/MC	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
H	STD/MC	mm	2100	2100	2100	2100	2100	2100	2100	2500	2500	2500	2500	2100	2100	2100	2500	2500	2500	2500

CLEARANCE AREA

TWA 251÷1502 TT/Y

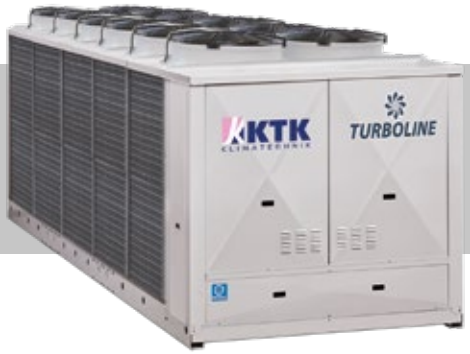
500	1800	1000	1800

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, ambient air temperature 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Data of MC version are specified on technical brochure.



TWA/FC 251÷1502 TT/Y

AIRCOOLED LIQUID CHILLERS FREE-COOLING WITH AXIAL FANS, TURBOCOR (MAGNETIC LEVITATION) COMPRESSORS AND FLOODED SHELL AND TUBE EXCHANGER.

TURBOLINE

The innovative TWA/FC 251÷1502 TT/Y **TURBOLINE** units, with R134a refrigerant and FREE-COOLING technology, are designed to provide an effective solution to installation requirements of large areas, both commercial and industrial, where the production of chilled water is required in continuous service throughout the year. The unit, designed with specific attention to every aspect of construction and combined with the use of TURBOCOR dynamic partialization oil-free magnetic levitation compressors - managed by the TURBOSOFT self-adaptive electronic control - and with the use of flooded shell & tube evaporator, achieves a high rate of energy efficiency, with unequalled SEPR values, with minimum water content, and an excellent silent functioning. Depending on outside air temperature, the microprocessor controller manages the functioning in CHILLER, FREE-COOLING or MIXED (both CHILLER and FREE-COOLING) mode. The units are also equipped with a WEB MONITORING system for the monitoring and remote management of the units through the communication protocol GPRS/EDGE/3G/TCP-IP. Users enabled to the use of this service can, by a dedicated Web page, have access to the Monitoring, Managing and Statistics activities.
Are available as option the new EC Inverter fans with high available static pressure and efficiency.

The units are compliant to the ErP 2021 Regulation for process cooling application.

On request, units can be supplied with **R513A** refrigerant **(TWA/FC 251÷1502 TT/J).**

FROM 246 KW TO 1443 KW.

VERSION

TWA/FC
Cooling only

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Semi-hermetic centrifugal compressors with dual Turbocor turbine, oil free, magnetic rising rotor, thermal protection, continuous capacity adjustment system thanks to built-in INVERTER, automatic anti-cavitation system. The power circuit of the compressor is fitted with a set of electrolytic condensers to control the rising in the event of a power failure, reactor for the power factor correction, EMI filter for electromagnetic compatibility.
- Axial fans directly coupled to an electric motor with external rotor.
- Condenser made of copper tubes and aluminium finned coils combined with FREE-COOLING coils.
- High efficiency flooded shell and tube type evaporator, with one or two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on suction, discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R134a refrigerant. On request R513A refrigerant.
- Electrical board includes: main on-off switch with door lock, fuses, electronic/digital overload device to protect the compressors and thermo-contacts for fans, interface relay and terminals for external connections.
- Condensing Control is included: electronic proportional device that ensures efficient and continuous functioning of the unit with outside air temperature down to –20 °C. It also allows to reduce the sound level especially at night. It consists of a fans speed controller with continuous speed regulation, high and low pressure transducers on cooling circuit and an electrical heater on electrical board.
- TURBOSOFT control and regulation system is fitted with RS485 serial interface and Web Monitoring device for remote monitoring via GPRS/EDGE/3G/TCP-IP network.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
EC	EC Inverter fans
ECH	EC Inverter fans with high available static pressure
HRT/P	Total heat recovery in parallel
TX	Coil with pre-coated fins
PU	Single circulating pump
PD	Double circulating pump
TS	Touch screen Interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
RP	Coils protection metallic guards
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWA/FC 251÷1502 TT/Y

MODEL			251	291	341	411	521	641	801	981	1101
Cooling	Cooling capacity (1)	kW	246	281	333	400	495	588	696	869	1046
	Absorbed power (1)	kW	71	80	94	116	143	171	204	257	307
	EER (1)		3.46	3.51	3.54	3.45	3.46	3.44	3.41	3.38	3.41
Cooling (EN14511)	Cooling capacity (1)	kW	244	279	331	397	491	582	690	861	1033
	Absorbed power (1)	kW	73	82	96	119	147	177	210	265	321
	EER (1)		3.34	3.40	3.45	3.34	3.34	3.29	3.29	3.25	3.22
	SEPR (2)		7.29	7.38	7.07	7.02	7.40	7.19	7.04	7.23	7.04
Free-Cooling cycle	Air temperature (3)	°C	-2.5	0.5	-2.9	0.0	-2.8	-2.3	-0.5	-0.2	1.0
	Absorbed power (3)	kW	10.8	10.8	10.8	14.4	18.0	21.6	21.6	25.2	32.4
Compressor	Quantity	n°	1	1	1	1	2	2	2	2	3
	Refrigerant circuits	n°	1	1	1	1	1	1	1	1	1
	Capacity steps	n°	Stepless								
Water circuit	Water flow	l/s	12.69	14.50	17.18	20.64	25.54	30.34	35.91	44.84	53.97
	Pressure drops	kPa	92	97	88	105	115	155	125	144	220
	Water connections	DN	100	100	100	125	125	150	150	150	150
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50								
	Max. running current	A	168	168	168	262	329	337	509	517	763
	Max. starting current	A	25	25	25	33	186	194	280	288	534
Unit with pump	Pump available static pressure	kPa	135	125	115	110	150	140	155	105	160
	Water connections	DN	100	100	100	125	125	150	150	150	150
Sound pressure (4)		dB(A)	68	68	69	69	69	70	70	69	70
Weights	Transport weight	Kg	3040	3200	3600	3700	4620	5150	5500	7700	8800
	Operating weight	Kg	3180	3360	3810	3930	4850	5400	5810	8080	9250

MODEL			1291	1501	522	642	802	982	1102	1292	1502
Cooling	Cooling capacity (1)	kW	1229	1443	495	588	696	869	981	1229	1443
	Absorbed power (1)	kW	357	425	143	171	204	257	280	357	425
	EER (1)		3.44	3.40	3.46	3.44	3.41	3.38	3.50	3.44	3.40
Cooling (EN14511)	Cooling capacity (1)	kW	1211	1421	491	582	690	861	970	1211	1421
	Absorbed power (1)	kW	375	447	147	177	210	265	291	375	447
	EER (1)		3.23	3.18	3.34	3.29	3.29	3.25	3.33	3.23	3.18
	SEPR (2)		7.23	7.22	7.40	7.19	7.04	7.23	7.04	7.23	7.22
Free-Cooling cycle	Air temperature (3)	°C	1.0	1.0	-2.8	-2.3	-0.5	-0.2	1.5	1.0	1.0
	Absorbed power (3)	kW	36.0	36.0	18.0	21.6	21.6	25.2	32.4	36.0	36.0
Compressor	Quantity	n°	4	4	2	2	2	2	4	4	4
	Refrigerant circuits	n°	1	1	2	2	2	2	2	2	2
	Capacity steps	n°	Stepless								
Water circuit	Water flow	l/s	63.42	74.46	25.54	30.34	35.91	44.84	50.62	63.42	74.46
	Pressure drops	kPa	256	275	115	155	125	144	188	256	275
	Water connections	DN	200	200	125	150	150	150	150	200	200
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50								
	Max. running current	A	658	1002	329	337	509	517	650	658	1002
	Max. starting current	A	515	773	186	194	280	288	507	515	773
Unit with pump	Pump available static pressure	kPa	205	145	150	140	155	105	200	205	145
	Water connections	DN	200	200	125	150	150	150	150	200	200
Sound pressure (4)		dB(A)	70	70	69	70	70	69	70	71	71
Weights	Transport weight	Kg	10000	10300	4700	5400	5700	7800	9100	10200	10500
	Operating weight	Kg	10480	10790	4930	5650	6010	8180	9550	10680	10990

DIMENSIONS

MODEL			251	291	341	411	521	641	801	981	1101	1291	1501	522	642	802	982	1102	1292	1502
L	STD	mm	4000	4000	5000	5000	6200	7200	7200	8400	10050	11100	11100	6200	7200	7200	8400	10050	11100	11100
W	STD	mm	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200	2200
H	STD	mm	2360	2360	2360	2360	2360	2360	2360	2750	2750	2750	2750	2360	2360	2360	2750	2750	2750	2750

CLEARANCE AREA

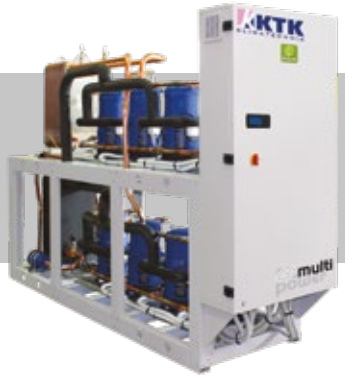
TWA/FC 251÷1502 TT/Y

500	1800	1000	1800

Electrical board side

NOTES

1. Chilled water (with ethylene glycol at 30%) from 15 to 10 °C, ambient air temperature 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Ambient air temperature at wich the cooling capacity indicated in point (1) is reached.
4. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.



TWH 212÷342 S/K/P

WATERCOOLED LIQUID CHILLERS AND HEAT PUMPS WITH SCROLL COMPRESSORS AND PLATE EXCHANGERS.

The TWH 212÷342 S/K/P series liquid Chillers and Heat Pumps, with R410A refrigerant, are designed for medium and large domestic or industrial systems which require medium-high power, space-saving units and quiet operation. These units are ideal for indoor installation and, equipped with a self contained structure, they reduce the overall dimensions to a minimum while at the same time making installation and maintenance operations easier.
The units are characterized by multi-compressor design on double cooling circuit, to reach high energy performances, reduction of current at start-up, elimination of inertial tanks and excellent silent functioning. The use of components built in large series makes them highly reliable and the management of an high number of compressors allows increased life span with reduction of machine stopping risks and easier maintenance operations. A wide range of accessories, factory fitted or supplied separately, complete the outstanding versatility and functionality of the series.

The units are compliant to the ErP Regulation.

On request, units can be supplied with **R452B (TWH 212÷342 S/G/P)** or **R454B (TWH 212÷342 S/L/P)** refrigerant.

FROM 224 KW TO 383 KW.

VERSION

TWH
Cooling only
TWH/WP
Reversible Heat Pump
TWH/SSL
Super silenced cooling only
TWH/WP/SSL
Super silenced reversible Heat Pump

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Scroll compressors with oil sight glass, internal overheat protection and crankcase heater.
- Condenser AISI 316 stainless steel braze welded plates type with two independent circuits on the refrigerant side and one on the water side.
- Evaporator AISI 316 stainless steel braze welded plates type with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valve on liquid line in 302÷342
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R410A refrigerant. On request R452B or R454B refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses, thermal protection relays for compressors, interface relay and terminals for external connections.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
SL	Unit silencement
RFM	Cooling circuit shut-off valve on discharge line
RFL	Cooling circuit shut-off valve on liquid line
BT	Low water temperature kit
DS	Desuperheater
RT	Total heat recovery
FE	Antifreeze heater for evaporator
SS	Soft start
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
PV2	2-Way electronic pressostatic valve
PV3	3-Way electronic pressostatic valve
AG	Rubber shock absorbers
AM	Spring shock absorbers

TECHNICAL DATA - TWH 212÷342 S/K/P

MODEL			212	222	242	272	302	342
Cooling	Cooling capacity (1)	kW	224	250	274	308	345	383
	Absorbed power (1)	kW	52	57	63	70	78	86
	EER (1)		4.31	4.39	4.35	4.40	4.42	4.45
Cooling (EN14511)	Cooling capacity (1)	kW	223	249	273	307	343	382
	Absorbed power (1)	kW	55	60	66	74	82	90
	EER (1)		4.08	4.16	4.11	4.17	4.20	4.26
	SEER (2)		5.27	5.52	5.56	5.87	5.61	5.99
	Energy Efficiency (2)	%	203	213	214	227	216	232
Heating	Heating capacity (3)	kW	290	320	349	394	437	484
	Absorbed power (3)	kW	66	74	80	88	101	111
	COP (3)		4.39	4.32	4.36	4.48	4.33	4.36
Heating (EN14511)	Heating capacity (3)	kW	291	321	350	396	438	485
	Absorbed power (3)	kW	67.5	77.5	81.4	89.8	102	112
	COP (3)		4.31	4.14	4.30	4.41	4.29	4.33
	SCOP (4)		5.23	5.36	5.49	5.50	5.77	5.71
	Energy Efficiency (4)	%	201	206	212	212	223	220
Compressor	Quantity	n°	3+3	3+3	3+3	3+3	4+4	4+4
	Refrigerant circuits	n°	2	2	2	2	2	2
	Capacity steps	n°	6				8	
Evaporator	Water flow	l/s	10.70	11.94	13.09	14.72	16.48	18.30
	Pressure drops	kPa	54	51	56	56	60	47
	Water connections	DN	80	80	80	80	80	80
Condenser	Water flow	l/s	13.19	14.67	16.10	18.06	20.21	22.41
	Pressure drops	kPa	70	74	81	76	67	59
	Water connections	DN	80	80	80	80	80	80
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50					
	Max. running current	A	136	151	163	176	201	218
	Max. starting current	A	261	284	331	344	334	385
Sound pressure	STD version (5)	dB(A)	68	70	71	71	71	72
	With SL accessory (5)	dB(A)	64	66	67	67	67	68
	SSL version (5)	dB(A)	61	62	63	63	63	64
Weights	Transport weight	Kg	1047	1103	1123	1159	1352	1422
	Operating weight	Kg	1080	1140	1160	1200	1400	1480

DIMENSIONS

MODEL			212	222	242	272	302	342
L	STD/SSL	mm	2500	2500	2500	2500	3000	3000
W	STD/SSL	mm	800	800	800	800	800	800
H	STD/SSL	mm	1900	1900	1900	1900	1900	1900

CLEARANCE AREA

TWH 212÷ 342 S/K/P

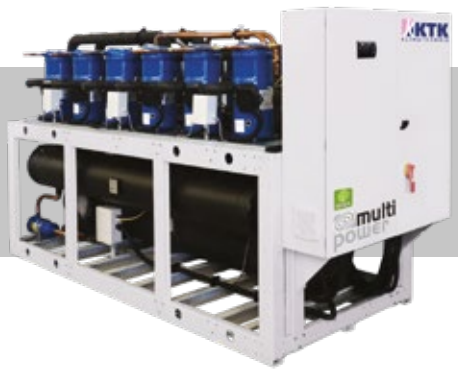
500	500	800	500

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, water temperature at the condenser from 30 to 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Heated water from 40 to 45 °C, water temperature at the evaporator from 15 to 10 °C.
4. Seasonal energy efficiency of heating at low temperature with average climatic conditions. According to EU Regulation n. 813/2013.
5. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Weights of SSL and WP versions are specified on technical brochure.



TWH 212÷342 S/K

WATERCOOLED LIQUID CHILLERS AND HEAT PUMPS WITH SCROLL COMPRESSORS AND SHELL AND TUBE EXCHANGERS.

The TWH 212÷342 S/K series liquid Chillers and Heat Pumps, with R410A refrigerant, are designed for medium and large domestic or industrial systems which require medium-high power, space-saving units and quiet operation. These units are ideal for indoor installation and, equipped with a self contained structure, they reduce the overall dimensions to a minimum while at the same time making installation and maintenance operations easier.
The units are characterized by multi-compressor design on double cooling circuit, to reach high energy performances, reduction of current at start-up, elimination of inertial tanks and excellent silent functioning. The use of components built in large series makes them highly reliable and the management of an high number of compressors allows increased life span with reduction of machine stopping risks and easier maintenance operations. A wide range of accessories, factory fitted or supplied separately, complete the outstanding versatility and functionality of the series.

The units are compliant to the ErP Regulation.

On request, units can be supplied with **R452B (TWH 212÷342 S/G)** or **R454B (TWH 212÷342 S/L)** refrigerant.

FROM 225 KW TO 375 KW.

VERSION

TWH
Cooling only
TWH/WP
Reversible Heat Pump
TWH/SSL
Super silenced cooling only
TWH/WP/SSL
Super silenced reversible Heat Pump

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Scroll compressors with oil sight glass, internal overheat protection and crankcase heater.
- Shell and tube type condenser with two independent circuits on the refrigerant side and one on the water side.
- Shell and tube evaporator with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valve on liquid line in 302÷342 models.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R410A refrigerant. On request R452B or R454B refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses, thermal protection relays for compressors, interface relay and terminals for external connections.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
SL	Unit silencement
RFM	Cooling circuit shut-off valve on discharge line
RFL	Cooling circuit shut-off valve on liquid line
BT	Low water temperature kit
HR	Desuperheater
HRT	Total heat recovery
FE	Antifreeze heater for evaporator
SS	Soft start
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
PV2	2-Way electronic pressostatic valve
PV3	3-Way electronic pressostatic valve
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWH 212÷342 S/K

MODEL			212	222	242	272	302	342
Cooling	Cooling capacity (1)	kW	225	248	271	302	343	375
	Absorbed power (1)	kW	53	57	64	72	79	88
	EER (1)		4.25	4.35	4.23	4.19	4.34	4.26
Cooling (EN14511)	Cooling capacity (1)	kW	225	248	271	302	343	375
	Absorbed power (1)	kW	53	57	64	72	79	88
	EER (1)		4.25	4.35	4.23	4.19	4.34	4.26
	SEER (2)		5.31	5.52	5.52	5.67	5.58	5.81
	Energy Efficiency (2)	%	204	213	213	219	215	224
Heating	Heating capacity (3)	kW	291	317	345	386	434	474
	Absorbed power (3)	kW	67	74	81	91	102	113
	COP (3)		4.34	4.28	4.26	4.24	4.25	4.19
Heating (EN14511)	Heating capacity (3)	kW	293	319	346	387	436	476
	Absorbed power (3)	kW	69	77	83	93	105	116
	COP (3)		4.25	4.14	4.17	4.16	4.15	4.10
	SCOP (4)		4.93	5.20	5.13	4.97	5.26	5.04
	Energy Efficiency (4)	%	189	200	197	191	202	194
Compressor	Quantity	n°	3+3	3+3	3+3	3+3	4+4	4+4
	Refrigerant circuits	n°	2	2	2	2	2	2
	Capacity steps	n°	6				8	
Evaporator	Water flow	l/s	10.75	11.85	12.95	14.43	16.39	17.92
	Pressure drops	kPa	38	38	24	27	31	25
	Water connections	DN	125	125	150	150	150	150
Condenser	Water flow	l/s	13.28	14.57	16.01	17.87	20.16	22.12
	Pressure drops	kPa	31	28	31	36	35	36
	Water connections	DN	65	65	65	65	65	65
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50					
	Max. running current	A	136	151	163	176	201	218
	Max. starting current	A	261	284	331	344	334	385
Sound pressure	STD version (5)	dB(A)	70	71	71	71	72	72
	With SL accessory (5)	dB(A)	66	67	67	67	68	68
	SSL version (5)	dB(A)	62	63	63	63	64	64
Weights	Transport weight	Kg	1370	1399	1544	1554	1819	2024
	Operating weight	Kg	1470	1500	1680	1690	1950	2230

DIMENSIONS

MODEL			212	222	242	272	302	342
L	STD/SSL	mm	3000	3000	3000	3000	3000	3000
W	STD/SSL	mm	800	800	800	800	1350	1350
H	STD/SSL	mm	1900	1900	1900	1900	1900	1900

CLEARANCE AREA

TWH 212÷342 S/K

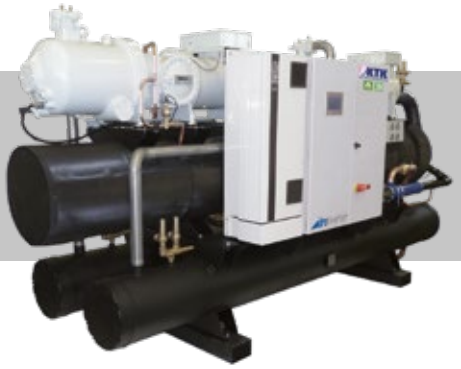
500	500	800	500

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, water temperature at the condenser from 30 to 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Heated water from 40 to 45 °C, water temperature at the evaporator from 15 to 10 °C.
4. Seasonal energy efficiency of heating at low temperature with average climatic conditions. According to EU Regulation n. 813/2013.
5. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Weights of SSL and WP versions are specified on technical brochure.



TWH 202÷1352 VV/H/A

A CLASS ENERGY EFFICIENCY WATERCOOLED LIQUID CHILLERS WITH (INVERTER) SCREW COMPRESSORS AND SHELL AND TUBE EXCHANGERS.

idroinverter

The liquid Chillers of the TWH 202÷1352 VV/H/A series, with A CLASS energy efficiency and **HFO-R1234ze** refrigerant, are designed to satisfy the needs of the service sector or industrial systems requiring high power. The latest generation refrigerant HFO-R1234ze, with GWP<1 (Global Warming Potential), is the most environmentally sustainable refrigerant on the market, and meets the strictest international environmental regulations.
Equipped with latest generation Screw compressors, shell and tube exchangers and connections for condensation with cooling tower water or well water or with a Dry-Cooler, these units have a series of accessories which are factory fitted or supplied separately. Designed and produced to optimize the layout of each component so as to make any necessary maintenance operations more convenient, these units have an essential and compact structure intended for indoor installation. Furthermore, accessories as the Inverter control on one Screw compressor or both is also available for getting the highest efficiency at part load and a significant reduction of starting current.

The models 202÷312 are compliant to the ErP 2021 Regulation. The models 362÷1352 are compliant to the ErP 2021 Regulation for process cooling application; for comfort cooling application they are compliant if provided with ID accessory (Inverter on all compressors).

FROM 234 KW TO 1650 KW.

VERSION

TWH
Cooling only
TWH/SSL
Super silenced cooling only

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Screw compressors with built-in oil separator, suction filter, crankcase heater, oil sight glass, thermal protection and stepless capacity steps.
- Shell and tube type condenser, with easily removable cast iron heads to enable access for maintenance operations. Each cooling circuit is supplied with an independent condenser. Water connections for cooling tower and Dry-Cooler operation; on request for well water.
- Shell and tube evaporator with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- HFO-R1234ze refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses, thermal protection relays for compressors.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
BT	Low water temperature kit
HR	Desuperheater
HRT	Total heat recovery
FE	Antifreeze heater for evaporator
II	Inverter on one compressor and soft start
ID	Inverter on all compressors
SS	Soft start
DP	Device for heat pump operation
WM	Web Monitoring - Wireless remote monitoring (GPRS/EDGE/3G/TCP-IP)
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
PV3	3-Way electronic pressostatic valve
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWH 202÷1352 VV/H/A

MODEL			202	262	312	362	412	472	552
Cooling	Cooling capacity (1)	kW	234	310	375	437	488	558	655
	Absorbed power (1)	kW	44	57	66	80	89	100	117
	EER (1)		5.32	5.44	5.68	5.46	5.48	5.58	5.60
Cooling (EN14511)	Cooling capacity (1)	kW	233	309	373	436	487	557	653
	Absorbed power (1)	kW	45	59	68	83	92	103	121
	EER (1)		5.18	5.23	5.46	5.27	5.32	5.39	5.42
	SEER (2)		5.68	5.84	5.93	5.88	5.90	5.91	5.95
	Energy Efficiency (2)	%	219	226	229	227	228	228	230
	SEER with ID accessory (2)		6.53	6.71	6.81	6.76	6.79	6.8	6.84
	Energy Efficiency with ID accessory (2)	%	253	260	264	262	264	264	266
Compressor	Quantity	n°	2	2	2	2	2	2	2
	Refrigerant circuits	n°	2	2	2	2	2	2	2
	Capacity steps	n°	Stepless						
Evaporator	Water flow	l/s	11.18	14.81	17.92	20.88	23.32	26.66	31.29
	Pressure drops	kPa	36	37	42	39	32	31	35
	Water connections	DN	125	150	150	150	200	200	200
Condenser	Water flow	l/s	13.28	17.53	21.07	24.70	27.57	31.44	36.88
	Pressure drops	kPa	17	28	34	36	36	35	32
	Water connections	DN	80	80	80	80	80	80	100
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50						
	Max. running current	A	144	190	220	260	290	334	384
	Max. starting current	A	199	257	318	373	420	504	492
Sound pressure	STD version (3)	dB(A)	76	76	76	76	76	76	76
	SSL version (3)	dB(A)	72	72	72	72	72	72	72
Weights	Transport weight	Kg	2140	2445	2640	2860	3090	3230	4180
	Operating weight	Kg	2300	2660	2840	3100	3420	3550	4590

MODEL			612	722	812	982	1062	1232	1352
Cooling	Cooling capacity (1)	kW	736	868	980	1160	1278	1475	1650
	Absorbed power (1)	kW	131	154	174	222	242	275	304
	EER (1)		5.62	5.64	5.63	5.23	5.28	5.36	5.43
Cooling (EN14511)	Cooling capacity (1)	kW	734	866	977	1157	1274	1469	1644
	Absorbed power (1)	kW	135	159	180	229	250	285	314
	EER (1)		5.42	5.45	5.44	5.06	5.10	5.16	5.23
	SEER (2)		6.02	6.11	6.07	6.14	6.21	6.33	6.33
	Energy Efficiency (2)	%	233	236	235	238	240	245	245
	SEER with ID accessory (2)		6.92	7.02	6.98	7.06	7.14	7.28	7.28
	Energy Efficiency with ID accessory (2)	%	269	273	271	274	278	283	283
Compressor	Quantity	n°	2	2	2	2	2	2	2
	Refrigerant circuits	n°	2	2	2	2	2	2	2
	Capacity steps	n°	Stepless						
Evaporator	Water flow	l/s	35.16	41.47	46.82	55.42	61.06	70.47	78.83
	Pressure drops	kPa	45	39	38	39	49	57	54
	Water connections	DN	200	200	250	250	250	250	250
Condenser	Water flow	l/s	41.42	48.83	55.14	66.03	72.62	83.61	93.36
	Pressure drops	kPa	34	37	37	37	37	35	32
	Water connections	DN	100	100	100	125	125	125	150
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50						
	Max. running current	A	436	489	549	701	761	873	961
	Max. starting current	A	576	692	782	1144	1174	1372	1416
Sound pressure	STD version (3)	dB(A)	77	78	79	80	80	81	82
	SSL version (3)	dB(A)	73	74	75	76	76	77	78
Weights	Transport weight	Kg	4560	5205	5670	6950	7080	9060	10050
	Operating weight	Kg	5110	5880	6470	7220	7880	10030	11230

DIMENSIONS

MODEL			202	262	312	362	412	472	552	612	722	812	982	1062	1232	1352
L	STD/SSL	mm	3700	3700	3700	3800	3900	3900	3900	4900	4900	4900	5300	5300	5550	5550
W	STD	mm	1000	1100	1100	1150	1200	1200	1200	1200	1300	1300	1400	1400	2000	2000
	SSL	mm	1200	1250	1250	1350	1350	1400	1400	1450	1450	1450	1550	1550	2150	2150
H	STD	mm	1800	1800	1900	1950	2000	2050	2150	2150	2250	2300	2450	2450	2500	2550
	SSL	mm	1800	1950	2050	2100	2150	2200	2300	2300	2400	2450	2600	2600	2650	2700

CLEARANCE AREA

TWH 202÷1352 VV/H/A

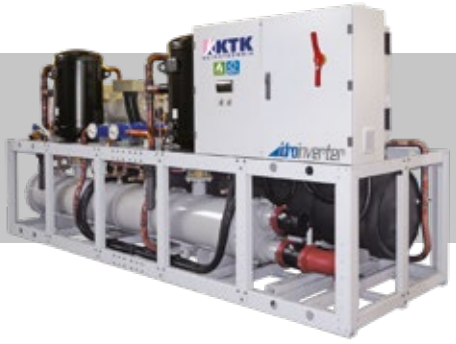
500	500	800	500

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, water temperature at the condenser from 30 to 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Weights of SSL version are specified on technical brochure.



TWH 321÷1321 VV/Y/A

A CLASS ENERGY EFFICIENCY WATERCOOLED LIQUID CHILLERS WITH (INVERTER) SCREW COMPRESSORS AND FLOODED SHELL AND TUBE EXCHANGERS.

idroinverter

The A CLASS liquid Chillers of the TWH 321÷1321 VV/Y/A series, with R134a refrigerant, are designed to satisfy the needs of the service sector or industrial systems requiring high power.
These units are characterized by an high efficiency (EER) and are equipped with latest generation Screw compressors, flooded shell and tube exchangers and connections for condensation with cooling tower water or well water or with a Dry-Cooler. Furthermore, they have a series of accessories which are factory fitted or supplied separately such as desuperheater, total heat recovery and, if neccessary, a device for operating a Heat Pump. Designed and produced to optimize the layout of each component so as to make any necessary maintenance operations more convenient, these units have an essential and compact structure intended for indoor installation. The units can be equipped with Inverter control on one or on both the Screw compressors, to significantly reduce the inrush current of the unit. The solution with double Inverter allows, in addition to the above described, to increase the power efficiency of the unit in the same size, adapting to the different needs and solutions.

The units are compliant to the ErP 2021 Regulation.

On request, units can be supplied with **R513A** refrigerant **(TWH 321÷1321 VV/J/A).**

FROM 280 KW TO 1289 KW.

VERSION

TWH
Cooling only
TWH/SSL
Super silenced cooling only

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Screw compressors with suction filter, oil sight glass, thermal protection and stepless capacity steps. Oil separator and crankcase heater installed on cooling circuit.
- Shell and tube type condenser, with easily removable cast iron heads to enable access for maintenance operations. Water connections for cooling tower and Dry-Cooler operation; on request for well water.
- High efficiency flooded shell and tube type evaporator, with one circuit on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on suction, discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R134a refrigerant. On request R513A refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses, thermal protection relays for compressors.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
BT	Low water temperature kit
HR	Desuperheater
HRT	Total heat recovery
FE	Antifreeze heater for evaporator
II	Inverter on one compressor and soft start
ID	Inverter on all compressors
SS	Soft start
DP	Device for heat pump operation
WM	Web Monitoring - Wireless remote monitoring (GPRS/EDGE/3G/TCP-IP)
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
PV3	3-Way electronic pressostatic valve
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWH 321÷1321 VV/Y/A

MODEL			321	341	391	451	491	591	651	731	901	1101	1321
Cooling	Cooling capacity (1)	kW	280	341	392	448	507	626	711	792	961	1126	1289
	Absorbed power (1)	kW	50	60	69	79	88	108	121	132	160	188	217
	EER (1)		5.60	5.68	5.68	5.67	5.76	5.80	5.88	6.00	6.01	5.99	5.94
Cooling (EN14511)	Cooling capacity (1)	kW	279	340	391	446	505	623	708	789	957	1122	1284
	Absorbed power (1)	kW	51	61	70	81	90	111	124	135	164	192	222
	EER (1)		5.47	5.57	5.59	5.51	5.61	5.61	5.71	5.84	5.84	5.84	5.78
	SEER (2)		7.03	7.20	7.25	7.11	7.27	7.34	7.46	7.63	7.66	7.67	7.62
	Energy Efficiency (2)	%	273	280	282	276	283	286	290	297	298	299	297
Cooling *	Cooling capacity (1)	kW	329	401	459	527	595	734	833	928	1125	1319	1510
	Absorbed power (1)	kW	60	73	84	96	107	131	148	161	194	228	263
	EER (1)		5.48	5.49	5.46	5.49	5.56	5.60	5.63	5.76	5.80	5.79	5.74
Cooling * (EN14511)	Cooling capacity (1)	kW	328	399	458	524	592	730	828	923	1119	1312	1502
	Absorbed power (1)	kW	61	75	85	99	110	135	153	166	200	235	271
	EER (1)		5.38	5.32	5.39	5.29	5.38	5.41	5.41	5.56	5.60	5.58	5.54
Compressor	Quantity	n°	2	2	2	2	2	2	2	2	2	2	2
	Refrigerant circuits	n°	1	1	1	1	1	1	1	1	1	1	1
	Capacity steps	n°	Stepless										
Evaporator	Water flow	l/s	13.38	16.29	18.73	21.40	24.22	29.91	33.97	37.84	45.91	53.80	61.59
	Pressure drops	kPa	28	32	26	60	54	57	57	54	56	57	61
	Water connections	DN	100	100	100	125	125	125	125	150	150	150	150
Condenser	Water flow	l/s	15.77	19.16	22.03	25.18	28.43	35.07	39.75	44.15	53.56	62.78	71.95
	Pressure drops	kPa	46	39	42	62	52	60	62	65	58	58	59
	Water connections	DN	80	100	100	100	125	125	125	125	150	150	150
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50										
	Max. running current	A	178	214	238	270	292	354	398	438	456	536	622
	Max. starting current	A	240	258	314	330	434	465	487	549	558	598	775
Sound pressure	STD version (3)	dB(A)	76	76	77	77	77	77	77	79	79	80	80
	SSL version (3)	dB(A)	72	72	73	73	73	73	73	75	75	76	76
Weights	Transport weight	Kg	2690	2830	2913	3215	3602	3980	4210	4745	5210	5675	6500
	Operating weight	Kg	2750	2900	3000	3500	3700	4100	4350	4900	5400	5900	6750

DIMENSIONS

MODEL			321	341	391	451	491	591	651	731	901	1101	1321
L	STD/SSL	mm	3700	3700	3700	4200	4200	4200	4200	4200	4200	4500	4600
W	STD/SSL	mm	1300	1300	1300	1400	1400	1400	1400	1400	1600	1600	1600
H	STD/SSL	mm	2100	2100	2100	2200	2200	2200	2200	2200	2250	2250	2250

CLEARANCE AREA

TWH 321÷1321 VV/Y/A

500	500	800	500

Electrical board side

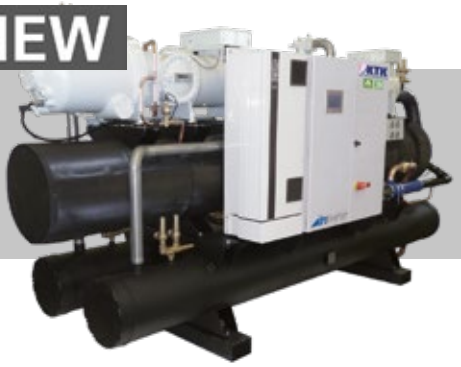
NOTES

1. Chilled water from 12 to 7 °C, water temperature at the condenser from 30 to 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Weights of SSL version are specified on technical brochure.

* Unit provided with Inverter on both compressors.

NEW



TWH 252-T÷2122-T VV/Y/A

A CLASS ENERGY EFFICIENCY WATERCOOLED LIQUID CHILLERS WITH (INVERTER) SCREW COMPRESSORS AND SHELL AND TUBE EXCHANGERS.

idroinverter

The liquid Chillers of the TWH 252-T÷2122-T VV/Y/A series, with A CLASS energy efficiency and R134a refrigerant, are designed to satisfy the needs of the service sector or industrial systems requiring high power.
Equipped with latest generation Screw compressors, shell and tube exchangers and connections for condensation with cooling tower water or well water or with a Dry-Cooler, these units have a series of accessories which are factory fitted or supplied separately. Designed and produced to optimize the layout of each component so as to make any necessary maintenance operations more convenient, these units have an essential and compact structure intended for indoor installation. Furthermore, accessories as the Inverter control on one Screw compressor or both is also available for getting the highest efficiency at part load and a significant reduction of starting current.

The units are compliant to the ErP 2021 Regulation.

On request, units can be supplied with **R513A** refrigerant **(TWH 252-T÷2122-T VV/J/A)**.

FROM 250 KW TO 2143 KW.

VERSION

TWH
Cooling only
TWH/SSL
Super silenced cooling only

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Screw compressors with built-in oil separator, suction filter, crankcase heater, oil sight glass, thermal protection and stepless capacity steps.
- Shell and tube type condenser, with easily removable cast iron heads to enable access for maintenance operations. Each cooling circuit is supplied with an independent condenser. Water connections for cooling tower and Dry-Cooler operation; on request for well water.
- Shell and tube evaporator with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R134a refrigerant. On request R513A refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses, thermal protection relays for compressors.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
BT	Low water temperature kit
HR	Desuperheater
HRT	Total heat recovery
FE	Antifreeze heater for evaporator
II	Inverter on one compressor and soft start
ID	Inverter on all compressors
SS	Soft start
DP	Device for heat pump operation
HTW	Device for high temperature hot water production.
WM	Web Monitoring - Wireless remote monitoring (GPRS/EDGE/3G/TCP-IP)
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
PV3	3-Way electronic pressostatic valve
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWH 252-T÷2122-T VV/Y/A

MODEL			252-T	302-T	362-T	422-T	502-T	582-T	672-T	782-T
Cooling	Cooling capacity (1)	kW	250	307	359	427	499	572	675	783
	Absorbed power (1)	kW	46.2	58.1	65.4	78.1	85.0	101	121	137
	EER (1)		5.41	5.28	5.49	5.47	5.87	5.66	5.58	5.72
Cooling (EN14511)	Cooling capacity (1)	kW	250	307	359	427	499	571	674	782
	Absorbed power (1)	kW	47.6	60.0	67.7	80.7	88.4	104	125	142
	EER (1)		5.25	5.12	5.30	5.29	5.64	5.49	5.39	5.51
	SEER (2)		6.35	6.55	6.71	6.68	6.87	6.87	6.98	6.87
	Energy Efficiency (2)	%	246	254	260	259	267	267	271	267
Compressor	Quantity	n°	2	2	2	2	2	2	2	2
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2
	Capacity steps	n°	Stepless							
Evaporator	Water flow	l/s	11.94	14.67	17.15	20.40	23.84	27.33	32.25	37.41
	Pressure drops	kPa	43	37	40	39	34	38	38	52
	Water connections	DN	125	150	150	150	200	200	200	200
Condenser	Water flow	l/s	14.15	17.44	20.28	24.13	27.90	32.15	38.03	43.96
	Pressure drops	kPa	19	27	32	35	37	37	34	40
	Water connections	DN	80	80	80	80	80	80	100	100
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50							
	Max. running current	A	184	182	210	240	278	306	392	444
	Max. starting current	A	200	218	245	282	347	383	471	559
Sound pressure	STD version (3)	dB(A)	75	75	75	75	76	76	76	76
	SSL version (3)	dB(A)	71	71	71	71	72	72	72	72
Weights	Transport weight	Kg	1983	2254	2423	2625	2943	3039	3715	4079
	Operating weight	Kg	2140	2460	2620	2860	3260	3350	4110	4610

MODEL			902-T	1042-T	1182-T	1342-T	1492-T	1662-T	1872-T	2122-T
Cooling	Cooling capacity (1)	kW	901	1040	1183	1342	1497	1662	1902	2143
	Absorbed power (1)	kW	157	182	205	235	255	293	355	374
	EER (1)		5.74	5.71	5.77	5.71	5.87	5.67	5.36	5.73
Cooling (EN14511)	Cooling capacity (1)	kW	901	1039	1182	1341	1496	1661	1901	2142
	Absorbed power (1)	kW	163	188	212	243	265	301	366	387
	EER (1)		5.53	5.53	5.58	5.52	5.65	5.52	5.19	5.53
	SEER (2)		6.99	7.07	7.23	7.21	7.29	7.22	7.12	7.12
	Energy Efficiency (2)	%	272	275	281	280	284	281	277	277
Compressor	Quantity	n°	2	2	2	2	2	2	2	2
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2
	Capacity steps	n°	Stepless							
Evaporator	Water flow	l/s	43.05	49.69	56.52	64.12	71.52	79.41	90.87	102
	Pressure drops	kPa	43	44	42	52	59	40	50	49
	Water connections	DN	200	250	250	250	250	250	250	300
Condenser	Water flow	l/s	50.55	58.38	66.32	75.35	83.71	93.41	108	120
	Pressure drops	kPa	39	41	37	40	35	32	42	41
	Water connections	DN	100	100	125	125	125	125	125	125
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50							
	Max. running current	A	528	590	672	770	730	804	1296	1464
	Max. starting current	A	564	653	784	893	912	992	1583	1667
Sound pressure	STD version (3)	dB(A)	77	77	77	78	79	79	81	82
	SSL version (3)	dB(A)	73	73	73	74	75	75	77	78
Weights	Transport weight	Kg	4862	5259	6070	6315	7843	8263	9713	10308
	Operating weight	Kg	5520	6040	6820	7110	8790	9250	10700	11470

DIMENSIONS

MODEL			252-T	302-T	362-T	422-T	502-T	582-T	672-T	782-T	902-T	1042-T	1182-T	1342-T	1492-T	1662-T	1872-T	2122-T
L	STD/SSL	mm	3700	3700	3700	3800	3900	3900	3900	4900	4900	4900	5300	5300	5550	5550	5550	5550
W	STD	mm	1000	1100	1100	1150	1200	1200	1200	1200	1300	1300	1400	1400	2000	2000	2000	2000
	SSL	mm	1200	1250	1250	1350	1350	1350	1400	1400	1450	1450	1550	1550	2150	2150	2150	2150
H	STD	mm	1800	1800	1900	1950	2000	2050	2150	2150	2250	2300	2450	2450	2500	2550	2550	2550
	SSL	mm	1800	1950	2050	2100	2150	2200	2300	2300	2400	2450	2600	2600	2650	2700	2700	2700

CLEARANCE AREA

TWH 252-T÷2122-T VV/Y/A

500	500	800	500

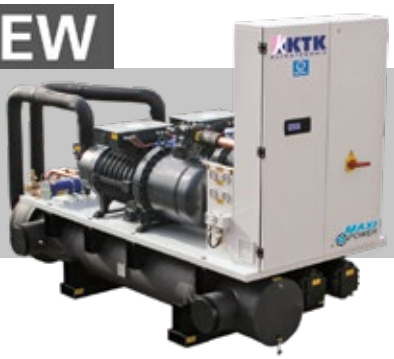
Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, water temperature at the condenser from 30 to 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Weights of SSL version are specified on technical brochure.

NEW



TWH 322÷2582 VV/Y

WATERCOOLED LIQUID CHILLERS WITH SCREW COMPRESSORS AND SHELL AND TUBE EXCHANGERS.

MAXI POWER

The liquid Chillers of the TWH 322÷2582 VV/Y series, with R134a refrigerant, are designed to satisfy the needs of the service sector or industrial systems requiring high power.
Equipped with latest generation Screw compressors, shell and tube exchangers and connections for condensation with cooling tower water or well water or with a Dry-Cooler, these units can also be produced in super silent versions. Furthermore, they have a series of accessories which are factory fitted or supplied separately such as heat recovery in series or in parallel, soft start and, if necessary, a device for operating a Heat Pump. Designed and produced to optimize the layout of each component so as to make any necessary maintenance operations more convenient, these units have an essential and compact structure intended for indoor installation.

The models 322÷392 are compliant to the ErP 2021 Regulation. The models 452÷2582 are compliant to the ErP 2021 Regulation with ID accessory (Inverter on all compressors).

On request, units can be supplied with **R513A** refrigerant **(TWH 322÷2582 VV/J)**.

FROM 267 KW TO 2349 KW.

VERSION

TWH
Cooling only
TWH/SSL
Super silenced cooling only

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Screw compressors with built-in oil separator, suction filter, crankcase heater, oil sight glass, thermal protection and stepless capacity steps.
- Shell and tube type condenser, with easily removable cast iron heads to enable access for maintenance operations. Each cooling circuit is supplied with an independent condenser. Water connections for cooling tower and Dry-Cooler operation; on request for well water.
- Shell and tube type evaporator with two independent circuits on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R134a refrigerant. On request R513A refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses, thermal protection relays for compressors.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
BT	Low water temperature kit
HR	Desuperheater
HRT	Total heat recovery
FE	Antifreeze heater for evaporator
II	Inverter on one compressor and soft start
ID	Inverter on all compressors
SS	Soft start
DP	Device for heat pump operation
HTW	Device for high temperature hot water production.
WM	Web Monitoring - Wireless remote monitoring (GPRS/EDGE/3G/TCP-IP)
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
PV3	3-Way electronic pressostatic valve
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWH 322÷2582 VV/Y

MODEL			322	342	392	452	492	592	652	732	902
Cooling	Cooling capacity (1)	kW	267	323	374	426	488	577	660	750	892
	Absorbed power (1)	kW	57	69	80	90	99	123	136	150	182
	EER (1)		4.68	4.68	4.68	4.73	4.93	4.69	4.85	5.00	4.90
Cooling (EN14511)	Cooling capacity (1)	kW	266	322	372	424	486	574	657	747	889
	Absorbed power (1)	kW	59	72	83	94	103	128	142	157	189
	EER (1)		4.47	4.48	4.46	4.51	4.74	4.48	4.62	4.77	4.70
	SEER (2)		5.66	5.71	5.71	5.95	6.11	5.93	5.95	6.15	6.07
	Energy Efficiency (2)	%	218	220	220	230	236	229	230	238	235
	SEER with ID accessory (2)		6.23	6.28	6.28	6.55	6.54	6.52	6.55	6.58	6.56
	Energy Efficiency with ID accessory (2)	%	241	243	243	254	254	253	254	255	254
Compressor	Quantity	n°	2	2	2	2	2	2	2	2	2
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2	2
	Capacity steps	n°	Stepless								
Evaporator	Water flow	l/s	12.76	15.43	17.87	20.35	23.32	27.57	31.53	35.83	42.62
	Pressure drops	kPa	51	43	55	60	48	61	67	66	47
	Water connections	DN	100	125	125	125	125	150	150	150	200
Condenser	Water flow	l/s	15.48	18.71	21.67	24.67	28.00	33.43	38.00	42.99	51.32
	Pressure drops	kPa	43	49	51	47	36	52	48	45	57
	Water connections	DN	65	65	65	65	80	80	80	80	80
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50								
	Max. running current	A	178	214	238	270	306	354	398	438	518
	Max. starting current	A	240	258	314	330	374	465	487	549	723
Sound pressure	STD version (3)	dB(A)	76	76	76	76	76	76	76	77	78
	SSL version (3)	dB(A)	72	72	72	72	72	72	72	73	74
Weights	Transport weight	Kg	2124	2183	2309	2340	2973	3121	3174	4274	4613
	Operating weight	Kg	2240	2350	2480	2510	3160	3440	3490	4580	5050

MODEL			1102	1202	1322	1452	1612	1812	2052	2292	2582
Cooling	Cooling capacity (1)	kW	1049	1159	1286	1438	1612	1753	1922	2116	2349
	Absorbed power (1)	kW	210	234	256	287	323	350	383	425	475
	EER (1)		5.00	4.95	5.02	5.01	4.99	5,01	5,02	4,98	4,95
Cooling (EN14511)	Cooling capacity (1)	kW	1045	1155	1281	1432	1604	1744	1913	2107	2333
	Absorbed power (1)	kW	219	244	269	299	339	367	403	444	502
	EER (1)		4.78	4.73	4.77	4.79	4.73	4,75	4,75	4,75	4,65
	SEER (2)		6.24	6.13	6.2	6.37	6.45	6.45	6.33	6.33	6.33
	Energy Efficiency (2)	%	242	237	240	247	250	250	245	245	245
	SEER with ID accessory (2)		6.68	6.68	6.76	6.82	7.10	7.10	7.03	7.03	7.03
	Energy Efficiency with ID accessory (2)	%	259	259	262	265	276	276	273	273	273
Compressor	Quantity	n°	2	2	2	2	2	2	2	2	2
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2	2
	Capacity steps	n°	Stepless								
Evaporator	Water flow	l/s	50.12	55.37	61.44	68.70	77.02	83.75	91.83	101,10	112,23
	Pressure drops	kPa	62	51	59	65	81	74	70	60	107
	Water connections	DN	200	200	200	200	200	250	250	250	250
Condenser	Water flow	l/s	60.17	66.55	73.67	82.42	92.45	100,48	110,13	121,40	134,92
	Pressure drops	kPa	49	66	77	66	63	63	73	67	57
	Water connections	DN	100	100	100	100	125	125	125	125	125
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50								
	Max. running current	A	602	602	658	818	834	801	863	1032	1144
	Max. starting current	A	765	765	793	1610	1479	1013	1045	1129	1365
Sound pressure	STD version (3)	dB(A)	79	80	80	81	82	82	83	84	85
	SSL version (3)	dB(A)	75	76	76	77	78	78	79	80	81
Weights	Transport weight	Kg	4645	4650	5360	5440	6000	6630	8040	8100	9150
	Operating weight	Kg	5100	5220	5940	6100	6690	7380	8940	9050	10170

DIMENSIONS

MODEL			322	342	392	452	492	592	652	732	902	1102	1202	1322	1452	1612	1812	2052	2292	2582
L	STD/SSL	mm	3550	3550	3300	3300	3300	3500	3500	3600	3600	3600	4800	4800	5200	5500	5500	5500	5500	5500
W	STD/SSL	mm	800	800	1400	1400	1400	1450	1450	1650	1650	1650	1800	1800	1800	2250	2250	2250	2250	2250
H	STD/SSL	mm	2000	2000	2150	2150	2150	2150	2150	2150	2150	2150	2150	2150	2150	2200	2200	2200	2200	2200

CLEARANCE AREA

TWH 322÷2582 VV/Y

500	500	800	500

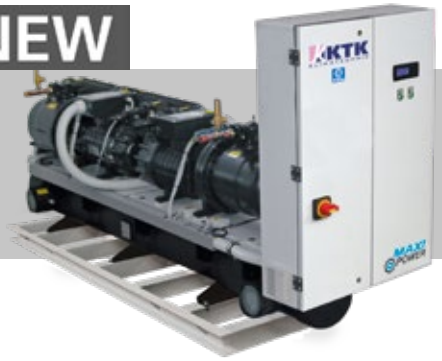
Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, water temperature at the condenser from 30 to 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Weights of SSL version are specified on technical brochure.

NEW



TEE 322÷2582 VV/Y

CONDENSERLESS LIQUID CHILLERS WITH SCREW COMPRESSORS AND SHELL AND TUBE EXCHANGER.

MAXI POWER

The liquid Chillers for remote condensation of TEE 322÷2582 VV/Y series, with R134a refrigerant, are designed to satisfy the needs of the service sector or industrial systems which require high power with continual refrigerant delivery, space-saving units and quiet operation.
Combined with the remote condenser, these units are ideal for indoor installation and, equipped with a self-supporting structure that sustains the main components, they reduce the overall dimensions to a minimum while at the same time making installation and maintenance operations easier.
Equipped with latest generation Screw compressors and shell and tube exchanger, these units can also be produced in a super silent version. They have cooling and hydraulic circuits complete with everything necessary for quick installation and high energy efficiency. A series of accessories, factory fitted or supplied separately, rounds off the variety of equipment in this product range.

On request, units can be supplied for **R513A** refrigerant **(TEE 322÷2582 VV/J)**.

FROM 235 KW TO 2060 KW.

VERSION

TEE
Cooling only
TEE/SSL
Super silenced cooling only

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Screw compressors with built-in oil separator, suction filter, crankcase heater, oil sight glass, thermal protection and stepless capacity steps.
- Shell and tube type evaporator with two independent circuits on the refrigerant side and one on the water side complete with water differential pressure switch.
- Cooling circuit shut-off valves on discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R134a refrigerant. On request R513A refrigerant.
- Electrical board includes: main switch with door safety interlock, fuses, thermal protection relays for compressors.
- Microprocessor control and regulation system.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
BT	Low water temperature kit
HR	Desuperheater
HRT	Total heat recovery
FE	Antifreeze heater for evaporator
II	Inverter on one compressor and soft start
ID	Inverter on all compressors
SS	Soft start
WM	Web Monitoring - Wireless remote monitoring (GPRS/EDGE/3G/TCP-IP)
IS	Modbus RTU protocol, RS485 serial interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TEE 322÷2582 VV/Y

MODEL			322	342	392	452	492	592	652	732	902
Cooling	Cooling capacity (1)	kW	235	279	325	375	424	526	599	672	778
	Absorbed power (1)	kW	73	85	103	118	133	158	176	193	228
Compressor	Quantity	n°	2	2	2	2	2	2	2	2	2
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2	2
	Capacity steps	n°	Stepless								
Evaporator	Water flow	l/s	11.23	13.33	15.53	17.92	20.26	25.13	28.62	32.11	37.17
	Pressure drops	kPa	49	34	39	41	34	50	48	55	51
	Water connections	DN	100	125	125	125	125	150	150	150	150
Connections	Delivery line	Ø mm	2x42	2x42	2x54	2x54	2x54	2x64	2x64	2x76	2x76
	Liquid line	Ø mm	2x35	2x35	2x35	2x35	2x35	2x42	2x42	2x42	2x54
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50								
	Max. running current	A	178	214	238	270	306	354	398	438	518
	Max. starting current	A	240	258	314	330	374	465	487	549	723
Sound pressure	STD version (2)	dB(A)	76	76	76	76	76	76	76	77	78
	SSL version (2)	dB(A)	72	72	72	72	72	72	72	73	74
Weights	Transport weight	Kg	1480	1820	1840	1860	1900	2420	2540	2590	3190
	Operating weight	Kg	1570	1960	1990	2010	2040	2680	2820	2850	3460

MODEL			1102	1202	1322	1452	1612	1812	2052	2292	2582
Cooling	Cooling capacity (1)	kW	905	1015	1140	1282	1433	1535	1681	1833	2060
	Absorbed power (1)	kW	262	296	327	364	417	447	483	528	599
Compressor	Quantity	n°	2	2	2	2	2	2	2	2	2
	Refrigerant circuits	n°	2	2	2	2	2	2	2	2	2
	Capacity steps	n°	Stepless								
Evaporator	Water flow	l/s	43.24	48.49	54.47	61.25	68.47	73,34	80,31	87,58	98,42
	Pressure drops	kPa	57	55	56	52	69	75	54	62	86
	Water connections	DN	150	200	200	200	200	250	250	250	250
Connections	Delivery line	Ø mm	2x76	2x76	2x89	2x89	2x89	2x89	2x89	2x108	2x108
	Liquid line	Ø mm	2x54	2x54	2x54	2x54	2x54	2x54	2x64	2x64	2x64
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50								
	Max. running current	A	602	602	658	818	834	801	863	1032	1144
	Max. starting current	A	765	765	793	1610	1479	1013	1045	1129	1365
Sound pressure	STD version (2)	dB(A)	79	80	80	81	82	82	83	84	85
	SSL version (2)	dB(A)	75	76	76	77	78	78	79	80	81
Weights	Transport weight	Kg	3225	3525	4445	4530	4600	4830	5690	6925	7280
	Operating weight	Kg	3480	3980	4980	5040	5100	5420	6390	7660	7980

DIMENSIONS

MODEL			322	342	392	452	492	592	652	732	902	1102	1202	1322	1452	1612	1812	2052	2292	2582
L	STD/SSL	mm	3300	3300	3700	3700	3700	3800	4000	4000	4300	4300	4300	5100	5100	5100	6000	6000	6000	6000
W	STDL	mm	800	800	800	800	800	1080	1080	1080	1080	1080	1080	1080	1080	1080	1400	1400	1400	1400
	SSL	mm	800	800	800	800	800	1080	1080	1080	1080	1080	1080	1080	1080	1080	1450	1450	1500	1500
H	STDL	mm	1700	1700	1700	1700	1700	1700	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2200	2200
	SSL	mm	1700	1700	1700	1700	1700	1700	2100	2100	2100	2100	2100	2100	2100	2100	2200	2200	2300	2300

CLEARANCE AREA

TEE 322÷2582 VV/Y

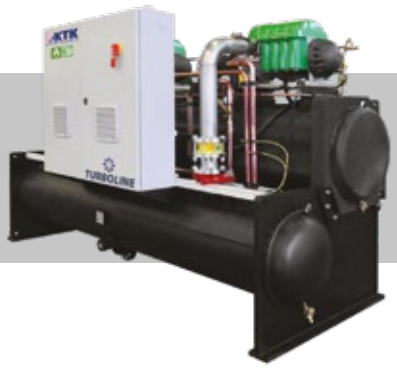
500	500	800	500

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, condensing temperature 50 °C.
2. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.

N.B. Weights of SSL version are specified on technical brochure.



TWH 341÷2061 TT/H

A CLASS ENERGY EFFICIENCY WATERCOOLED LIQUID CHILLERS WITH TURBOCOR (MAGNETIC LEVITATION) COMPRESSORS AND FLOODED SHELL AND TUBE EXCHANGERS FOR COOLING TOWER OPERATION.

TURBOLINE

The innovative TWH 341÷2061 TT/H **TURBOLINE** units for **cooling tower** operation, featuring A CLASS energy efficiency and **HFO-R1234ze** refrigerant, are designed to provide an effective solution to highly selective system needs. The latest generation refrigerant HFO-R1234ze, with GWP<1 (Global warming Potential), is the most environmentally sustainable refrigerant on the market, and meets the strictest international environmental regulations. Furthermore, thanks to Turbocor compressors, the units perform with top efficiency at partial loads, low inrush currents, an excellent silent functioning and reduced weight.
Using TURBOCOR dynamic partial-load oil-free magnetic levitation compressors, managed by the TURBOSOFT self-adaptive electronic control and flooded shell and tube evaporators, provide high energy performance, with unbeatable SEER values, with minimum water content, and an excellent silent functioning. Compared to traditional Screw compressor units, TURBOLINE units have low operational costs during their entire use, with a savings that can even reach 50%. Besides, the units are equipped with the WEB MONITORING system, for remotely managing and monitoring the units by means of GPRS/EDGE/3G/TCP-IP communication protocol. The users enabled to use this service can, by a dedicated Web page, access Monitoring, Management and Statistics activities.

The units are compliant to the ErP 2021 Regulation.

FROM 321 KW TO 1922 KW.

VERSION

TWH
Cooling only for **cooling tower**

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Semi-hermetic centrifugal compressors with dual Turbocor turbine, oil free, magnetic rising rotor, thermal protection, continuous capacity adjustment system thanks to built-in INVERTER, automatic anti-cavitation system. The power circuit of the compressor is fitted with a set of electrolytic condensers to control the rising in the event of a power failure, reactor for the power factor correction, EMI filter for electromagnetic compatibility.
- Shell and tube type condenser, with easily removable cast iron heads to enable access for maintenance operations.
- High efficiency flooded shell and tube type evaporator, with one circuit on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on suction, discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- HFO-R1234ze refrigerant.
- Electrical board includes: main on-off switch with door lock, fuses, electronic/digital overload device to protect the compressors, interface relay and terminals for external connections.
- TURBOSOFT control and regulation system is fitted with RS485 serial interface and Web Monitoring device for remote monitoring via GPRS/EDGE/3G/TCP-IP network.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
HR	Desuperheater
HRT	Total heat recovery
FE	Antifreeze heater for evaporator
TS	Touch screen Interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWH 341÷2061 TT/H

MODEL			341	681	1031	1371	1711	2061
Cooling	Cooling capacity (1)	kW	321	639	958	1279	1601	1922
	Absorbed power (1)	kW	54	108	162	216	271	325
	EER (1)		5.94	5.92	5.91	5.92	5.91	5.91
Cooling (EN14511)	Cooling capacity (1)	kW	320	637	955	1276	1595	1916
	Absorbed power (1)	kW	56	110	165	220	277	331
	EER (1)		5.71	5.79	5.79	5.80	5.76	5.79
	SEER (2)		8.55	8.67	8.83	9.53	9.75	9.77
	Energy Efficiency (2)	%	334	339	345	373	382	383
Compressor	Quantity	n°	1	2	3	4	5	6
	Refrigerant circuits	n°	1	1	1	1	1	1
	Capacity steps	n°	Stepless					
Evaporator	Water flow	l/s	15.34	30.53	45.77	61.11	76.49	91.83
	Pressure drops	kPa	45	46	45	34	52	50
	Water connections	DN	100	125	150	150	200	200
Condenser	Water flow	l/s	17.93	35.69	53.51	71.43	89.44	107
	Pressure drops	kPa	49	50	49	50	55	52
	Water connections	DN	100	125	150	150	200	200
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50					
	Max. running current	A	150	300	450	600	750	900
	Max. starting current	A	5	155	305	455	605	755
Sound pressure (3)		dB(A)	72	74	76	76	77	78
Weights	Transport weight	Kg	1798	2837	3924	6408	7741	11474
	Operating weight	Kg	1930	3100	4340	7120	8780	13140

DIMENSIONS

MODEL			341	681	1031	1371	1711	2061
L	STD	mm	3400	3400	3450	4550	5500	6500
W	STD	mm	1100	1150	1800	1800	1800	1800
H	STD	mm	1800	1950	2050	2100	2100	2150

CLEARANCE AREA

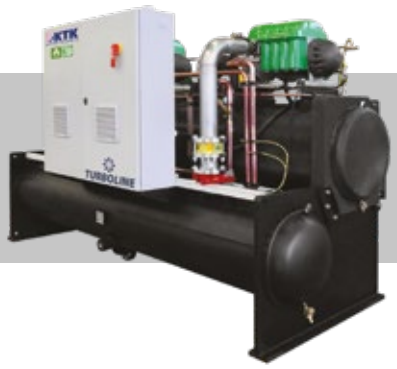
TWH 341÷2061 TT/H

500	500	800	500

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, water temperature at the condenser from 30 to 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.



TWH/DR 341÷2061 TT/H

A CLASS ENERGY EFFICIENCY WATERCOOLED LIQUID CHILLERS WITH TURBOCOR (MAGNETIC LEVITATION) COMPRESSORS AND FLOODED SHELL AND TUBE EXCHANGERS FOR DRY-COOLER OPERATION.

TURBOLINE

The innovative TWH/DR 341÷2061 TT/H **TURBOLINE** units for **Dry-Cooler** operation, featuring A CLASS energy efficiency and **HFO-R1234ze** refrigerant, are designed to provide an effective solution to highly selective system needs. The latest generation refrigerant HFO-R1234ze, with GWP<1 (Global warming Potential), is the most environmentally sustainable refrigerant on the market, and meets the strictest international environmental regulations. Furthermore, thanks to Turbocor compressors, the units perform with top efficiency at partial loads, low inrush currents, an excellent silent functioning and reduced weight.
Using TURBOCOR dynamic partial-load oil-free magnetic levitation compressors, managed by the TURBOSOFT self-adaptive electronic control and flooded shell and tube evaporators, provide high energy performance, with unbeatable SEER values, with minimum water content, and an excellent silent functioning. Compared to traditional Screw compressor units, TURBOLINE units have low operational costs during their entire use, with a savings that can even reach 50%. Besides, the units are equipped with the WEB MONITORING system, for remotely managing and monitoring the units by means of GPRS/EDGE/3G/TCP-IP communication protocol. The users enabled to use this service can, by a dedicated Web page, access Monitoring, Management and Statistics activities.

The units are compliant to the ErP 2021 Regulation.

FROM 301 KW TO 1802 KW.

VERSION

TWH/DR
Cooling only for **Dry-Cooler**

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Semi-hermetic centrifugal compressors with dual Turbocor turbine, oil free, magnetic rising rotor, thermal protection, continuous capacity adjustment system thanks to built-in INVERTER, automatic anti-cavitation system. The power circuit of the compressor is fitted with a set of electrolytic condensers to control the rising in the event of a power failure, reactor for the power factor correction, EMI filter for electromagnetic compatibility.
- Shell and tube type condenser, with easily removable cast iron heads to enable access for maintenance operations.
- High efficiency flooded shell and tube type evaporator, with one circuit on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on suction, discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- HFO-R1234ze refrigerant.
- Electrical board includes: main on-off switch with door lock, fuses, electronic/digital overload device to protect the compressors, interface relay and terminals for external connections.
- TURBOSOFT control and regulation system is fitted with RS485 serial interface and Web Monitoring device for remote monitoring via GPRS/EDGE/3G/TCP-IP network.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
HR	Desuperheater
HRT	Total heat recovery
FE	Antifreeze heater for evaporator
TS	Touch screen Interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWH/DR 341÷2061 TT/H

MODEL			341	681	1031	1371	1711	2061
Cooling	Cooling capacity (1)	kW	301	603	899	1203	1499	1802
	Absorbed power (1)	kW	71	142	212	283	354	424
	EER (1)		4.24	4.25	4.24	4.25	4.23	4.25
Cooling (EN14511)	Cooling capacity (1)	kW	300	601	896	1200	1494	1797
	Absorbed power (1)	kW	72	144	215	286	359	429
	EER (1)		4.17	4.17	4.17	4.20	4.16	4.19
	SEER (2)		8.55	8.67	8.83	9.53	9.75	9.77
	Energy Efficiency (2)	%	334	339	345	373	382	383
Compressor	Quantity	n°	1	2	3	4	5	6
	Refrigerant circuits	n°	1	1	1	1	1	1
	Capacity steps	n°	Stepless					
Evaporator	Water flow	l/s	14.38	28.81	42.95	57.48	71.62	86.10
	Pressure drops	kPa	41	42	41	30	47	44
	Water connections	DN	100	125	150	150	200	200
Condenser	Water flow	l/s	19.4	38.8	58.0	77.7	96.7	116
	Pressure drops	kPa	55	56	55	56	62	58
	Water connections	DN	100	125	150	150	200	200
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50					
	Max. running current	A	150	300	450	600	750	900
	Max. starting current	A	5	155	305	455	605	755
Sound pressure (3)		dB(A)	72	74	76	76	77	78
Weights	Transport weight	Kg	1849	2919	4065	6587	7942	11716
	Operating weight	Kg	1990	3200	4510	7340	9040	13460

DIMENSIONS

MODEL			341	681	1031	1371	1711	2061
L	STD	mm	3400	3400	3450	4550	5500	6500
W	STD	mm	1100	1150	1800	1800	1800	1800
H	STD	mm	1800	1950	2050	2100	2100	2150

CLEARANCE AREA

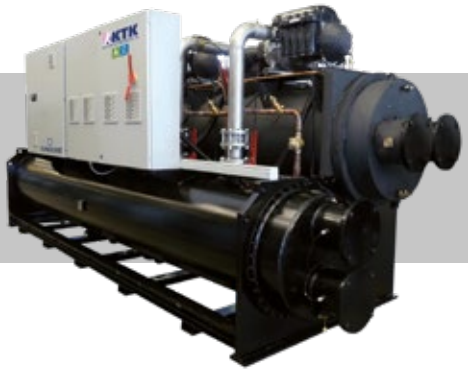
TWH/DR 341÷2061 TT/H

500	500	800	500

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, temperature at the condenser (with ethylene glycol at 35%) from 40 to 45 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.



TWH 291÷4061 TT/Y

A CLASS ENERGY EFFICIENCY WATERCOOLED LIQUID CHILLERS WITH TURBOCOR (MAGNETIC LEVITATION) COMPRESSORS AND FLOODED SHELL AND TUBE EXCHANGERS FOR COOLING TOWER OPERATION.

TURBOLINE

The innovative TWH 291÷4061 TT/Y **TURBOLINE** units for **cooling tower** operation, featuring A CLASS energy efficiency, are designed to provide an effective solution to highly selective system needs. Efficiency at partial loads, low breakaway starting current, low levels of operational noise, reduced weight and the specific design and handling every manufacturing aspect, make the TURBOLINE series the top of the range.
Using TURBOCOR dynamic partial-load oil-free magnetic levitation compressors, managed by the TURBOSOFT self-adaptive electronic control and flooded shell and tube evaporators, provide high energy performance, with unbeatable SEER values, with minimum water content, and an excellent silent functioning. Compared to traditional Screw compressor units, TURBOLINE units have low operational costs during their entire use, with a savings that can even reach 50%. Besides, the units are equipped with the WEB MONITORING system, for remotely managing and monitoring the units by means of GPRS/EDGE/3G/TCP-IP communication protocol. The users enabled to use this service can, by a dedicated Web page, access Monitoring, Management and Statistics activities.

The units are compliant to the ErP 2021 Regulation.

On request, units can be supplied with **R513A** refrigerant **(TWH 291÷4061 TT/J).**

FROM 319 KW TO 3912 KW.

VERSION

TWH

Cooling only for **cooling tower**

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Semi-hermetic centrifugal compressors with dual Turbocor turbine, oil free, magnetic rising rotor, thermal protection, continuous capacity adjustment system thanks to built-in INVERTER, automatic anti-cavitation system. The power circuit of the compressor is fitted with a set of electrolytic condensers to control the rising in the event of a power failure, reactor for the power factor correction, EMI filter for electromagnetic compatibility.
- Shell and tube type condenser, with easily removable cast iron heads to enable access for maintenance operations.
- High efficiency flooded shell and tube type evaporator, with one circuit on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on suction, discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R134a refrigerant. On request R513A refrigerant.
- Electrical board includes: main on-off switch with door lock, fuses, electronic/digital overload device to protect the compressors, interface relay and terminals for external connections.
- TURBOSOFT control and regulation system is fitted with RS485 serial interface and Web Monitoring device for remote monitoring via GPRS/EDGE/3G/TCP-IP network.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
HR	Desuperheater
HRT	Total heat recovery
FE	Antifreeze heater for evaporator
TS	Touch screen Interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch

TECHNICAL DATA - TWH 291÷4061 TT/Y

MODEL			291	391	471	581	651	771	881	1041	1161	1301
Cooling	Cooling capacity (1)	kW	319	421	519	642	712	838	962	1040	1260	1302
	Absorbed power (1)	kW	55	71	85	110	121	141	166	170	213	206
	EER (1)		5.80	5.93	6.11	5.84	5.88	5.94	5.80	6.12	5.92	6.32
Cooling (EN14511)	Cooling capacity (1)	kW	318	420	517	640	710	835	958	1036	1255	1298
	Absorbed power (1)	kW	55	72	87	112	123	143	167	174	216	210
	EER (1)		5.78	5.83	5.94	5.71	5.77	5.84	5.74	5.95	5.81	6.18
	SEER (2)		8.15	8.45	8.83	8.66	8.79	8.40	8.40	8.78	8.67	9.13
	Energy Efficiency (2)	%	318	330	345	338	344	328	328	343	339	357
Compressor	Quantity	n°	1	1	1	2	2	2	3	2	3	2
	Refrigerant circuits	n°	1	1	1	1	1	1	1	1	1	1
	Capacity steps	n°	Stepless									
Evaporator	Water flow	l/s	15.24	20.11	24.80	30.67	34.02	40.04	45.96	49.69	60.20	62.21
	Pressure drops	kPa	46	48	50	49	42	53	57	53	59	45
	Water connections	DN	100	100	100	125	125	125	150	150	150	150
Condenser	Water flow	l/s	17.87	23.51	28.86	35.93	39.80	46.77	53.89	57.81	70.38	72.05
	Pressure drops	kPa	46	45	37	45	38	46	47	48	44	47
	Water connections	DN	100	100	125	125	125	125	150	150	150	150
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50									
	Max. running current	A	145	231	187	290	462	462	435	374	693	420
	Max. starting current	A	2	2	2	147	233	233	292	189	464	212
Sound pressure (3)		dB(A)	72	74	74	75	76	77	76	76	77	77
Weights	Transport weight	Kg	1795	2060	2360	2870	3225	3325	3715	3540	4235	4155
	Operating weight	Kg	1920	2230	2580	3120	3560	3660	4070	3940	4720	4740

MODEL			1391	1461	1541	1691	2031	2421	2501	2701	3381	4061
Cooling	Cooling capacity (1)	kW	1427	1563	1676	1787	1944	2080	2382	2600	3245	3912
	Absorbed power (1)	kW	238	257	281	295	306	341	396	411	511	617
	EER (1)		6.00	6.08	5.96	6.06	6.35	6.10	6.02	6.33	6.35	6.34
Cooling (EN14511)	Cooling capacity (1)	kW	1423	1559	1671	1783	1939	2075	2376	2592	3234	3898
	Absorbed power (1)	kW	242	260	286	298	311	346	401	419	522	631
	EER (1)		5.88	6.00	5.84	5.98	6.23	6.00	5.93	6.19	6.20	6.18
	SEER (2)		9.01	8.81	9.24	9.52	9.58	9.58	9.20	9.22	9.50	9.52
	Energy Efficiency (2)	%	352	344	362	373	375	375	360	361	372	373
Compressor	Quantity	n°	3	3	4	3	3	4	4	4	5	6
	Refrigerant circuits	n°	1	1	1	1	1	1	1	1	1	1
	Capacity steps	n°	Stepless									
Evaporator	Water flow	l/s	68.18	74.68	80.08	85.38	92.88	99.38	114	124	155	187
	Pressure drops	kPa	45	54	48	28	36	36	37	48	58	62
	Water connections	DN	200	200	200	200	200	200	250	250	300	300
Condenser	Water flow	l/s	79.55	86.96	93.50	99.47	108	116	133	144	179	216
	Pressure drops	kPa	42	49	35	36	45	46	36	46	50	52
	Water connections	DN	200	200	200	200	200	250	250	250	300	300
Electrical characteristics	Power supply	V/Ph/Hz	400/3/50									
	Max. running current	A	561	561	924	630	630	748	840	840	1050	1260
	Max. starting current	A	376	376	695	422	422	563	632	632	842	1052
Sound pressure (3)		dB(A)	78	78	79	78	78	78	79	79	80	80
Weights	Transport weight	Kg	4725	4825	7355	7730	7880	8350	9330	9430	14440	18420
	Operating weight	Kg	5310	5410	8190	8760	8910	9400	10520	10620	16590	21260

DIMENSIONS

MODEL			291	391	471	581	651	771	881	1041	1161	1301	1391	1461	1541	1691	2031	2421	2501	2701	3381	4061
L	STD	mm	3400	3400	3400	3400	3400	3400	3400	3400	3450	3450	3450	3450	4500	4500	4500	4500	4750	4750	5750	6750
W	STD	mm	1100	1150	1150	1150	1250	1250	1700	1300	1800	1400	1800	1800	1750	1800	1800	1800	1800	1800	1950	2100
H	STD	mm	1800	1850	1950	1950	2000	2000	2000	2050	2050	2100	2100	2100	2100	2150	2150	2150	2200	2200	2350	2400

CLEARANCE AREA

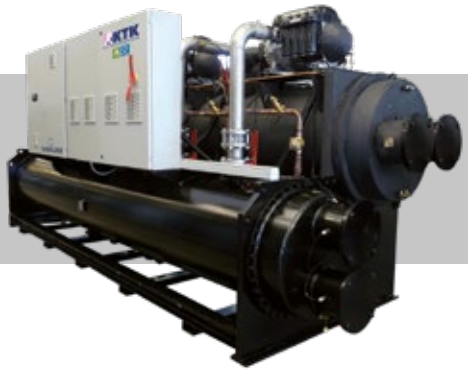
TWH 291÷4061 TT/Y

500	500	800	500

Electrical board side

NOTES

1. Chilled water from 12 to 7 °C, water temperature at the condenser from 30 to 35 °C.
2. Seasonal energy efficiency of cooling at low temperature. According to EU Regulation n. 2016/2281.
3. Sound pressure level measured in free field conditions at 1 m from the unit. According to ISO 3744.



TWH/DR 291÷1541 TT/Y

A CLASS ENERGY EFFICIENCY WATERCOOLED LIQUID CHILLERS WITH TURBOCOR (MAGNETIC LEVITATION) COMPRESSORS AND FLOODED SHELL AND TUBE EXCHANGERS FOR DRY-COOLER OPERATION.

TURBOLINE

The innovative TWH/DR 291÷1541 TT/Y **TURBOLINE** units for **Dry-Cooler** operation, featuring A CLASS energy efficiency, are designed to provide an effective solution for highly selective system needs. Efficiency at partial loads, low breakaway starting current, low levels of operational noise, reduced weight, specific design and handling of every manufacturing aspect, make the TURBOLINE series the top of the range.
Using TURBOCOR dynamic partial-load oil-free magnetic levitation compressors, managed by the TURBOSOFT self-adaptive electronic control and flooded shell and tube evaporators, provide high energy performance, with unbeatable SEER values, with minimum water content, and an excellent silent functioning. Compared to traditional Screw compressor units, TURBOLINE units have low operational costs during their entire use, with savings that can even reach 50%. Besides, the units are equipped with WEB MONITORING system, for remotely managing and monitoring the units by means of GPRS/EDGE/3G/TCP-IP communication protocol. The users enabled to use this service can, by a dedicated Web page, access Monitoring, Management and Statistics activities.

The units are compliant to the ErP 2021 Regulation.

On request, units can be supplied with **R513A** refrigerant **(TWH/DR 291÷1541 TT/J).**

FROM 298 KW TO 1584 KW.

VERSION

TWH/DR
Cooling only for **Dry-Cooler**

FEATURES

- Self-supporting galvanized steel frame protected with additional protection achieved via polyester powder painting.
- Semi-hermetic centrifugal compressors with dual Turbocor turbine, oil free, magnetic rising rotor, thermal protection, continuous capacity adjustment system thanks to built-in INVERTER, automatic anti-cavitation system. The power circuit of the compressor is fitted with a set of electrolytic condensers to control the rising in the event of a power failure, reactor for the power factor correction, EMI filter for electromagnetic compatibility.
- Shell and tube type condenser, with easily removable cast iron heads to enable access for maintenance operations.
- High efficiency flooded shell and tube type evaporator, with one circuit on the refrigerant side and one on the water side, complete with water differential pressure switch.
- Cooling circuit shut-off valves on suction, discharge and liquid line.
- Electronic expansion valve.
- Electronic high and low pressure gauges.
- R134a refrigerant. On request R513A refrigerant.
- Electrical board includes: main on-off switch with door lock, fuses, electronic/digital overload device to protect the compressors, interface relay and terminals for external connections.
- TURBOSOFT control and regulation system is fitted with RS485 serial interface and Web Monitoring device for remote monitoring via GPRS/EDGE/3G/TCP-IP network.

ACCESSORIES

FACTORY FITTED ACCESSORIES:

IM	Automatic circuit breakers
HR	Desuperheater
HRT	Total heat recovery
FE	Antifreeze heater for evaporator
TS	Touch screen Interface
IST	Modbus TCP/IP protocol, Ethernet port
ISB	BACnet MSTP protocol, RS485 serial interface
ISBT	BACnet TCP/IP protocol, Ethernet port
ISL	LonWorks protocol, FTT-10 serial interface
ISS	SNMP protocol, Ethernet port
IAV	Remote set-point, 0-10 V signal
IAA	Remote set-point, 4-20 mA signal
IAS	Remote signal for second set-point activation
IDL	Demand limit from digital input
CP	Potential free contacts

LOOSE ACCESSORIES:

MN	High and low pressure gauges
CR	Remote control panel
AG	Rubber shock absorbers
AM	Spring shock absorbers
FL	Flow switch